

## Nanocrystalline $\text{TiCo}_x\text{Mg}_{1-x}$ Materials as Hydrogen Storage Alloys

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Mechanical alloying process was used to synthesize nanocrystalline  $\text{TiCo}_x\text{Mg}_{1-x}$  materials as hydrogen storage alloys. It was performed using a SPEX 8000 Mixer mill under an argon atmosphere. The purity of the starting metallic elements Ti, Co and Ni was 99.9 wt%, respectively. The elemental powders were in followed range of scale; Ti:  $\leq 45\mu\text{m}$ ; Co:  $\leq 15\mu\text{m}$ ; Mg: 5–10  $\mu\text{m}$ .

Effects of the chemical composition of the nanocrystalline  $\text{TiCo}_x\text{Mg}_{1-x}$  alloy with alkaline solution were interestingly investigated in this work. The electrochemical performances of sealed Ni–MH batteries using nanocrystalline  $\text{TiCo}_x\text{Mg}_{1-x}$  alloys were compared with that of TiNi alloy, as well.