

Microwave-Assisted Drying Characteristics of Biomass Recovered from Cell Cultures of *Taxus chinensis*남현우, 김진현[†]
공주대학교(jinhyun@kongju.ac.kr[†])

In this study, we investigated the kinetics and thermodynamics of microwave-assisted drying and dehydration of plant cell *Taxus chinensis*. The efficiency of microwave-assisted drying increased with increasing drying temperature and power. When the experimental data were fitted to five empirical drying kinetic models of Newton, Page, Modified Page, Geometric, and Henderson-Pabis, the Page model was the most appropriate. The effective diffusion coefficient ($3.445 \times 10^{-9} \sim 7.163 \times 10^{-7} \text{ m}^2/\text{s}$) and mass transfer coefficient ($3.1529 \times 10^{-5} \sim 1.2895 \times 10^{-2} \text{ m/s}$) increased with increasing drying temperature. The small Biot number (0.3890~0.7198) indicated that the process of mass transfer was externally controlled. The activation energy E_a of vacuum drying was found to be 68.9314 kJ/mol. Thermodynamic parameters revealed the endothermic, irreversible and spontaneous nature of drying.