

**Determination of Coprecipitation pH for Preparing the Nickel–Manganese–Cobalt Mixed hydroxides**

김현진, 남경모, 송승환\*, 강동현<sup>1</sup>, 김용석<sup>1</sup>  
충남대학교; <sup>1</sup>Energy Material Tech  
(swsong@cnu.ac.kr\*)

Lithium nickel–manganese–cobalt oxides ( $\text{LiNi}_x\text{Mn}_y\text{Co}_{1-x-y}\text{O}_2$ ) have been extensively studied as a promising cathode material for high–energy density lithium–ion battery systems. Lithium nickel–manganese–cobalt oxides synthesized by solid–state method often result in an inhomogeneous elemental distribution or the presence of impurity phase, leading to inferior electrochemical cycling performance. To obtain an ideal cathode material with high–capacity and high–performance, the use of a homogeneous precursor of mixed–hydroxides ( $(\text{Ni}_x\text{Mn}_y\text{Co}_{1-x-y})(\text{OH})_2$ ) is widely adopted. Coprecipitation processes often use ammonia water producing a plenty of nitrogen compounds that are characteristic of pungent smell and environmentally unfriendly. In this presentation, we report a novel non–ammonia coprecipitation method using a chelating agent and the method for calculation and determination of optimum pH condition for the preparation of homogeneous mixed–hydroxides.