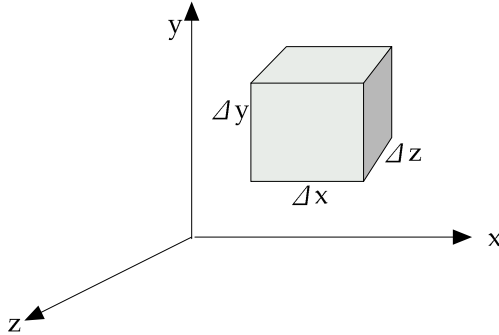


## Chap. 25. Differential equations of mass transfer

mass balance for control volume ~ continuity equation

### 1. Differential equation for mass transfer

- the conservation of mass for multi-component system
  - molecular diffusion
  - bulk motion
- control volume method



$$\int \int_{c.s} \rho (\vec{v} \cdot \vec{n}) dA + \frac{\partial}{\partial t} \int \int \int_{c.v.} \rho dV = 0$$

(Efflux) + (Accumulation) = 0 where efflux = output - input

$$\begin{array}{l} \text{net rate of mass} \\ \text{efflux from} \\ \text{control volume} \end{array} + \begin{array}{l} \text{net rate of accumulation} \\ \text{of mass within control} \\ \text{volume} \end{array} - \begin{array}{l} \text{rate of chemical} \\ \text{production of A} \\ \text{in control volume} \end{array} = 0$$

For species A, mass flux  $\vec{n}_A = \rho_A \vec{v}_A$

i) Efflux

$$\text{x-direction : } n_{A,x} \Delta y \Delta z \Big|_{x+\Delta x} - n_{A,x} \Delta y \Delta z \Big|_x$$

$$\text{y-direction : } n_{A,y} \Delta x \Delta z \Big|_{y+\Delta y} - n_{A,y} \Delta x \Delta z \Big|_y$$

$$\text{z-direction : } n_{A,z} \Delta x \Delta y \Big|_{z+\Delta z} - n_{A,z} \Delta x \Delta y \Big|_z$$

ii) Accumulation :  $\Delta x \Delta y \Delta z \frac{\partial \rho_A}{\partial t}$

iii) Rate of production :  $r_A \Delta x \Delta y \Delta z$

$$\frac{n_{A,x} \Big|_{x+\Delta x} - n_{A,x} \Big|_x}{\Delta x} + \frac{n_{A,y} \Big|_{y+\Delta y} - n_{A,y} \Big|_y}{\Delta y} + \frac{n_{A,z} \Big|_{z+\Delta z} - n_{A,z} \Big|_z}{\Delta z} + \frac{\partial \rho_A}{\partial t} - r_A = 0$$

As  $\Delta x, \Delta y, \Delta z \rightarrow 0$ , then  $\frac{\partial}{\partial x} n_{A,x} + \frac{\partial}{\partial x} n_{A,y} + \frac{\partial}{\partial x} n_{A,z} + \frac{\partial \rho_A}{\partial t} - r_A = 0$

$$\nabla \cdot \vec{n}_A + \frac{\partial \rho_A}{\partial t} - r_A = 0 \dots\dots i) \quad \text{where } \nabla = \frac{\partial}{\partial x} \vec{i} + \frac{\partial}{\partial y} \vec{j} + \frac{\partial}{\partial z} \vec{k}$$

For species B in a binary system ( A & B ), similarly

$$\nabla \cdot \vec{n}_B + \frac{\partial \rho_B}{\partial t} - r_B = 0 \dots\dots ii), \quad \vec{n}_A + \vec{n}_B = \rho \vec{v}, \quad \rho_A + \rho_B = \rho \quad \& \quad r_A = -r_B$$

i) + ii)  $\Rightarrow \nabla \cdot \rho \vec{v} + \frac{\partial \rho}{\partial t} = 0$  : the equation of continuity

cf ) mole production  $A \rightarrow nB$

$$\vec{n}_A = c_A \vec{v}_A, \quad \vec{n}_B = c_B \vec{v}_B$$

$$\nabla \cdot \vec{n}_A + \frac{\partial c_A}{\partial t} - R_A = 0, \quad \nabla \cdot \vec{n}_B + \frac{\partial c_B}{\partial t} - R_B = 0$$

$$\nabla \cdot c\vec{v} + \frac{\partial c}{\partial t} - (R_A + R_B) = 0, \quad \text{여기서 } R_A = -R_B \text{ 이 아닌 경우가 있다.}$$

## 2. Special forms of the differential mass-transfer equation

- Objective: 지역적인 농도값 즉, 농도분포를 정량적으로 구하기 위한 모델식 구성
- Basics: Fick's equation for binary system

$$\vec{N}_A = -C D_{AB} \nabla y_A + y_A (\vec{N}_A + \vec{N}_B)$$

$$\text{or } \vec{N}_A = \underbrace{-C D_{AB} \nabla y_A}_{\text{(분자이동)}} + \underbrace{C_A \vec{V}}_{\text{(bulk이동)}}$$

$$\vec{N}_A = -\rho D_{AB} \nabla w_A + w_A (\vec{n}_A + \vec{n}_B) = -\rho D_{AB} \nabla w_A + \rho_A \vec{v}$$

- Continuity equation :  $\nabla \cdot \vec{n}_A + \frac{\partial \rho_A}{\partial t} - r_A = 0$

- Differential mass-transfer equation

$$-\nabla \cdot \rho D_{AB} \nabla w_A + \nabla \cdot (\rho_A \vec{v}) + \frac{\partial \rho_A}{\partial t} - r_A = 0$$

$$-\nabla \cdot C D_{AB} \nabla y_A + \nabla \cdot (c_A \vec{V}) + \frac{\partial c_A}{\partial t} - R_A = 0$$

- Simplified forms under specific assumptions

i)  $\rho, D_{AB} \sim \text{constant}$ , incompressible fluid  $\rightarrow \nabla \cdot \vec{v} = 0$

$$\vec{v} \cdot \nabla c_A + \frac{\partial c_A}{\partial t} = D_{AB} \nabla^2 c_A + R_A$$

$$\downarrow$$

$$\frac{D c_A}{D t} = \left[ \frac{\partial}{\partial t} + \vec{v} \cdot \nabla \right] c_A = D_{AB} \nabla^2 c_A + R_A$$

substantial derivative or material derivative for flowing system

$$\frac{D(\cdot)}{D t} = \frac{\partial(\cdot)}{\partial t} + \vec{v} \cdot \nabla(\cdot)$$

- ii) without generation (or production)

$$\frac{\partial c_A}{\partial t} + \vec{v} \cdot \nabla c_A = D_{AB} \nabla^2 c_A$$

$\vec{v} = 0$  이면 분자만의 이동 (*bulk* 유동이 없다):

$$\frac{\partial c_A}{\partial t} = D_{AB} \nabla^2 c_A$$

- iii) without production & accumulation in steady state ( $\frac{\partial(\cdot)}{\partial t} = 0$ )

$$\nabla^2 c_A = 0 : \text{Laplace equation}$$

• Laplace Operator

$$\nabla^2 = \nabla \cdot \nabla$$

$$\nabla = \left(\frac{\partial}{\partial x}\right)\vec{i} + \left(\frac{\partial}{\partial y}\right)\vec{j} + \left(\frac{\partial}{\partial z}\right)\vec{k}$$

Rectangular coordinate  $(x, y, z)$

$$\nabla^2 = \nabla \cdot \nabla = \left(\frac{\partial^2}{\partial x^2}\right) + \left(\frac{\partial^2}{\partial y^2}\right) + \left(\frac{\partial^2}{\partial z^2}\right)$$

$$\vec{i} \cdot \vec{i} = \vec{j} \cdot \vec{j} = \vec{k} \cdot \vec{k} = 1, \quad \vec{i} \cdot \vec{j} = 0, \quad \vec{j} \cdot \vec{k} = 0, \quad \vec{k} \cdot \vec{i} = 0$$

$$\begin{aligned} \nabla^2 \vec{v} &= \left(\frac{\partial^2}{\partial x^2} \vec{v}\right) + \left(\frac{\partial^2}{\partial y^2} \vec{v}\right) + \left(\frac{\partial^2}{\partial z^2} \vec{v}\right) \\ &= \left(\frac{\partial^2}{\partial x^2} v_x + \frac{\partial^2}{\partial y^2} v_x + \frac{\partial^2}{\partial z^2} v_x\right)\vec{i} + \left(\frac{\partial^2}{\partial x^2} v_y + \frac{\partial^2}{\partial y^2} v_y + \frac{\partial^2}{\partial z^2} v_y\right)\vec{j} \\ &\quad + \left(\frac{\partial^2}{\partial x^2} v_z + \frac{\partial^2}{\partial y^2} v_z + \frac{\partial^2}{\partial z^2} v_z\right)\vec{k} \end{aligned}$$

Cylindrical coordinate  $(r, \theta, z)$

$$\nabla^2 = \frac{1}{r} \frac{\partial}{\partial r} \left( r \frac{\partial}{\partial r} \right) + \frac{1}{r^2} \left( \frac{\partial^2}{\partial \theta^2} \right) + \frac{\partial^2}{\partial z^2}$$

Spherical coordinate  $(r, \theta, \phi)$

$$\nabla^2 = \frac{1}{r^2} \frac{\partial}{\partial r} \left( r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r \sin \theta} \frac{\partial}{\partial \theta} \left( \sin \theta \frac{\partial}{\partial \theta} \right) + \frac{1}{r^2 \sin \theta} \frac{\partial^2}{\partial \phi^2}$$

### 3. Boundary conditions

$\nabla \rightarrow$  geometry ( surface or volume ) : boundary conditions

$$\frac{\Delta}{\Delta t} \sim \frac{\partial}{\partial t} \sim \text{time setup : initial condition}$$

• kinds of boundary

i) fixed boundary: constant value of concentration at the surface

$$c_A = c_{A_1} \quad (y_A = y_{A_1})$$

$$\text{cf) } p_A = p_B = y_A P$$

ii) free boundary: constant mass flux at the surface

$$\vec{j}_A = \vec{j}_{A_1} = \mathcal{N} \hat{n} = -D_{AB} \frac{\partial c_A}{\partial z} \quad \text{or} \quad \vec{n}_A = \vec{n}_{A_1}$$

ex) zero on impermeable surface

$$j_{A,z \text{ surface}} = -\rho D_{AB} \frac{d\omega_A}{dz} \Big|_{z=0}$$

iii) chemical reaction : instantaneous reaction at a surface

$$N_A = -k_c c_{A_1} \quad (\text{first - order reaction})$$

iv) flowing system near the surface : convective mass transfer

$$N_A = -k_c (c_{A_1} - c_{A_\infty})$$

• Quantitative methods to find concentration distribution

Step 1: Draw a schematics of the system

Step 2: Make a list of assumptions

Step 3: Mathematical formulation in a proper coordinate ( modeling under mass balance )

$$\text{Governing equation ( ex.: } \frac{\partial c_A}{\partial t} = D_{AB} \frac{\partial^2 c_A}{\partial x^2} \text{ )}$$

Step 4: Boundary conditions and initial condition

$$0 \leq x \leq L \quad c_A = c_{A_1} \text{ at } x=0 \rightarrow \text{surface boundary}$$

$$-D_{AB} \frac{\partial c_A}{\partial x} = 0 \text{ at } x=L \rightarrow \text{Free boundary}$$

$$c = c_{A_1} \text{ at } t=0 \text{ initial condition}$$

Step 5: Solution  $c_A = c_A(t, x)$

### Example 2 Combustion of carbon and oxygen transfer

chemical reaction at the carbon surface:  $3C + 2O_2 \rightarrow 2CO + CO_2$

oxygen diffusion through air film near the flat surface of carbon in a steady-state process

mass balance equation:  $\nabla \cdot \vec{N}_{O_2} + \frac{\partial O_2}{\partial t} - R_{O_2} = 0 \rightarrow \frac{dN_{O_2,z}}{dz} = 0$  under proper assumptions

Fick's law :  $N_{O_2,z} = -cD_{O_2\text{-mixture}} \frac{dy_{O_2}}{dz} + y_{O_2}(N_{O_2,z} + N_{CO,z} + N_{CO_2,z} + N_{N_2,z})$

$$N_{O_2,z} = -\frac{cD_{O_2\text{-mixture}}}{1 + \frac{y_{O_2}}{2}} \frac{dy_{O_2}}{dz} \quad \because N_{O_2,z} = -N_{CO,z} = -2N_{CO_2,z}$$

concentration profile:  $\frac{dN_{O_2,z}}{dz} = -\frac{d}{dz} \left( \frac{cD_{O_2\text{-mixture}}}{1 + y_{O_2}/2} \frac{dy_{O_2}}{dz} \right) = 0$

B.C.'s:  $y_{O_2,z} = 0$  at  $z=0$  (가정)

$$y_{O_2,z} = 0.21 \text{ at } z=\delta$$

$$\int \frac{dy_{O_2}}{1 + \frac{y_{O_2}}{2}} = \int A_1 dz \rightarrow 2 \ln \left( 1 + \frac{y_{O_2,z}}{2} \right) = A_1 z + A_2, \quad A_1 = \frac{2 \ln(1.105)}{\delta}$$

$$y_{O_2,z} = 2 \left( \exp \left( 0.0998 \frac{z}{\delta} \right) - 1 \right) \quad \text{for } 0 \leq z \leq \delta$$

이 예제에 대하여 생각해보기로 할까요?

(1)  $N_{O_2,z}$  은  $0 \leq z \leq \delta$  에서 어떤관계로 상수값을 유지할까?

(2) 가정한 필름두께  $\delta$  의 실질적인 수치는 어느정도 일까? 그렇다면 농도식의 유효범위는?

(3) 탄소의 표면과 벌크 공기간의 물질전달을 생각한다면, 필름두께와 물질전달계수와의 관계는?