

### Process design for methanol synthesis process using steam CO<sub>2</sub> reforming of Stranded Gas

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A two step process design and simulation for the methanol synthesis from stranded gas were studied using commercial process simulator, PRO/II v9.1 and Aspen HYSYS v8.6 simulation studies were performed by using Gibbs equation and the stranded Gas with 10% CO<sub>2</sub>. The operating condition for Steam-CO<sub>2</sub>-Reforming(SCR) and Methanol synthesis respectively are 900 with 21 bar pressure, and methanol synthesis at 250 with 50 bar.

Recycle ratio for the process productivity, Product separation by distillation column were also studied.