## Chapter 7. Cohesive properties and Solubility

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o Cohesive energy density,  $e_{coh} \equiv \frac{E_{coh}}{V}$  (J/cm<sup>3</sup>)

o Solubility parameter,  $\frac{\delta = (\frac{E_{coh}}{V})^{1/2}}{\underbrace{}$ Hildebrand

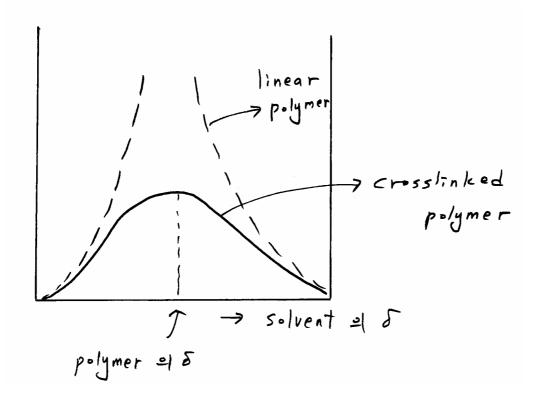
o Determination of  $E_{coh}$ :

- For liquids of low molecular weight, the cohesive energy is closely related to the molar heat of evaporation,  $\Delta H_{vap}$  (at a given temp)

 $\stackrel{\simeq}{\neg} E_{coh} = \Delta U_{vap} = \Delta H_{vap} - P\Delta V \approx \Delta H_{vap} - RT$  (7.1)

- Polymers degrade long before reaching their vaporization temp., making it impossible to evaluate  $\Delta E_v$  directly.

- The great tendency of a polymer to dissolve occurs when its solubility parameter matches that of the solvent.



P190 o Predition of the cohesive energy by means of additive functions.

(Method 1) Group contribution to Ecoh (see Table 7.1)

(Method 2 ) Group contribution to F (see table 7.2) (molar attraction const), F = [E<sub>coh</sub> V(298)]  $^{1/2}$ 

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(Ex 7.1) estimate the cohesive energy of Poly(butyl methacrylate).



(a) Group contribution (by van krevelen) From Table 7.1

(b) According to Small's method, from Table 7.2.

Groups	$\sum Ei(J / mol)$	$\sum Fi$
4 (CH <sub>2</sub> -)	4(4190)=1676 0	272×4=1088
2 (-CH <sub>3</sub> )	2(9640)=1928 0	876
1( CH <sub>4</sub> )	-5580	-190
1(-COO-)	13410	634
	Ecoh = 43870	F = 2408

(a) Ecoh = 43,870 (J/mol)  
(b) Ecoh = 
$$\frac{F^2}{V} = \frac{(2408)^2}{136} = 42,700$$
 (J/mol)

**B.Solubility** 

- According to Hildebrand, the entalpy of mixing can be calculated by

$$\Delta H_{\rm m} = \phi_1 \phi_2 \left( \delta_1 - \delta_2 \right)^2 \tag{7.3}$$

여기서  $\Delta H_m$ = entalpy of mixing per unit volume,

$$\Delta G_{\rm m} = \Delta H_{\rm m} - T\Delta S_{\rm m}$$

-two substance are mutually soluble if  $\Delta G_m$  is negative -the requirement of mutual solubility :  $(\delta_P - \delta_S)^2$  has to be small ;

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- By burrell, mutual solubility only occurs if the degree of hydrogen bonding is about equal.

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- Burrell 은 solvent 의 hydrogen bonding 을 poorly, moderately, 그리고 strongly 한것으로 나누었다.(Table 7.6)

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o Refinements of the solubility parameter concept.

- In Eq (7.3),  $\Delta H_m = \phi_1 \phi_2 (\delta_1 - \delta_2)^2$ , only dispersion forces have been taken into account.

- Cohesive energy is also dependent on the interaction between <u>polar groups</u> and on <u>hydrogen bonding</u>.

- Three type of interaction forces,

$$E_{coh} = E_d + E_p + E_h$$

$$\delta^2 = \delta d^2 + \delta p^2 + \delta h^2$$
(7.4)
(7.5)

- by hansen, the value of  $\delta_d$  of a given solvent was assumed to be equal to that of a non-polar substance.

$$\delta p^2 + \delta h^2 = \delta^2 - \delta d^2 (= \delta a^2)$$

o solvent  $\mathfrak{S}_{d}, \delta_{d}, \delta_{h}$  are shown in pages  $\underline{776 - 789}$ 

o Polymer 의  $\delta$ 는 Table 7.5  $\delta_d, \delta_p, \delta_h$ 는 Table 7.7

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o Predition of the solubility parameter components of diacetone alcohol.

(Ex7.2) Estomate the solubility parameter components of diacetone alcohol,

(sol) v= 123.8 (cm<sup>3</sup>/mol) table 7.8 과 Eq. (7.10), (7.11), (7.12)로부터,

$$\delta_{\rm d} = \frac{\sum F_{di}}{V} = \frac{1960}{123.8} = 15.8 \ ({\rm J}^{1/2}/{\rm cm}^{3/2})$$

$$\delta_{\rm p} = \frac{\sqrt{\sum Fpi^{-2}}}{V} = \frac{\sqrt{84300}}{123.8} = 7.4 \, ({\rm J}^{1/2}/{\rm cm}^{3/2})$$

$$\delta_{\rm h} = \sqrt{\frac{\sum E_{hi}}{V}} = \sqrt{\frac{22000}{123.8}} \ 13.3 \ ({\rm J}^{1/2}/{\rm cm}^{3/2})$$

문헌치 (literature value)는 각각  
$$\delta_d = 15.7, \qquad \delta_p = 8.2, \qquad \delta_h = 10.9$$

$$\therefore \delta = \sqrt{\delta d^2 + \delta p^2 + \delta h^2} = 21.9 (J^{1/2} / \text{ cm}^{3/2}) \quad \text{or} \quad (J/\text{cm}^3)^{1/2}$$
$$\delta_{\text{exp}} = 18.8 - 20.8 (J/\text{cm}^3)^{1/2}$$