### Mass Transfer

Text: Fundamentals of Momentum, Heat and Mass Transfer, 3rd Ed.

by J.R. Welty, C.E. Wicks and R.E. Wilson, Wiley (1984), ISBN:0-471-87497-3

References: 1. An Introduction to Mass and Heat Transfer by S. Middleman (1998)

2. Transport Phenomena by BSL (1960)

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## Goal of understanding mass transfer;

- ~ Mathematical models for chemical engineering process involving mass transfer system
  - · Basic principles (conservation law, Fick's law, et al.)
  - · Rate equations & Empirical equations
- ~ Knowledge of basics
  - · Multi-component system and binary or more species: concentration
  - Thermodynamics and phase equilibria: chemical potential, enthalpy, activity coefficient, distribution coefficient, and partial molar property
  - · Transport phenomena: mass balance, diffusion and convection

#### Mass transfer system;

~ Multi-component system 의 농도차가 지역적으로 있는 경우에 농도구배 또는 농도차를 최소화하는 전달현상 또는 전달메카니즘

### Driving forces of mass transfer

- · concentration gradients
- · electrical potential gradients
- · pressure gradients
- · centrifugal fields

# Examples of mass transfer process;

- · coffee, perfume, water evaporation and humidity
- · removal of pollutants, stripping of gases, neutron diffusion within nuclear reactor chemical/biological reaction
- · multi-component distillation, absorption, extraction, evaporation and condensation
- · heterogeneous catalyst, ion exchange and adsorption
- · sedimentation and ultracentrifugation
- · electrolysis, dialysis, electrodialysis
- · filtration, membrane gas separation, pervaporation, reverse osmosis, ultrafiltration

### Mechanism of mass transfer; minimizing concentration differences

- · diffusion: mass transfer by molecular movement
- · convection : mass transfer by bulk motion of multi-component fluids
- · dispersion: mass transfer by rapid motion of multi-component fluids