

## Facile Synthesis of Ultra-High Concentration, Stable Aqueous-Phase Dispersions of Silver Nanoparticles and Their Catalytic Properties

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A simple, environmentally benign green synthetic route was developed for preparing uniform silver nanoparticles with small particle sizes of less than 10 nm at ultra-high concentrations, in which ascorbic acid was used to reduce silver nitrate to silver nanoparticles in the presence of polyethyleneimine (PEI) as a stabilizer. The synthesized silver nanoparticles were characterized using UV-Vis spectroscopy, infrared spectroscopy (FTIR), powder X-ray diffraction (XRD) and transmission electron microscopy (TEM). The highly concentrated (above 200 g L<sup>-1</sup>) predominantly spherical mono dispersed  $8.2 \pm 1.6$  nm sized silver nanoparticles were obtained for the first time using PEI and ascorbic acid in just 8 min at 90 °C, at least 10 - 250 fold more than the previous reported methods. The catalytic activity of silver nanoparticles was also explored in the catalytic reduction of 4-nitrophenol to 4-aminophenol by NaBH<sub>4</sub>. The catalytic results indicated the rate constant (k) was  $1.37 \times 10^{-3} \text{ s}^{-1}$ , and activity parameter  $\kappa$  (where,  $\kappa = k/m$ ), was  $1142 \text{ s}^{-1} \text{ g}^{-1}$  ( $m = 1.2 \times 10^{-6} \text{ g}$ ), which is quite higher than the previously reported values.