

### High Density Plasma Etching of Hard Mask Materials of SiO<sub>2</sub>, α-C:H, and ZnO

라현욱, 옥치원<sup>1</sup>, 이 석<sup>1</sup>, 김상훈<sup>1</sup>, 한윤봉<sup>1,\*</sup>  
전북대학교 반도체물성연구소; <sup>1</sup>전북대학교 화학공학과  
(ybhahn@chonbuk.ac.kr\*)

Due to the degradation of photoresists before the considerable depth and wide of etching of the substrate in the etch process, the photoresist cannot be used for a high aspect ratio etching process. Therefore, hard mask was widely used as an etch mask because of the high plasma resistant to achieve a considerable aspect ratio. This work contains the comparison of SiO<sub>2</sub>, α-C:H, and ZnO as hard mask materials for high density plasma etching of silicon in CF<sub>4</sub>/Ar discharges. The mask erosion and etch profile were affected by the processing parameters such as ICP source power, rf chuck power, operating pressure, and etch gas concentration. ZnO is the best, which fulfills the requirement of stable hard mask materials for CF<sub>4</sub>/Ar inductively coupled plasmas employed for silicon etching. While, α-C:H and SiO<sub>2</sub> were eroded exposure to CF<sub>4</sub>/Ar inductively coupled plasmas.