

Development of active whole-cell biocatalysts for two-component, flavin-diffusibile styrene monooxygenase

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Styrene monooxygenase (SMO) can produce chiral (S)-styrene oxide, an important chemical intermediate for several drugs and functional food ingredients, by epoxidation of the side chain of styrene. The enzyme is present in several *Pseudomonas* species which can grow on styrene as a sole carbon and energy source. SMO consists of two separate enzymes, an NADH-FAD oxidoreductase (StyB) and an FAD-dependent hydroxylase (StyA). The reaction requires the continuous regeneration of NADH by carbon metabolism and thus, the use of SMO-expressing whole cells rather than that of purified SMO enzymes is preferred for catalytic reactions. With *Escherichia coli* BL21 as a host, three types of recombinants were developed: pET system with the strong promoter T7, pBAD system with the weak arabinose promoter, and pET-chaperon system where various chaperons were co-expressed in pET system. In addition, genetic modifications in carbon metabolic pathways and NADH utilization were conducted with *E. coli* BL21 host. As a result, we could achieve a highly active whole-cell SMO biocatalyst of 400 U/ g cell which is more than 4 fold higher than the best activity reported so far.