Steam Gasification Characteristics of Biomass in a Fluidized Bed Reactor

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Biomass is known as an important renewable alternative energy resource. Sawdust was chosen as a resource of biomass, which is suitable for domestic power plants application. To investigate the biomass gasification characteristics and to produce the low calorific value gas in a small pilot scale fluidized bed gasifier (0.1 m I.D x 1.6 m high) at atmospheric pressure, sawdust has been gasified with air and steam. The effects of gas velocity (2–5 $U_{\rm mf}$), reaction temperature (750–900°C) and the gasification agents ratio of O_2/H_2O (0.15–1.0) on gas composition, gas yield, cold gas efficiency, calorific value of the product gas and carbon conversion of sawdust have been determined. Carbon conversion (16–35%), gas yield (0.62–0.87 m³/kg-biomass), calorific value (2.6–5.0 MJ/m³) and cold gas efficiency (8.2–22.0%) of the product gas increase with increasing gas velocity and the reaction temperature. With increasing O_2/H_2O ratio, carbon conversion (13.7–29.2%), gas yield (0.4–1.1 m³/kg-biomass) and cold gas efficiency (9.3–14.2%) of the product gas increase but calorific value (5.2–2.6 MJ/m³) of the product gas decreases due to the decreases of the combustible gas contents.