

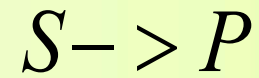
Reactor Cascade with Deactivating Enzyme

(DEACTENZ)

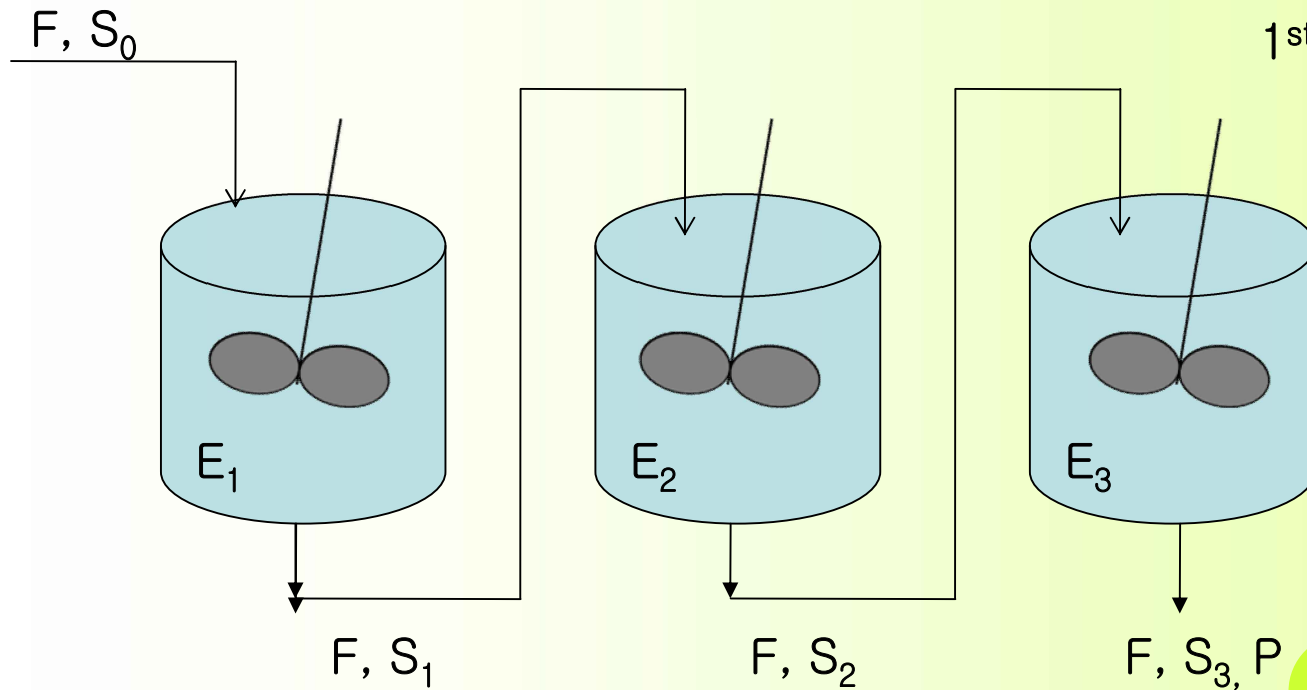


INTRODUCTION

The mass balance for the i th tank ($i=1,2,3$)



1st order rxn



Tanks in series reactor with immobilized enzyme




INTRODUCTION



For the first tank

$$V_1 \frac{dS_1}{dt} = F(S_0 - S_1) + r_{S1} V_1$$

Dividing by V_1

$$\frac{dS_1}{dt} = \frac{(S_0 - S_1)}{\tau_1} + r_{S1}$$


INTRODUCTION

For the second and third tanks

$$\frac{dS_2}{dt} = \frac{(S_1 - S_2)}{\tau_2} + r_{S2}$$

$$\frac{dS_3}{dt} = \frac{(S_2 - S_3)}{\tau_3} + r_{S3}$$

$$V = V_1 = V_2 = V_3$$

$$\tau = \tau_1 = \tau_2 = \tau_3$$

The rate of substrate consumption

$$r_{Si} = - \frac{v_{\max} E_i S_i}{S_i + K_M + S_i^2 / K_I}$$

INTRODUCTION

Enzyme
(active)

The rate of enzyme deactivation

$$V \frac{dE_i}{dt} = r_{Ei} V$$

$$r_{Ei} = -k_D E_i$$

$$\frac{dE_i}{dt} = -k_D E_i$$

Product mass (kg)


$$P = \int_0^t F(S_0 - S_3) dt$$



NOMENCLATURE



| Symbol | Description | Unit |
|------------------|--------------------------------|-------------------------|
| E | Enzyme concentration | Kg/m ³ |
| F | Flow rate | m ³ /h |
| k _D | Deactivation constant | 1/h |
| K _I | Inhibition constant | Kmol/m ³ |
| K _M | Michaelis–Menten constant | Kmol/m ³ |
| P | Total amount of product | Kmol |
| r _E | Reaction rate of deactivation | Kg/(m ³ h) |
| r _S | Reaction rate of substrate | Kmol/(m ³ h) |
| S | Substrate concentration | Mol/L |
| T | time | h |
| T _{LAG} | Time-on-stream difference | h |
| V _{max} | Maximum specific reaction rate | Kmol/kg h |



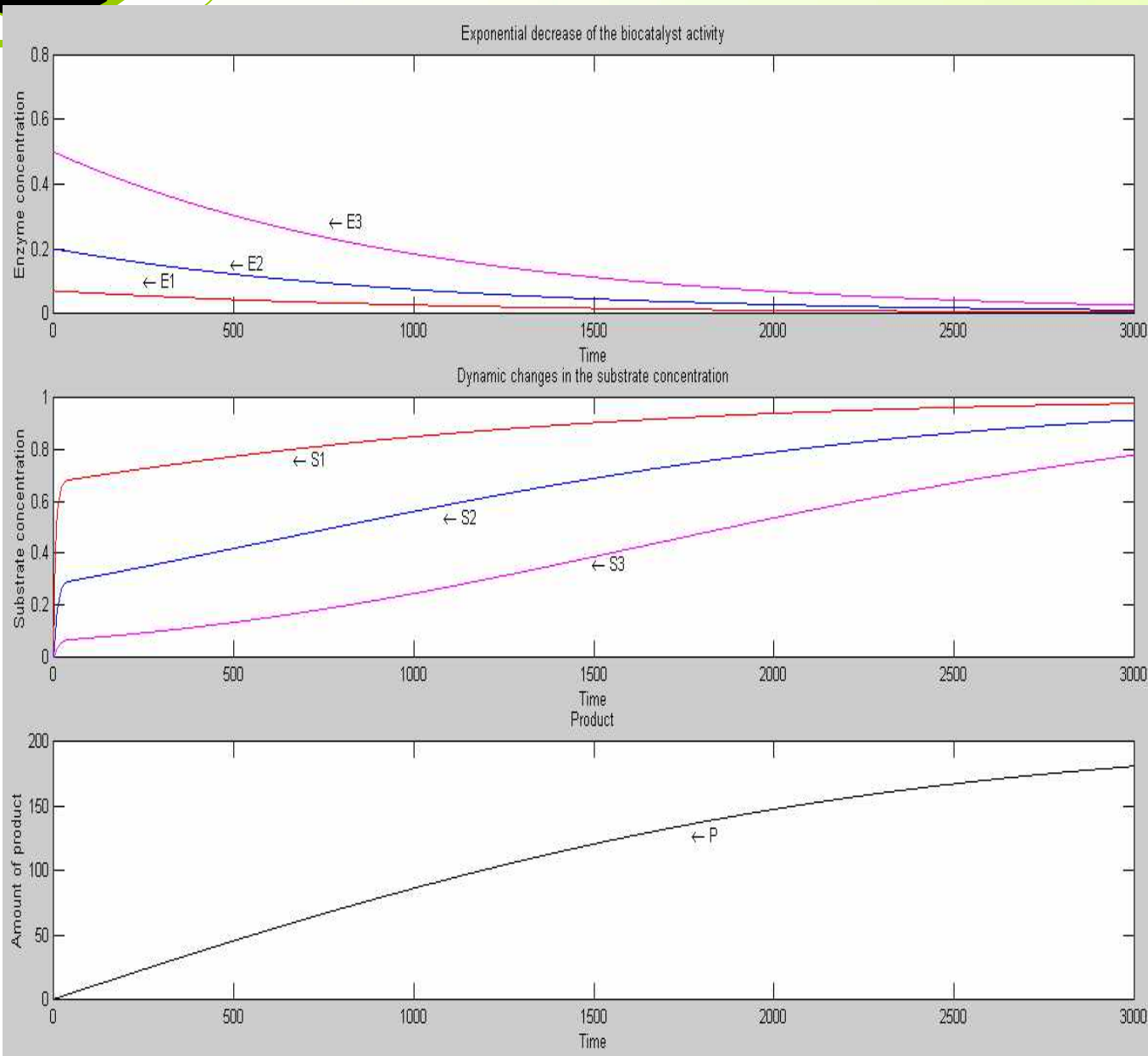
Matlab Program

```
MATLAB Command Window
File Edit Window Help
?global F U UM E0 E1 E2 E3 KM ENZ0 KI KD TLAG S0 SUB0
U=1;
F=0.1;
ENZ0=0.05;
TLAG=1000;
SUB0=140;
UM=42.98;           % Umax
KM=61.59;          % Demensionless Michaelis constant
KI=6.85;           % Demensionless Inhibition constant
KD=0.001;
S0=1;
y0=[0.07,0.2,0.5,0,0,0,0]; % 초기값
t0=0;
tf=3000;
[t,y]=ode45('DEACTENZ',t0:3:tf,y0);
E1=y(:,1);E2=y(:,2);E3=y(:,3);S1=y(:,4);S2=y(:,5);S3=y(:,6);P=y(:,7);
subplot(311),plot(t,E1,'r',t,E2,'b',t,E3,'m');
title('Exponential decrease of the biocatalyst activity');
xlabel('Time');ylabel('Enzyme concentration');
axis([0 3000 0 0.8]);
subplot(312),plot(t,S1,'r',t,S2,'b',t,S3,'m');
xlabel('Time');ylabel('Substrate concentration');
title('Dynamic changes in the substrate concentration');
axis([0 3000 0 1]);
subplot(313),plot(t,P,'k');
xlabel('Time');ylabel('Amount of product');
title('Product');
axis([0 3000 0 200]);
gtext('\leftarrow E1');gtext('\leftarrow E2');gtext('\leftarrow E3');
gtext('\leftarrow S1');gtext('\leftarrow S2');gtext('\leftarrow S3');
gtext('\leftarrow P');
```

MODELING

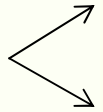
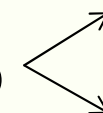
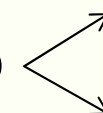
```
MATLAB Editor/Debugger - [D:\실행프로그램\Matlab\bin\DEACTENZ.m]
File Edit View Debug Window Help
function dydt=DEACTENZ(t,y)
% E1=y1, E2=y2, E3=y3 S1=y4, S2=y5, S3=y6 P=y7
global F V VM KM KI KD ENZO TLAG
ENZO=0.05;KD=0.001;TLAG=1000;
y1=y(1);y2=y(2);y3=y(3);y4=y(4);y5=y(5);y6=y(6);y7=y(7);
dydt=[-KD*y1;
      -KD*y2;
      -KD*y3;
      F*(1-y4)/V-VM*y1*y4/(y4+KM+y4*y4/KI);
      F*(y4-y5)/V-VM*y2*y5/(y5+KM+y5*y5/KI);
      F*(y5-y6)/V-VM*y3*y6/(y6+KM+y6*y6/KI);
      F*(1-y6)];
```


RESULTS

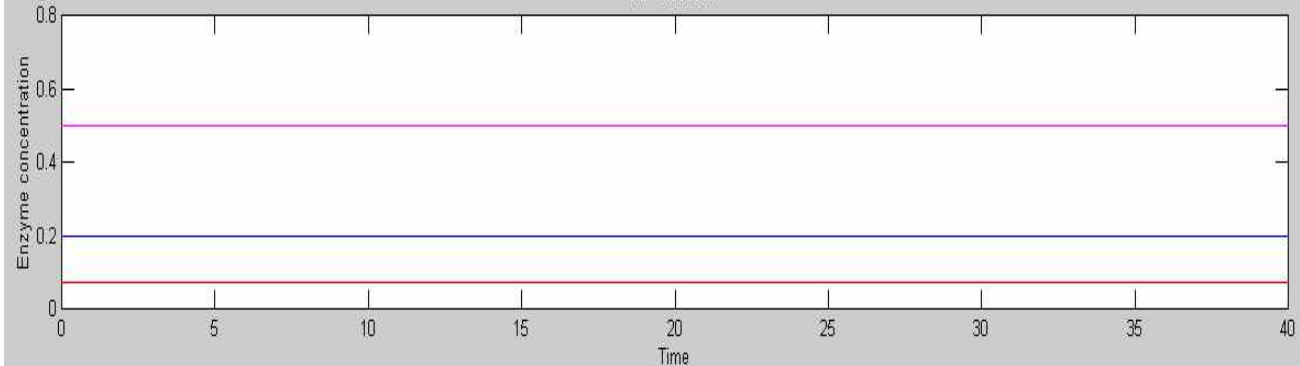
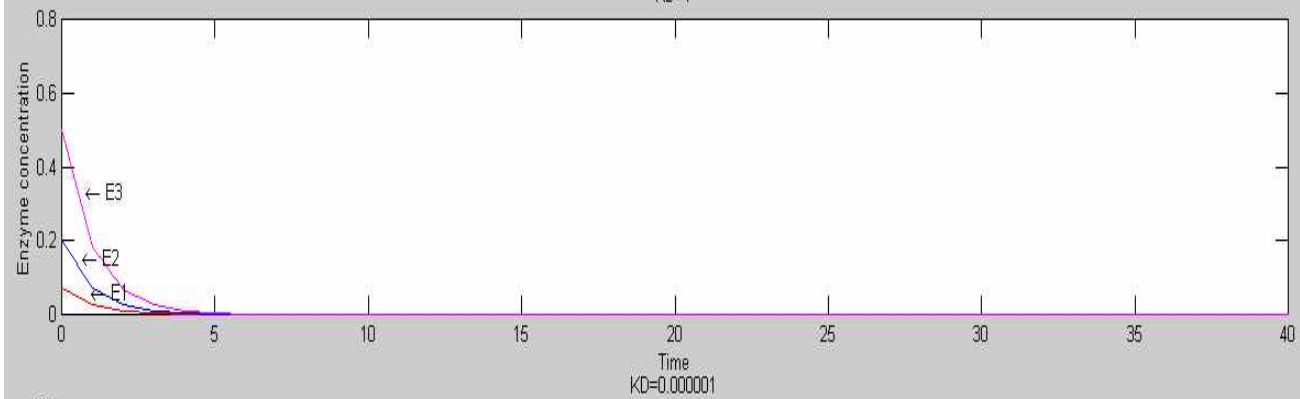
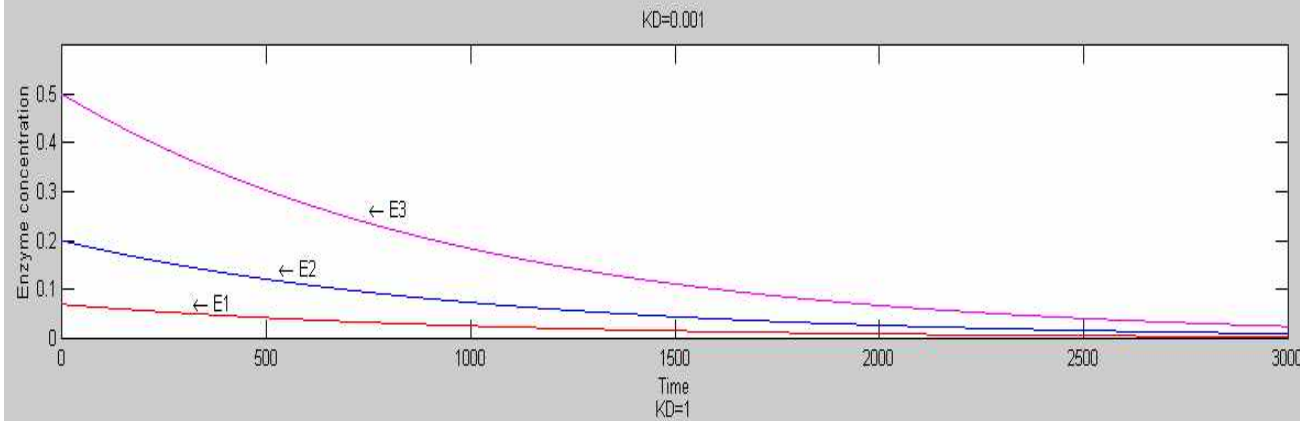


P1 : basic case

METHODS(Simulation cases)

| | Basic case | P1 |
|---|------------|----|
| $K_D=0.001$  | 1 | P2 |
| | 0.000001 | P3 |
| $K_I=6.85$  | 685 | P4 |
| | 0.00685 | P5 |
| $ENZ0=0.05$  | 5 | P6 |
| | 0.0005 | P7 |

RESULTS

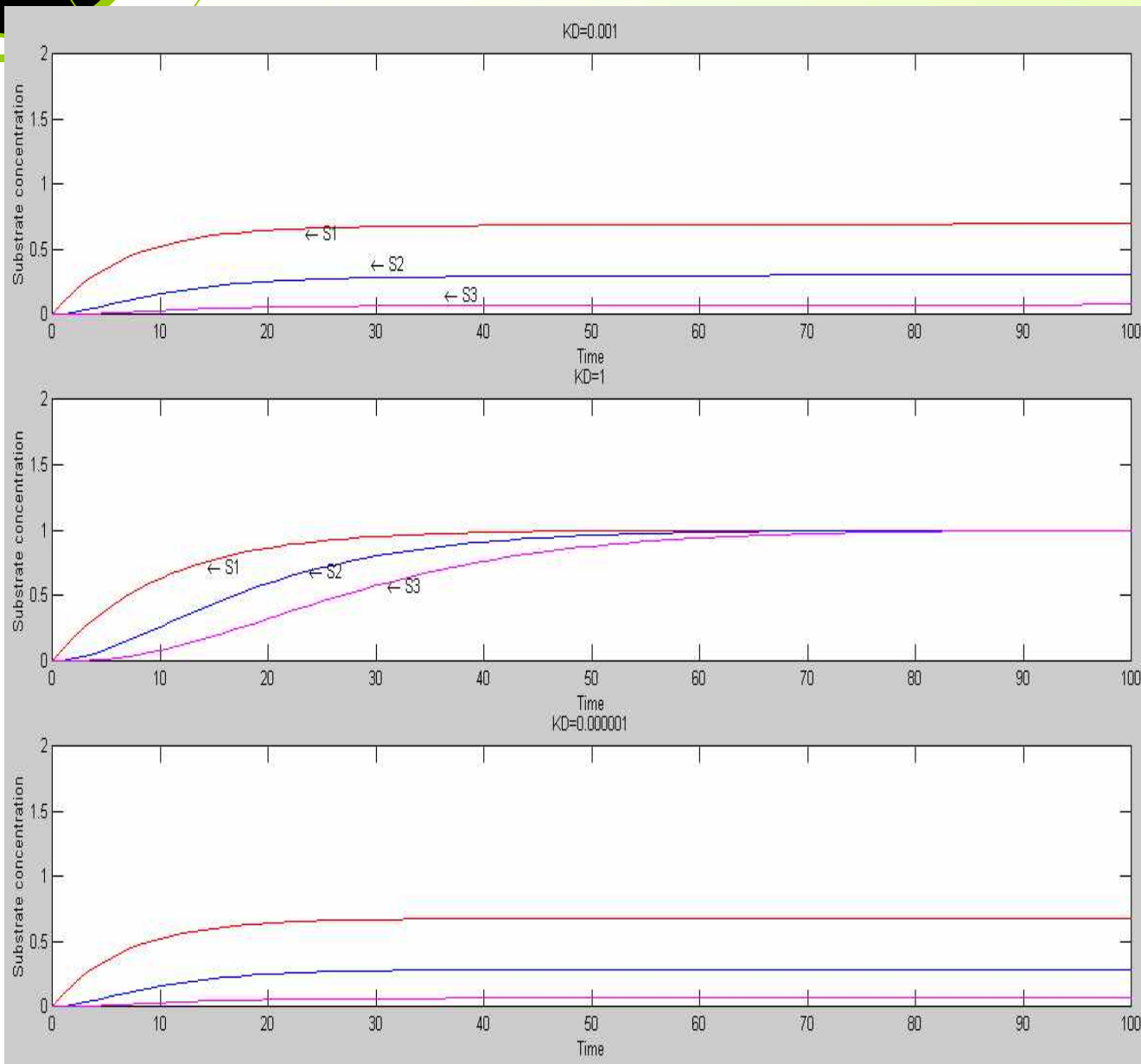


P1 : $KD=0.001$

P2 : $KD=1$

P3 : $KD=0.000001$

RESULT

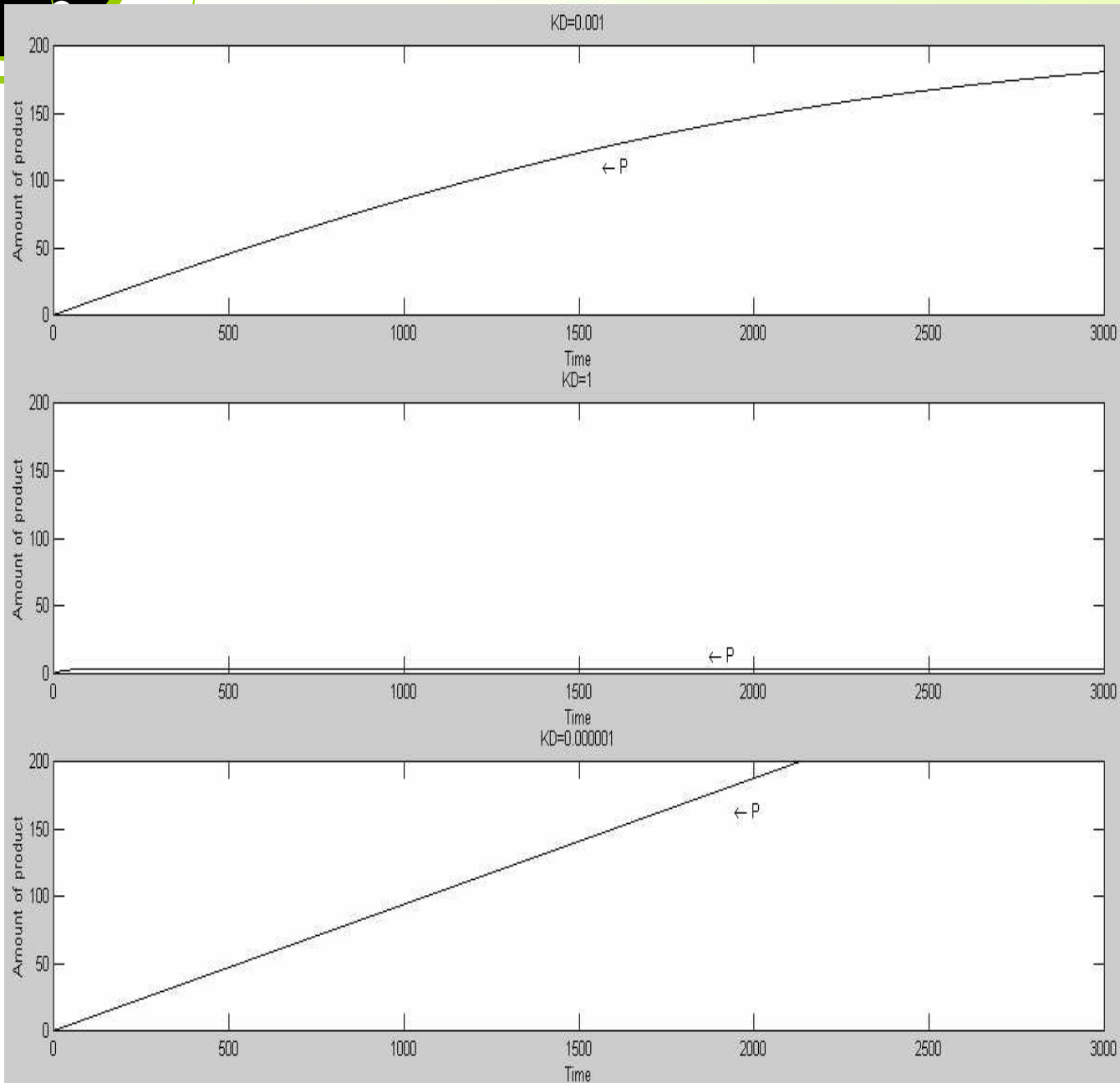


P1 : $KD=0.001$

P2 : $KD=1$

P3 : $KD=0.000001$

RESULTS

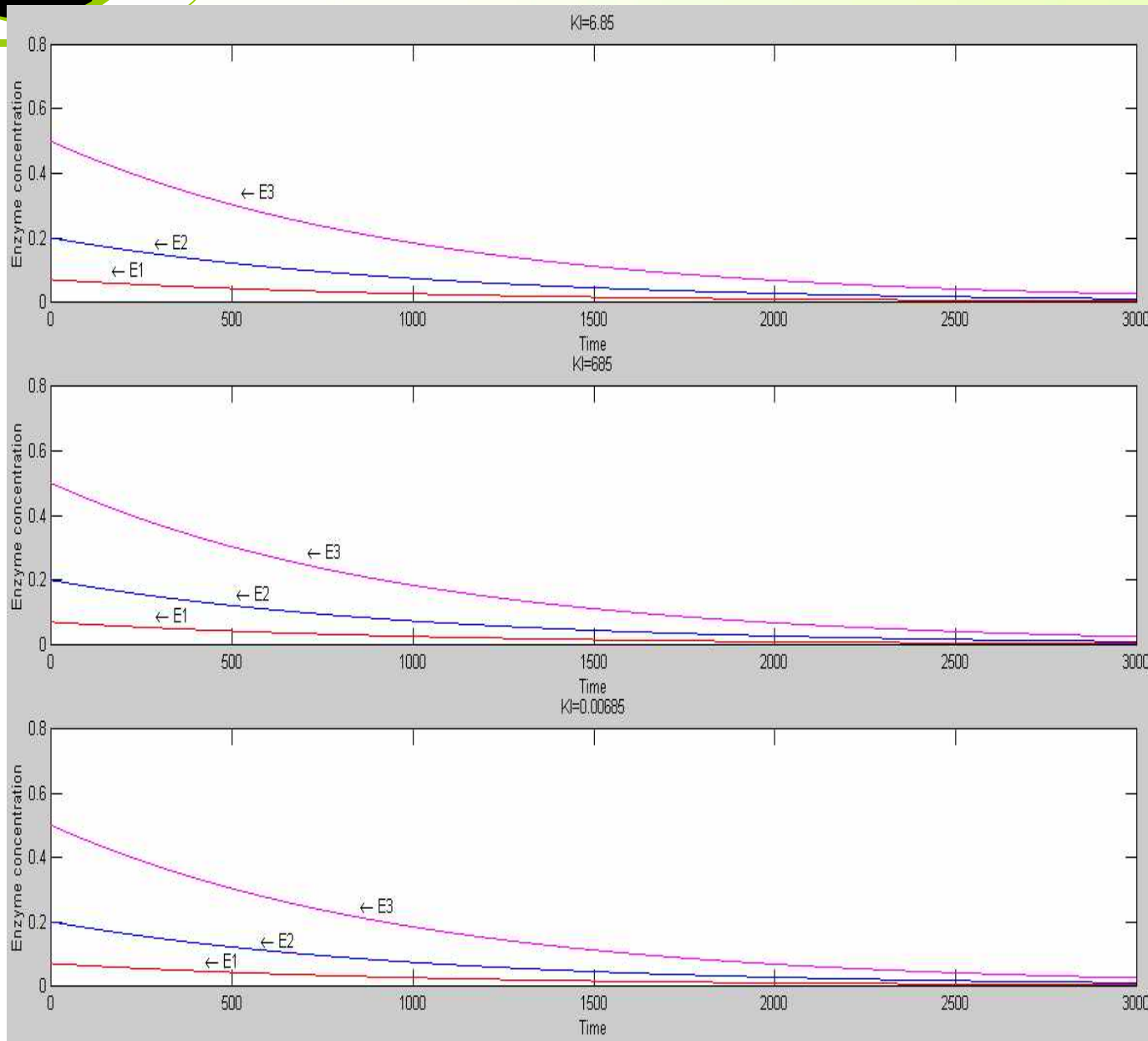


P1 : $KD=0.001$

P2 : $KD=1$

P3 : $KD=0.000001$

RESULTS

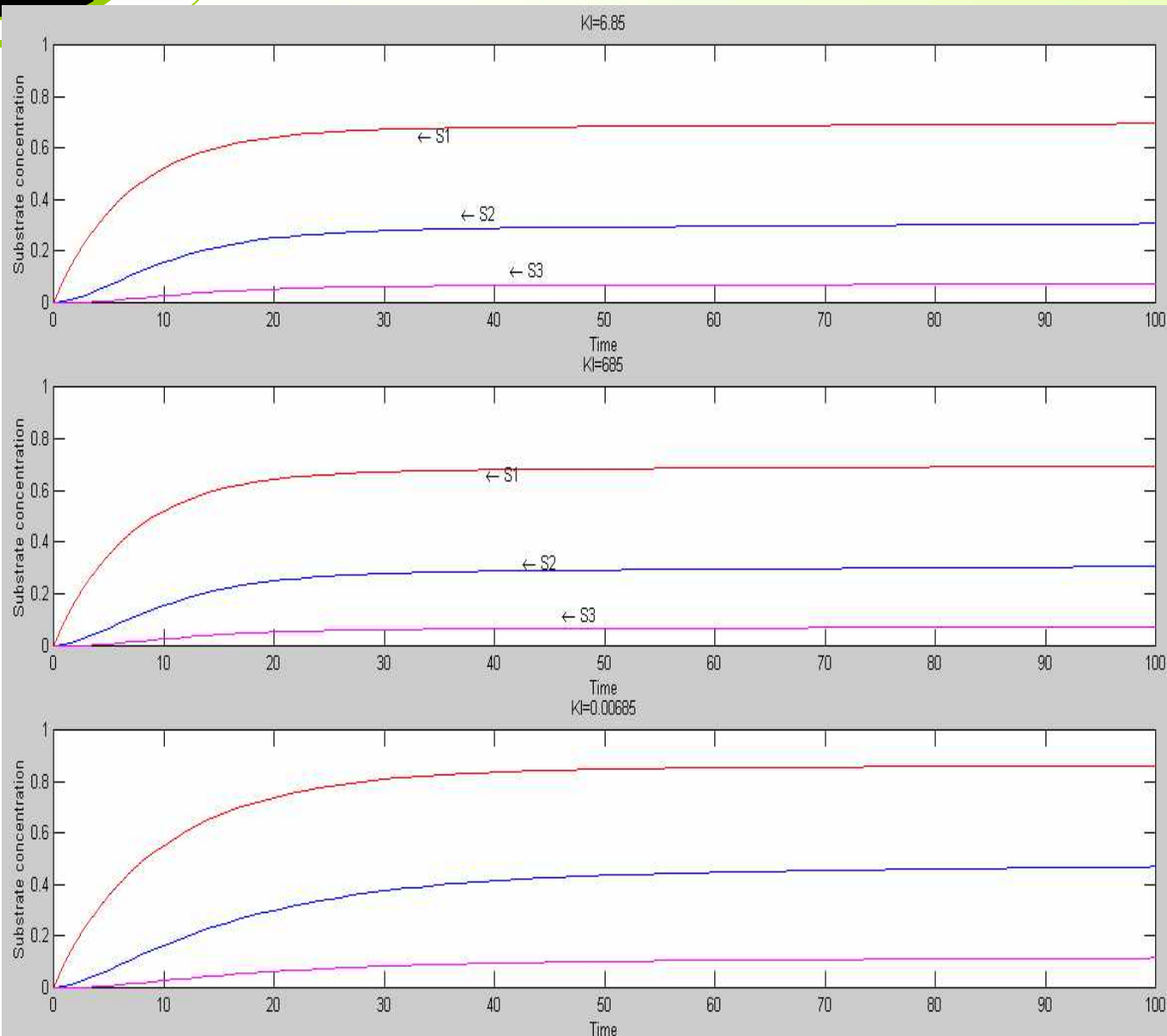


P1 : KI=6.85

P4 : KI=685

P5 : KI=0.00685

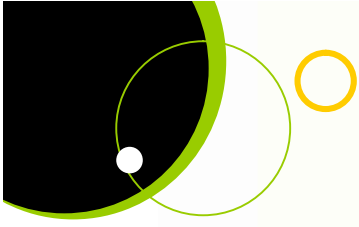
RESULTS



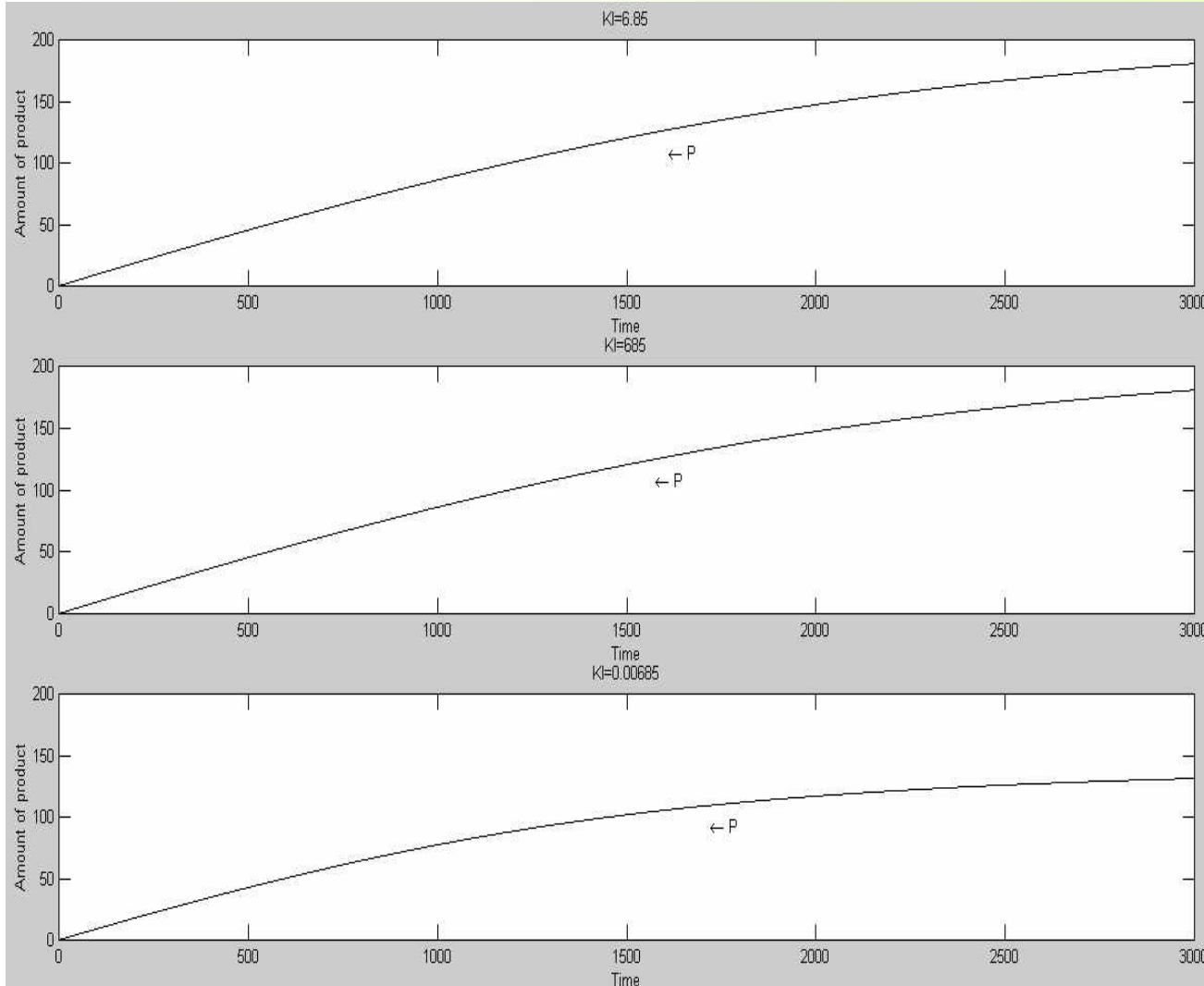
P1 : KI=6.85

P4 : KI=685

P5 : KI=0.00685



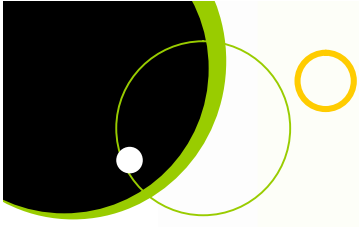
RESULTS



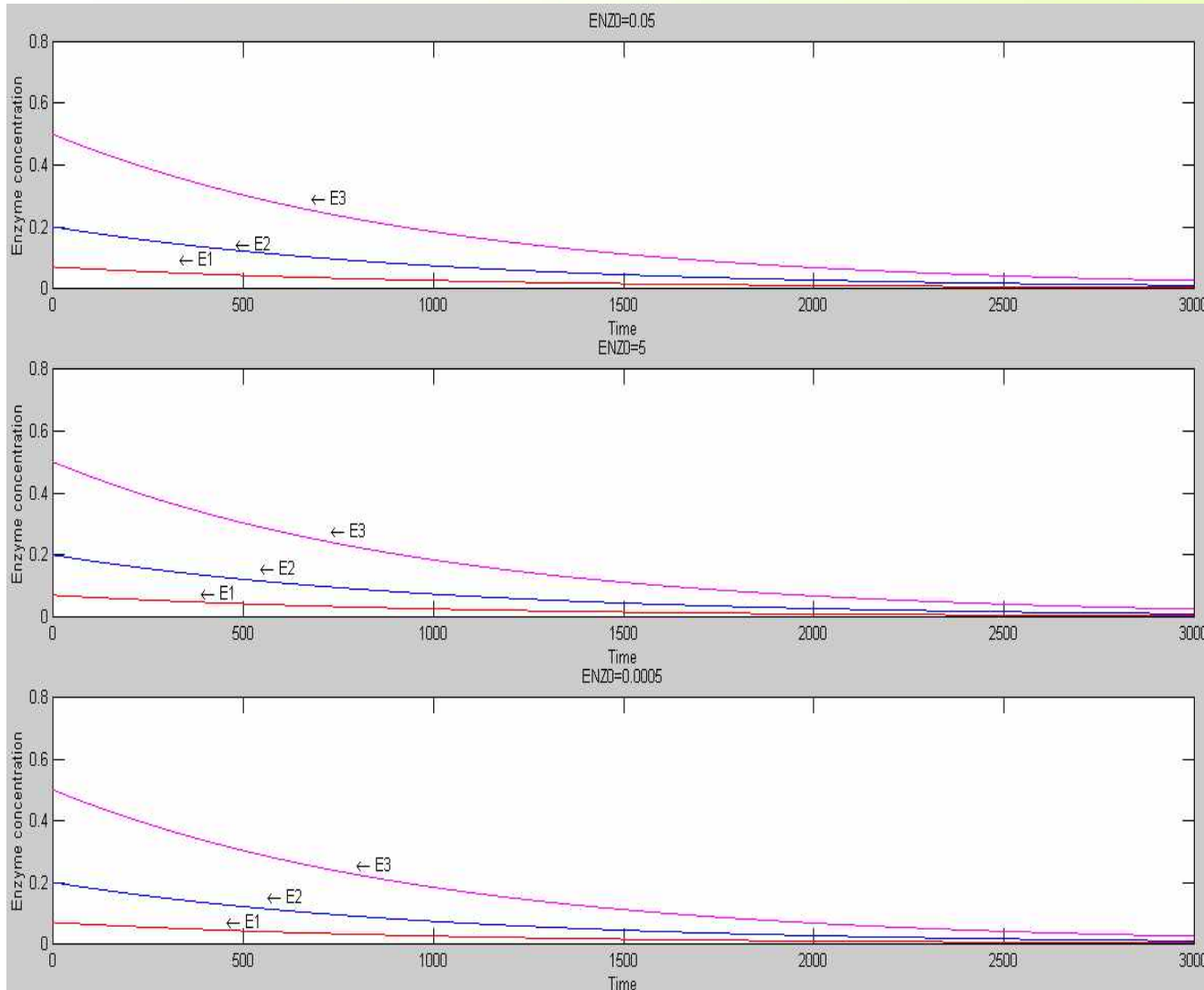
P1 : $KI=6.85$

P4 : $KI=685$

P5 : $KI=0.00685$



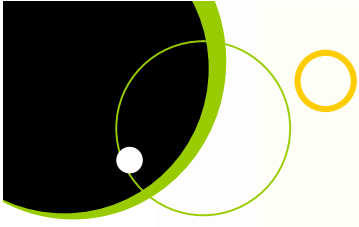
RESULTS



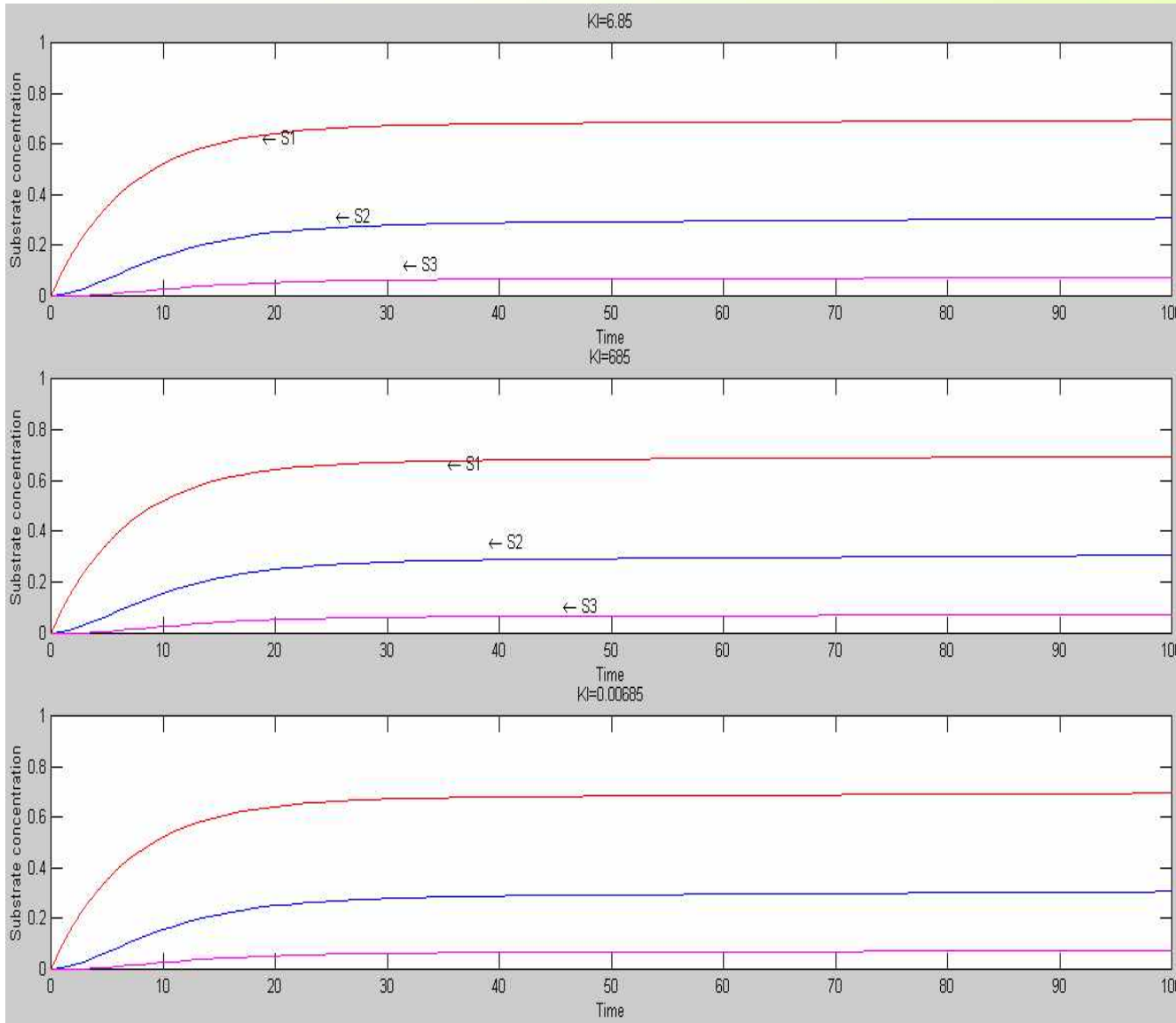
P1: ENZO=0.05

P6 : ENZO=5

P7 : ENZO=0.0005



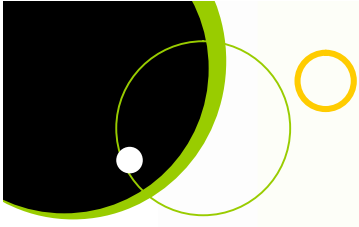
RESULTS



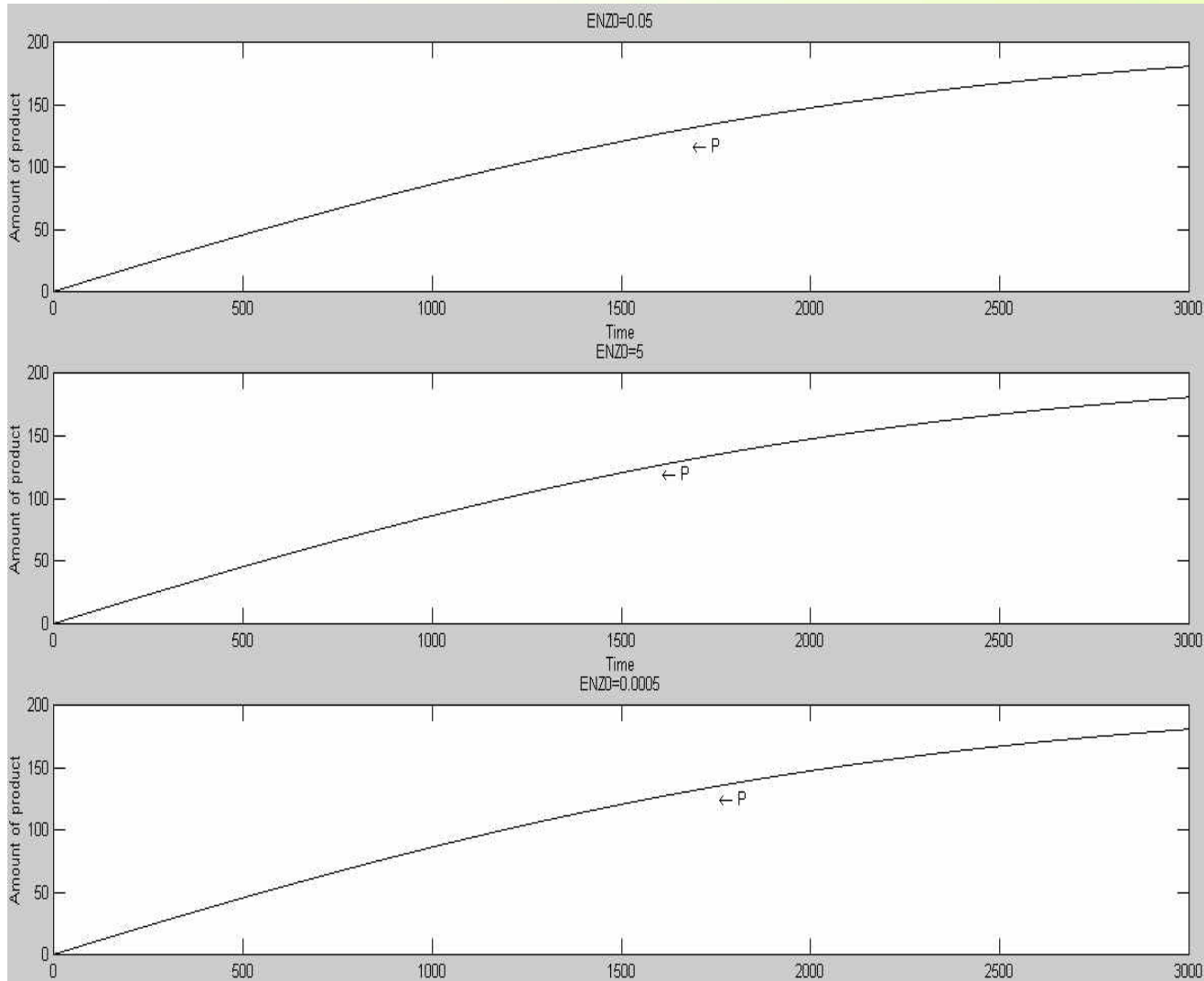
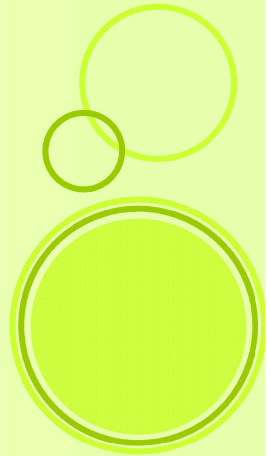
P1: $ENZ0=0.05$

P6 : $ENZ0=5$

P7 : $ENZ0=0.005$



RESULTS



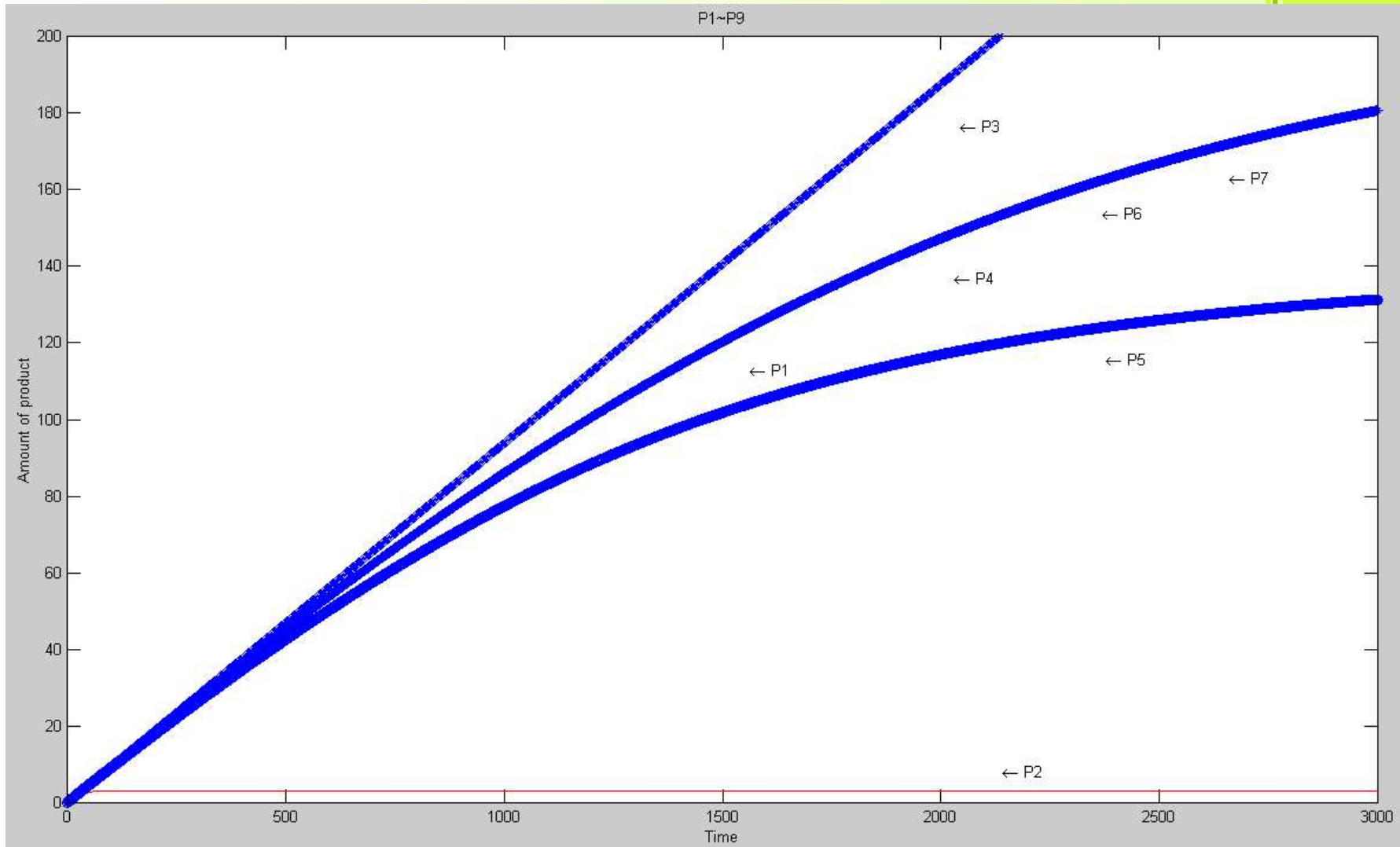
P1: ENZO=0.05

P6 : ENZO=5

P7 : ENZO=0.005

RESULTS

P1 ~ P9





CONCLUSIONS



- Exponential decrease of the biocatalyst activity
- K_D (Deactivation constant) \downarrow : productivity \uparrow
- K_I (Inhibition constant) \downarrow : productivity \downarrow