

### The effect of molecular weight on Poly (L-lactic acid) in the supercritical antisolvent precipitation and fractionation using Rapid Expansion Solvent System

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The main purpose of this research was to find the effect of molecular weight on particle size in the Aerosol Solvent Extraction System (ASES) using supercritical CO<sub>2</sub> as an anti-solvent. In addition, Rapid Expansion of Supercritical Solution (RESS) technique was also used. The particle formation model was tested with poly(L-lactic acid) (L-PLA) which are different in molecular weight from 50,000 to 220,000. In ASES process, the experiments were performed under conditions such as pressure (100bar), temperature (36°C), initial concentration (0.5wt%) and solution flow rate (0.3ml/min). It was found that ASES gave fine particle size (70-1600nm) with a narrow size distribution by spraying methylene chloride solution including L-PLA varied from molecular weight. RESS conducted the fractionation experiment on the products made by ASES. Supercritical HCFC-22 was used as a solvent in RESS process. The particle size and morphology were measured using Scanning Election Microscopy (SEM), Particle Size Analyzer (PSA) and Gel Permeation Chromatography (GPC).