Enhanced catalyst life of CeO₂ coated SUZ-4 on MTO reaction

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The framework of SUZ-4 has 10-ring and 8-ring which is similar to that of FER. It has 3-dimensional connected channels in which 10-ring straight channels interconnected by two zigzag 8-ring channels. In this work, SUZ-4 was synthesized at 150 $^{\circ}$ C for 4 days using tetraethylammoniumhydroxide as a structure directing agent. The gel composition was $33.3 \text{SiO}_2 : 14.2 \text{O}_3 : 14.7 \text{KOH} : 6.2 \text{TEAOH} : 781 \text{H}_2\text{O}$. The catalytic activity of SUZ-4 in

MTO reaction decreased rapidly within 30 min at $400~^{\circ}\text{C}$ with $1.2~\text{h}^{-1}$ WHSV. Coating of 30 wt% of CeO₂ onto the catalyst resulted in the increase of the end of life up to 250min.