Electrochemical properties and OER performance enhancement by Cu substitution in NiCo2O4 spinel structure grown on Graphite Felt

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In order to improve the electrochemical performance of the  $NCo_2O_4$  material, N ions were partially substituted with  $Ct^{2+}$  ions having excellent reducing ability. All of electrodes were fabricated by growing the  $N_{1-x}Cu_xCo_2O_4$  electrode spinel-structural active materials onto the graphite felt (GF). Five types of electrodes,  $NCo_2O_4/GF$ ,  $N_{0.875}Cu_{0.125}Co_2O_4/GF$ ,  $N_{0.75}Cu_{0.25}Co_2O_4/GF$ ,  $N_{0.625}Cu_{0.375}Co_2O_4/GF$ , and  $N_{0.5}Cu_{0.5}Co_2O_4/GF$ , were prepared for application to the oxygen evolution reaction (OER). As  $Ct^{2+}$  ions were substituted, the electrochemical performances of the  $NCo_2O_4$ -based structures were improved.  $N_{0.75}Cu_{0.25}Co_2O_4/GF$  electrode exhibited the best OER activity in a 1.0 M KOH alkaline electrolyte: the cell voltage required to reach a current density of  $10 \text{ mA} \text{ cm}^{-2}$  was only 1.74 V (n= 509 mV), and a low Tafel slope of 119 mV dec<sup>-1</sup> was obtained. the stability of  $N_{0.75}Cu_{0.25}Co_2O_4/GF$  electrode was demonstrated through  $1000^{\text{th}}$  repeated OER acceleration stability tests with a high faradaic efficiency of 94.3%.