A facile synthesis of P-modified ZSM-5 zeolite using dual-template system by FAU conversion method

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ZSM-5 zeolite modified by phosphorus was achieved by employing a binary organic structure directing agents (OSDA) compose of tetrabutylammonium hydroxide and tetrabutylphosphonium hydroxide via FAU interzeolite conversion route at a 170 °C oven for 4 days. This approach can easily and exactly control the content of phosphorus in ZSM-5 zeolite structure through changing the binary OSDAs. The synthesis gel composition was 1SiO₂:0.033Al₂O₃:0.075Na₂O:0.20SDAs:4.6H₂O. The obtained samples were characterized by Xray diffraction (XRD), N_2 adsorption-desorption, scanning electron microscopy & energy dispersive X-ray (SEM-EDX) and solid ²⁷Al, ³¹P MAS NMR technologies. The hydrothermal stability of Pmodified ZSM-5 zeolite was tested in the temperature range of 750 $^{\circ}$ C to 900 $^{\circ}$ C at interval of 50 $^{\circ}$ C. Interestingly, the crystalline structure of P-ZSM-5 was significantly preserved after hydrothermal treatment at 900 °C, which might be attributed to the P species bounded to the surface of ZSM-5

zeolite.