

# 리튬공기전지 소재 기술 개발 현황

Recent Development of Advanced Materials For Li-Air Batteries

## 1. 공기극 (cathode)

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## Pencil-drawing on a ceramic state electrolyte

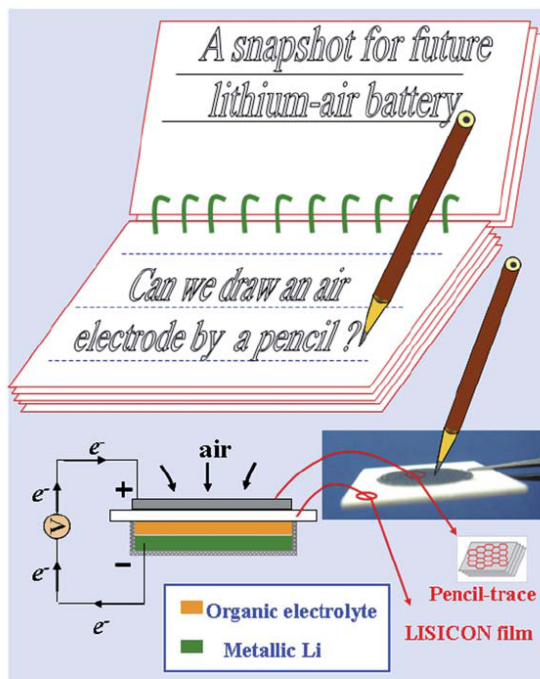


Fig. 1 A schematic representation of the pencil-drawing process, and the structure of the proposed lithium-air battery.

Y. Wang and H. Zhou, *Energy Environ. Sci.*, 2011, 4, 1704

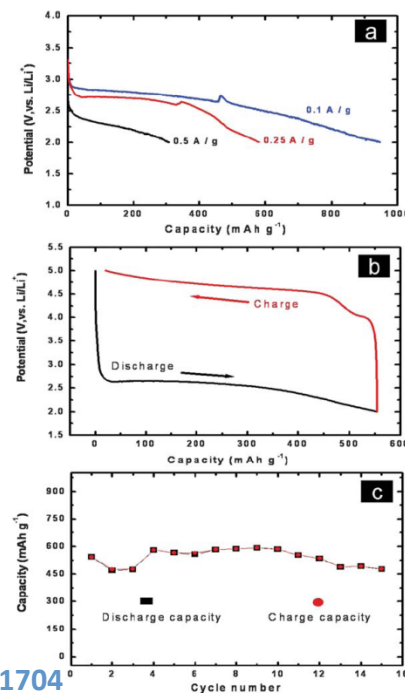


Fig. 3 The electrochemical performance of the proposed lithium-air battery. (a) Discharge curves at different current densities. (b) A charge-discharge curve tested with a current density of 0.25 A g<sup>-1</sup>. (c) Cycling performance tested with a current of 0.25 A g<sup>-1</sup>.

## Hierarchically Porous Graphene

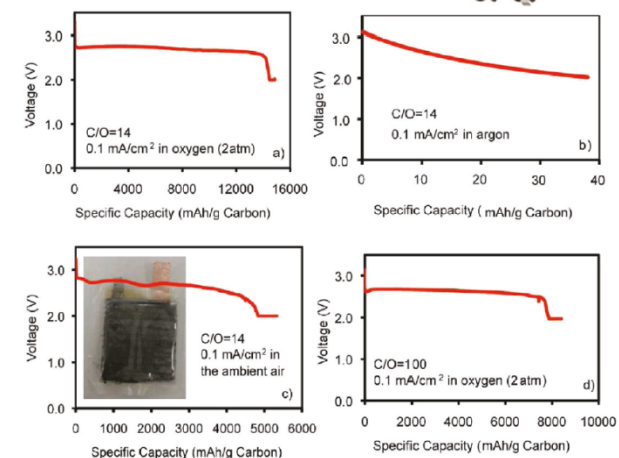
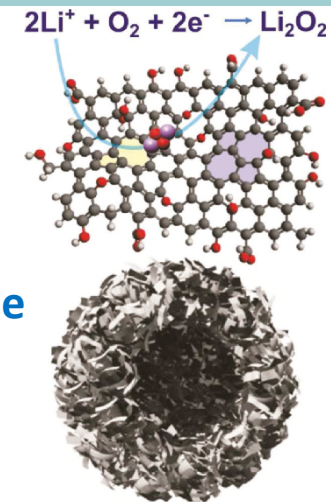


Figure 3. Electrochemical performances of Li-air batteries using FGS as the air electrodes. (a) The discharge curve of a Li-O<sub>2</sub> cell using FGS (C/O = 14) as the air electrode ( $P_{\text{O}_2} = 2 \text{ atm}$ ). (b) The same Li-O<sub>2</sub> cell as in (a) but tested in the pure argon atmosphere. (c) Discharge curve of a pouch-type Li-air cell made from FGS (C/O = 14) operated in ambient environment ( $P_{\text{O}_2} = 0.21 \text{ atm}$ , relative humidity = 20%). The inset shows the prototype of the pouch cell. (d) The discharge curve of a Li-O<sub>2</sub> cell using FGS (C/O = 100) as the air electrode ( $P_{\text{O}_2} = 2 \text{ atm}$ ).

J.-G. Zhang et al., *Nano Letters*, 2011, 11, 5071

# 공기극 - Carbon electrode

Carbon is relatively stable below 3.5 V on discharge or charge (hydrophobic) but is unstable on charging above 3.5 V (in the presence of  $\text{Li}_2\text{O}_2$ ), oxidatively decomposing to form  $\text{Li}_2\text{CO}_3$ .

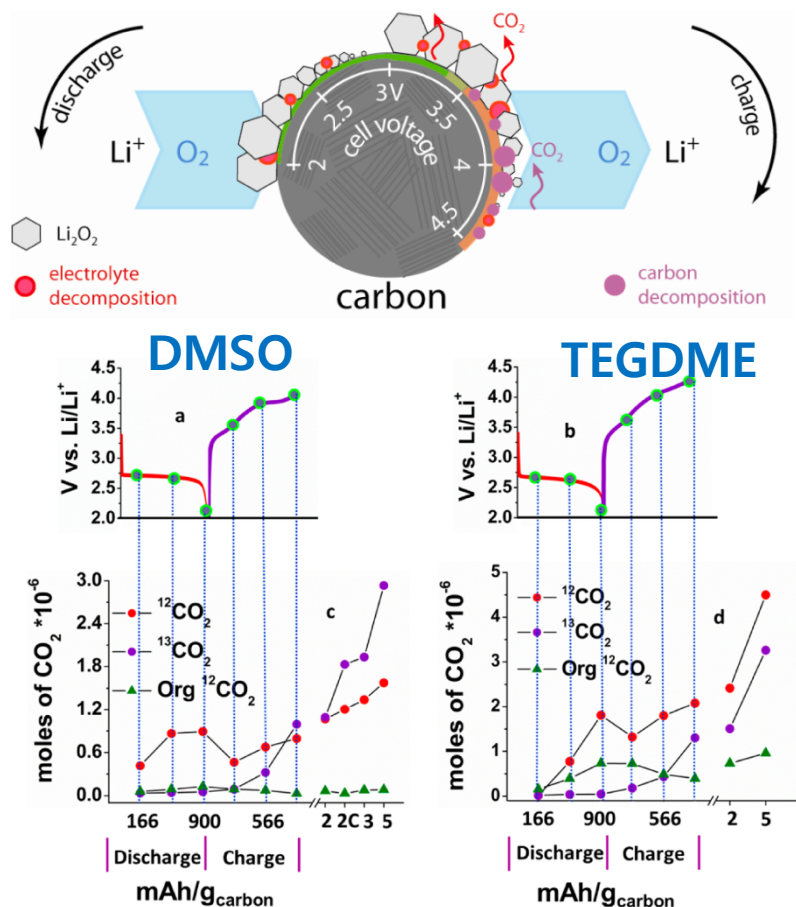


Figure 1. (a,b) Discharge-charge curves on the first cycle for DMSO- and tetraglyme-based electrolytes, respectively, at a carbon cathode; rate: 70  $\text{mA/g}_{\text{carbon}}$ . (c,d) Moles of  $\text{CO}_2$  evolved from the carbon cathodes, removed from the cells at the states of discharge and charge indicated by the green dots in (a,b), and then treated with acid to decompose  $\text{Li}_2^{12}\text{CO}_3$  and  $\text{Li}_2^{13}\text{CO}_3$  and Fenton's reagent to decompose the lithium carboxylates. The values (166 etc.) on the x-axis do not represent a scale but indicate the states-of-charge at which the cathodes were sampled. The numbers 2, 3, and 5 in (c) and 2 and 5 in (d) correspond to the electrodes analyzed at the end of discharge on those cycles, and the number 2C in (c) corresponds to the analysis of the carbon electrode at the end of the second cycle.

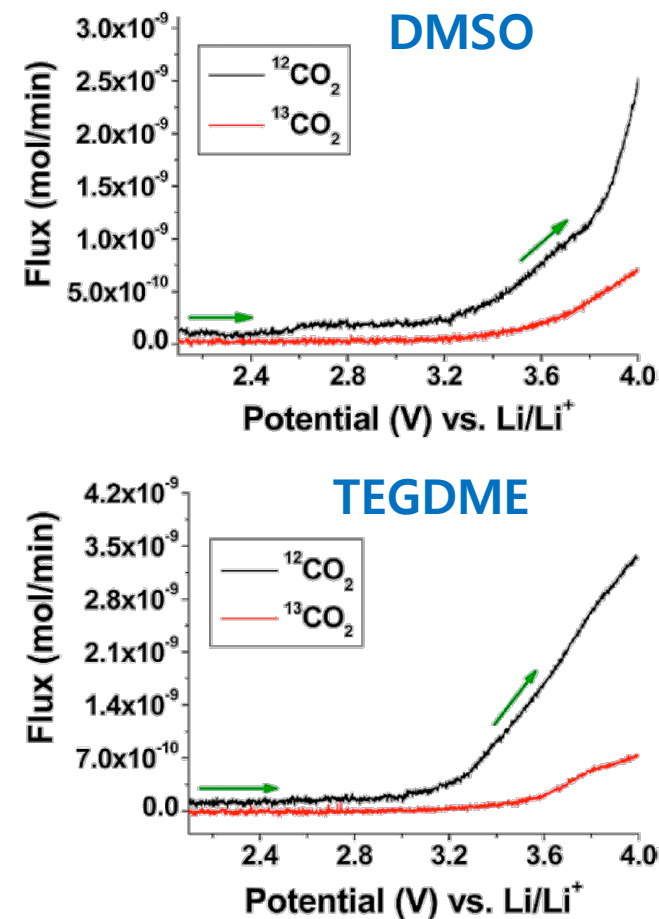
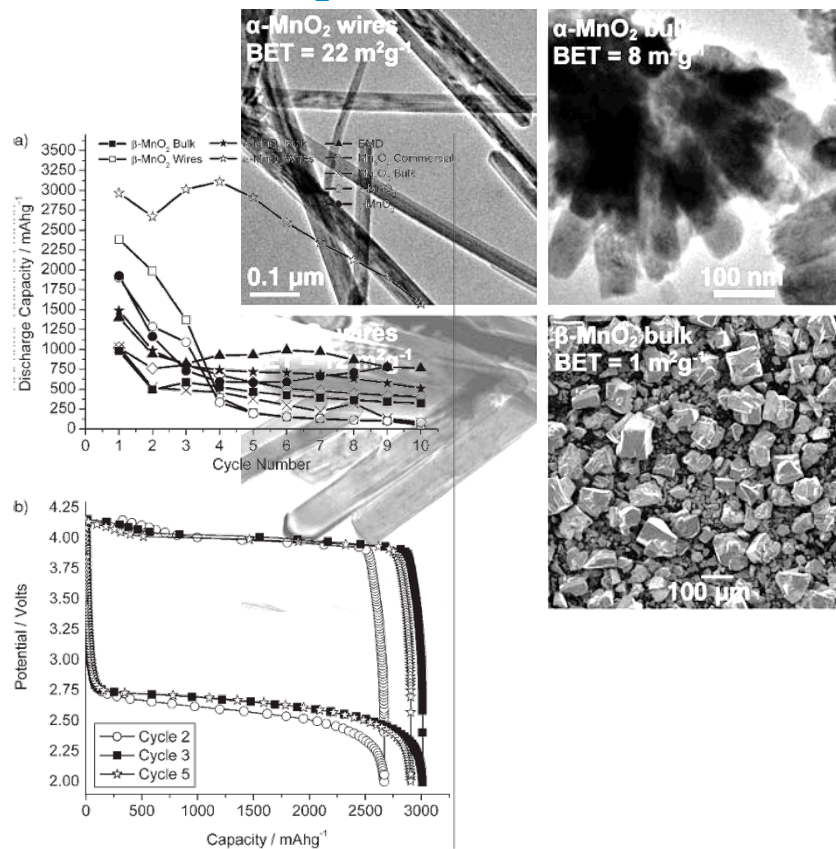


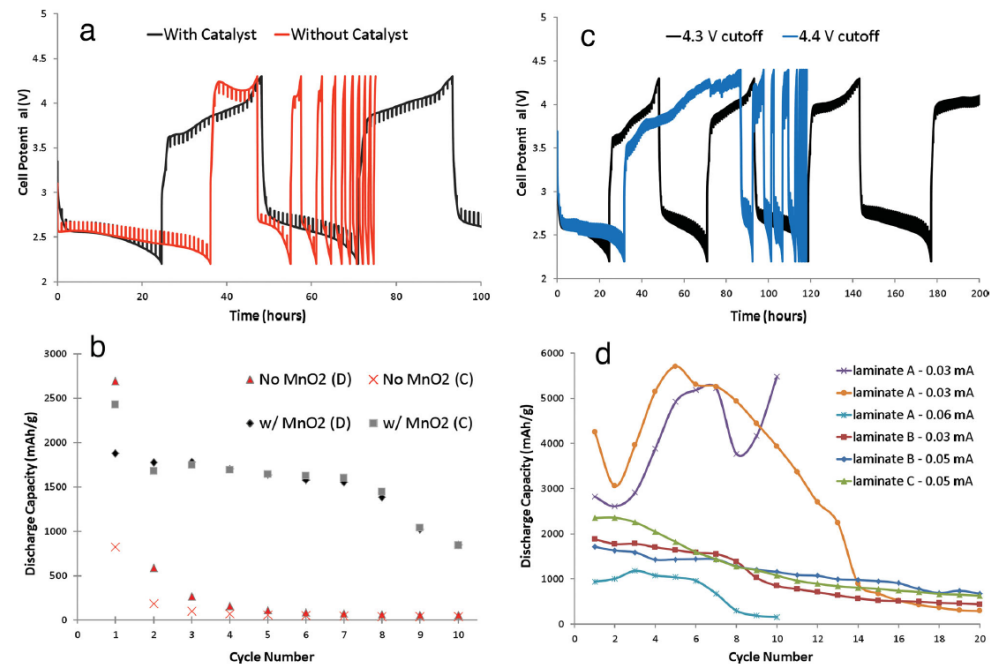
Figure 3. In situ DEMS data for  $\text{CO}_2$  evolution from decomposition of products formed from the electrolyte ( $^{12}\text{CO}_2$ ) and the carbon cathode ( $^{13}\text{CO}_2$ ) in (a) DMSO- and (b) tetraglyme-based electrolyte; for the first charge after discharge to 2 V. Charging is carried out in an  $\text{Ar}:\text{O}_2$  gas mixture (5:95 v/v).

## α-MnO<sub>2</sub> Nanowires



**Figure 2.** a) Variation of discharge capacity with cycle number for several porous electrodes containing manganese oxides as catalysts: α-MnO<sub>2</sub> in bulk and nanowire form, β-MnO<sub>2</sub> in bulk and nanowire form, γ-MnO<sub>2</sub>, λ-MnO<sub>2</sub>, Mn<sub>2</sub>O<sub>3</sub>, and Mn<sub>2</sub>O<sub>4</sub>. EMD is included herein for comparison but was reported previously.<sup>[8]</sup> Cycling was carried out at a rate of 70 mA g<sup>-1</sup> in 1 atm of O<sub>2</sub>. Capacities are per gram of carbon in the electrode. Lower cutoff potential 2 V. b) Variation of potential with state of charge for the porous electrode containing α-MnO<sub>2</sub> nanowires reported in Figure 2a, cycled at a rate of 70 mA g<sup>-1</sup> between 2 and 4.15 V.

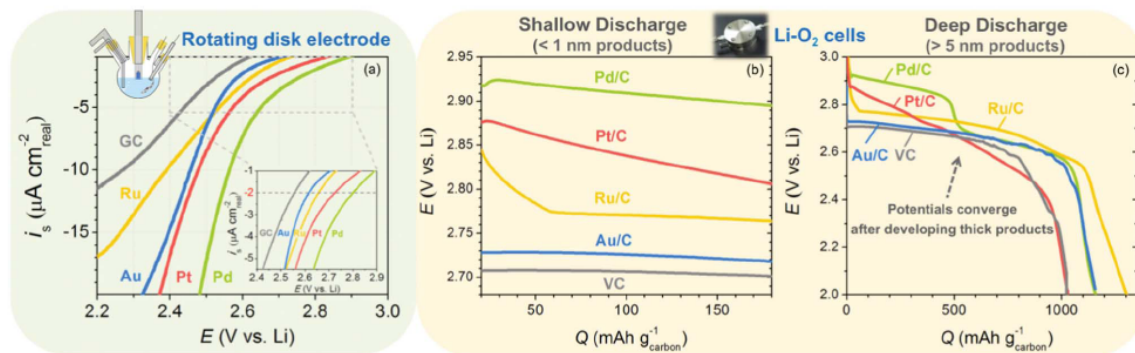
## α-MnO<sub>2</sub>/ramsdellite-MnO<sub>2</sub> electrode



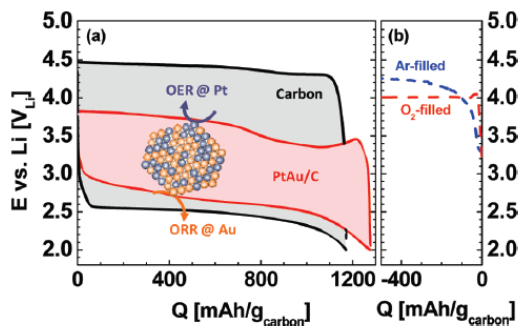
**Figure 4.** Electrochemical data of Li/O<sub>2</sub> cells, (a) with and without a α-MnO<sub>2</sub>/R-MnO<sub>2</sub> electrode/electrocatalyst; (b) cycling data with and without a α-MnO<sub>2</sub>/R-MnO<sub>2</sub> electrode/electrocatalyst (C = charge, D = discharge); (c) with a α-MnO<sub>2</sub>/R-MnO<sub>2</sub> electrode/electrocatalyst to upper charging voltages of 4.3 V and 4.4 V; and (d) capacity vs. cycle number for three separately made laminates (A, B, and C) each with the α-MnO<sub>2</sub>/R-MnO<sub>2</sub> electrode/electrocatalyst at various current rates.

L. Trahey *et al.*, *Adv. Energy Mater.* 3 (2013) 75-84

# 공기극 – Pt based catalyst

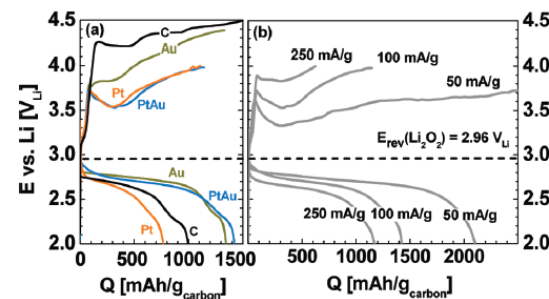


**Fig. 10** (a) Specific ORR net current densities,  $i_s$ , on GC, Pd, Pt, Ru and Au in  $O_2$ -saturated 0.1 M  $LiClO_4$  DME at 100 rpm and  $20\text{ mV s}^{-1}$ . Initial (b) and full (c) discharge profiles of Pd/C, Pt/C, Ru/C, Au/C and Vulcan carbon (VC) in 0.1 M  $LiClO_4$  in DME at  $100\text{ mA g}_{\text{carbon}}^{-1}$  in Li- $O_2$  cells. The average estimated thickness of discharge products was calculated from discharge capacities assuming uniform distribution of  $Li_2O_2$  on the electrode surfaces. Adapted from ref. 58.



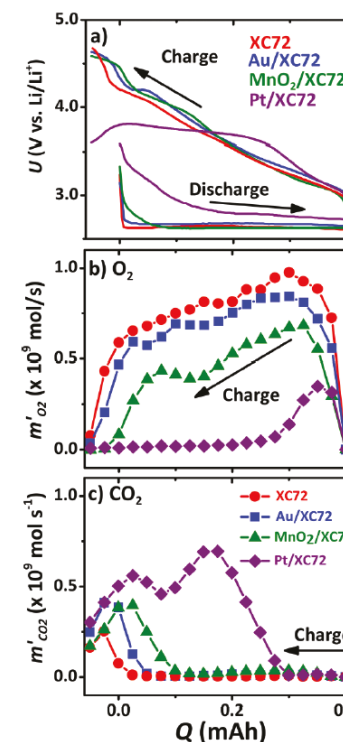
**Figure 2.** (a) Li- $O_2$  cell discharge/charge profiles of carbon (black,  $85\text{ mA/g}_{\text{carbon}}$ ) and PtAu/C (red,  $100\text{ mA/g}_{\text{carbon}}$ ) in the third cycle at  $0.04\text{ mA/cm}^2_{\text{electrode}}$ . (b) Background measurement during charging at  $100\text{ mA/g}_{\text{carbon}}$  of Ar- and  $O_2$ -filled cells (charging first) for PtAu/C.

Y. Shao-Horn et al., *J. Am. Chem. Soc.*, 2011, 133, 19048–19051.  
 Y. Shao-Horn et al., *J. Am. Chem. Soc.*, 2010, 132, 12170–12171



**Figure 3.** (a) Li- $O_2$  cell first discharge/charge profiles of carbon at  $85\text{ mA/g}_{\text{carbon}}$  and of Au/C, Pt/C, and PtAu/C at  $100\text{ mA/g}_{\text{carbon}}$ . (b) Li- $O_2$  cell discharge/charge profiles (first cycle) of PtAu/C at 50, 100, and 250  $\text{mA/g}_{\text{carbon}}$ . (See SI, Figure S5, for background measurements.)

Pt catalyzes electrolyte decomposition in the presence of  $O_2$ .



**Figure 2.** Gas evolution from cells employing DME. (a) Discharge-charge voltage curves, and corresponding  $O_2$  (b) and  $CO_2$  (c) evolution during charging of cells using various cathode catalysts.

Bryan D. McCloskey et al., *J. Am. Chem. Soc.* 2011, 133, 18038–18041

## Ru and RuO<sub>2</sub> based catalyst

H.-G. Jung et al., ACS Nano, 2013, 7, 3532-3539

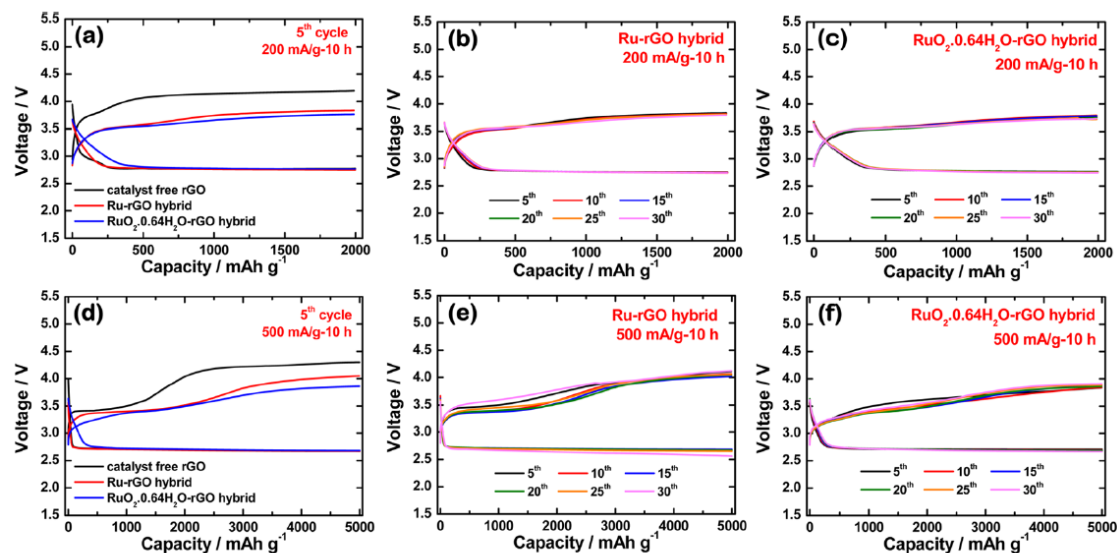


Figure 2. Discharge–charge cycles of Li-air cells using rGO, Ru-rGO hybrid, and RuO<sub>2</sub>·0.64H<sub>2</sub>O-rGO hybrid under various specific capacity limits. (a–c) Current = 200 mA g<sup>-1</sup>; time = 10 h; cycling capacity = 2000 mAh g<sup>-1</sup>; voltage profiles of (a) fifth cycle and following cycles of (b) Ru-rGO hybrid and (c) RuO<sub>2</sub>·0.64H<sub>2</sub>O-rGO hybrid. (d–f) Current = 500 mA g<sup>-1</sup>; time = 10 h; cycling capacity = 5000 mAh g<sup>-1</sup>; voltage profiles of (d) fifth cycle and following cycles of (e) Ru-rGO hybrid and (f) RuO<sub>2</sub>·0.64H<sub>2</sub>O-rGO hybrid. The capacity was normalized by the total weight of oxygen electrodes (rGO or rGO + catalyst).

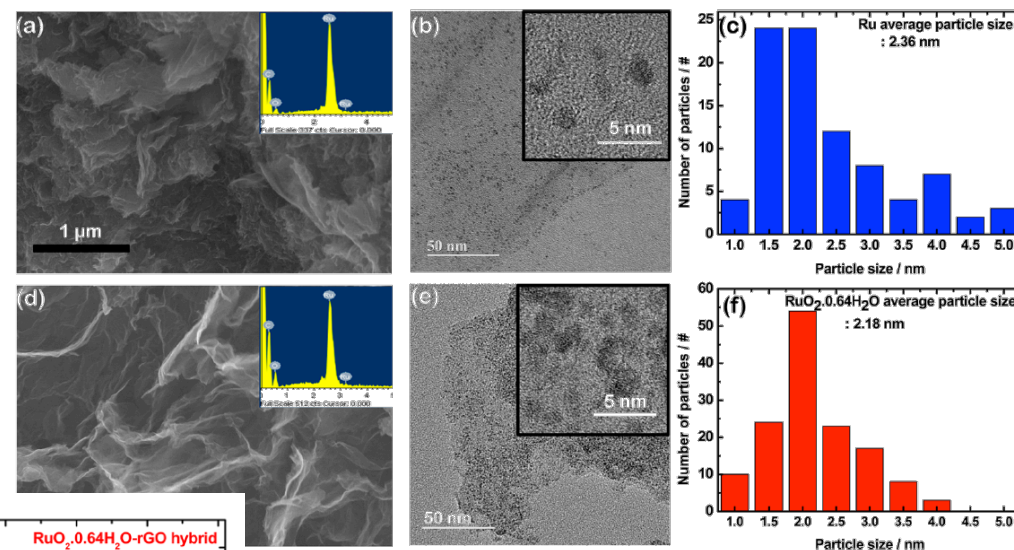


Figure 3. Comparison of Ru-rGO and RuO<sub>2</sub>·0.64H<sub>2</sub>O-rGO hybrids: (a) SEM image of porous Ru-rGO hybrid; (inset) TEM images of Ru-rGO hybrid (inset: HRTEM image); (c) particle size distribution of Ru-rGO hybrid; (d) SEM-EDX of RuO<sub>2</sub>·0.64H<sub>2</sub>O-rGO hybrid; (inset) HRTEM image; (e) TEM images of RuO<sub>2</sub>·0.64H<sub>2</sub>O-rGO hybrid (inset: HRTEM); and (f) particle size distribution of RuO<sub>2</sub>·0.64H<sub>2</sub>O-rGO hybrid.

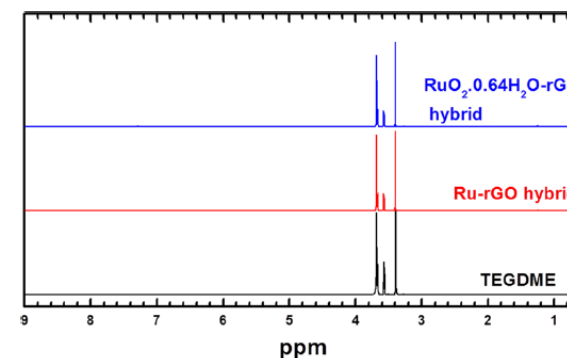
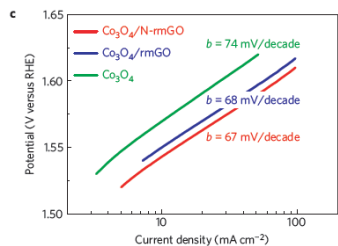
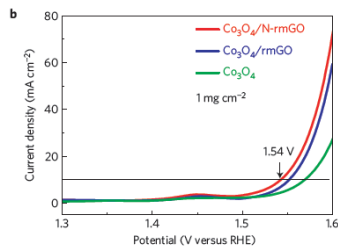
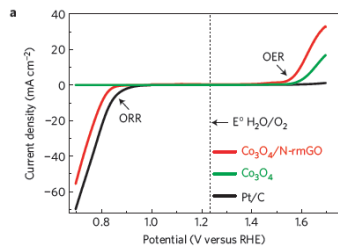
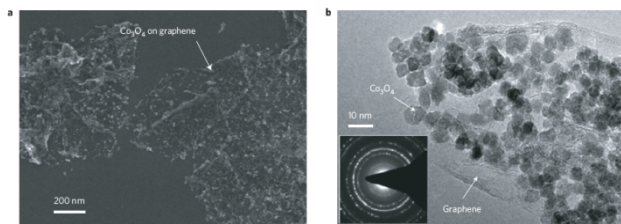


Figure 3. Comparison of <sup>1</sup>H NMR spectra obtained for a TEGDME electrolyte of Li-air cells using rGO, Ru-rGO hybrid, and RuO<sub>2</sub>·0.64H<sub>2</sub>O-rGO hybrid after cycling test (capacity = 5000 mAh g<sup>-1</sup>).

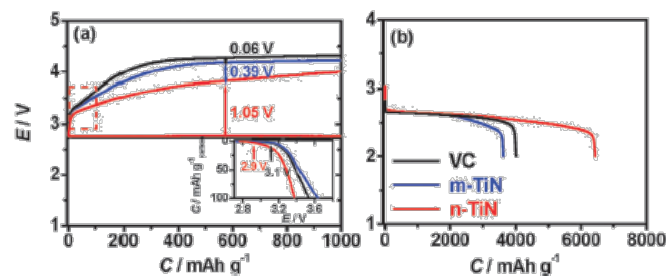
## Co<sub>3</sub>O<sub>4</sub> nanocrystals on graphene



**Figure 5 | Co<sub>3</sub>O<sub>4</sub>/graphene hybrid bi-functional catalyst for ORR and water oxidation (OER).** a, Oxygen electrode activities within the ORR and OER potential window of Co<sub>3</sub>O<sub>4</sub>/N-rmGO hybrid, Co<sub>3</sub>O<sub>4</sub> nanocrystal and Pt/C catalysts (catalyst loading ~0.24 mg cm<sup>-2</sup> for all samples) dispersed on carbon fibre paper in O<sub>2</sub>-saturated 0.1M KOH. Co<sub>3</sub>O<sub>4</sub>/N-rmGO hybrid showed excellent catalytic activities for both ORR and OER. Free Co<sub>3</sub>O<sub>4</sub> showed little ORR activity whereas Pt/C showed little OER activity. b, Oxygen evolution currents of Co<sub>3</sub>O<sub>4</sub>/N-rmGO hybrid, Co<sub>3</sub>O<sub>4</sub>/rmGO hybrid and Co<sub>3</sub>O<sub>4</sub> nanocrystal loaded onto Ni foam (to reach a high catalyst loading of ~1 mg cm<sup>-2</sup>) measured in 1M KOH. c, Tafel plots of OER currents in b.

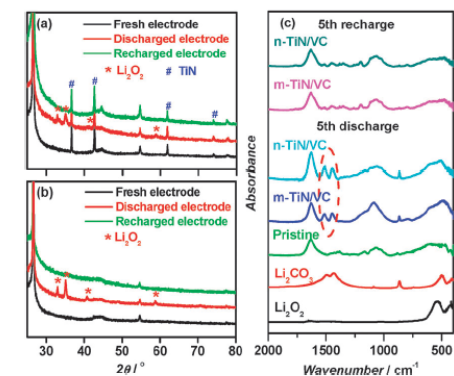
Hongjie Dai et al., *Nat. Mater.*, 2011, 10, 780-786

## Carbon supported TiN nanoparticles



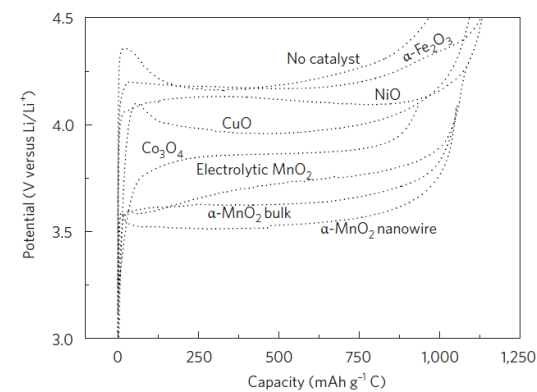
**Fig. 3** (a) Discharge-recharge curves of VC, m-TiN/VC, and n-TiN/VC as cathode catalysts of Li-O<sub>2</sub> batteries and an enlarged section highlighted (inset) at 50 mA g<sub>carbon</sub><sup>-1</sup> and (b) their discharge curves at 500 mA g<sub>carbon</sub><sup>-1</sup>.

H. Zhou et al., *Chem. Commun.*, 2013, 49, 1175--1177



**Fig. 4** XRD patterns of fresh, discharged, and recharged electrodes based on m-TiN/VC (a) and n-TiN/VC (b), and FT-IR spectra at the 5th discharge and recharge (c).

## Oxide based catalyst



**Figure 4 | First galvanostatic charge,  $i = 70 \text{ mA g}^{-1} \text{ C}$  (that is, Li<sub>2</sub>O<sub>2</sub> oxidation) for various catalyst-containing Li-O<sub>2</sub> cells in this study<sup>77</sup>. Figure adapted with permission from ref. 77, © 2010 ECS.**

## NPG electrode foils (dealloying white gold leaf)

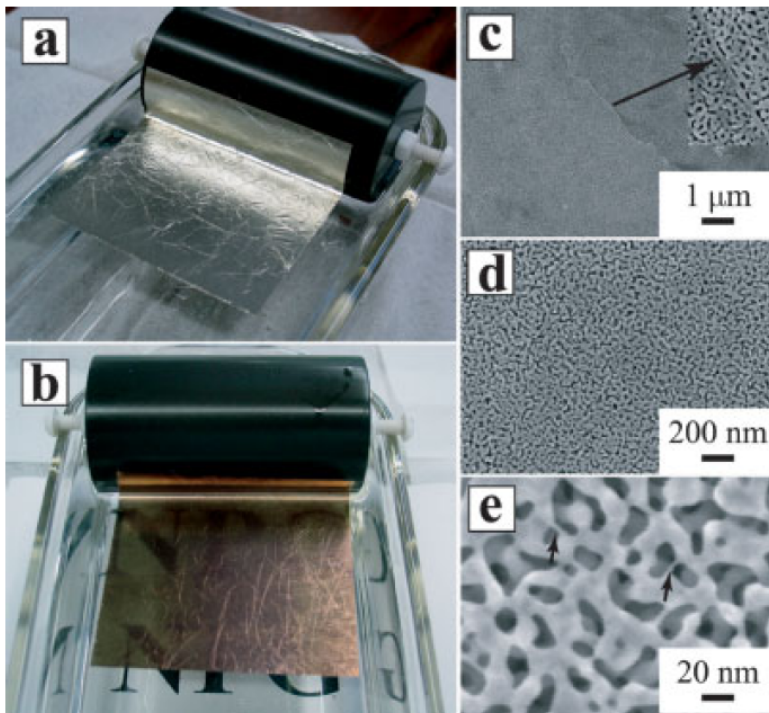


Figure 1. a,b) Optical and c–e) SEM images of white-gold leaf before and after dealloying in nitric acid for 15 min. The inset image in (c) shows a region where a solid grain boundary is located. Very thin gold ligaments with diameters smaller than 2 nm are often observed; examples are marked with arrows in (e).

Y. Ding et al., *Adv. Mater.* **16**, 1897 (2004).

## Using Freestanding thin film of NPG (Pore : 30-50 nm)

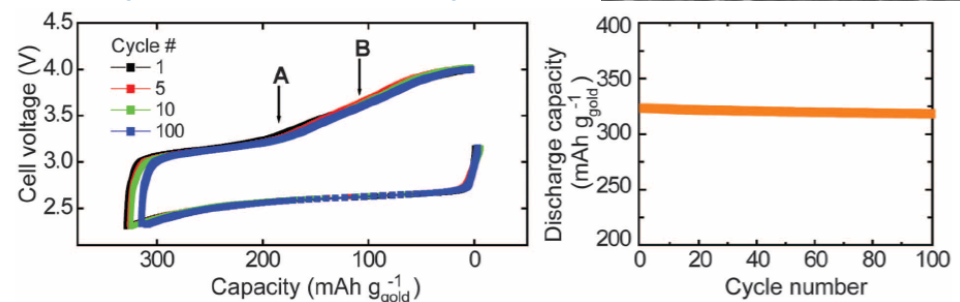


Fig. 1. Charge/discharge curves (left) and cycling profile (right) for a Li-O<sub>2</sub> cell with a 0.1 M LiClO<sub>4</sub>-DMSO electrolyte and a NPG cathode, at a current density of 500 mA g<sup>-1</sup> (based on the mass of Au). Because the capacities are given per gram of Au, which is ~10-fold heavier (more dense) than carbon, 300 mAh g<sup>-1</sup> (based on the mass of Au) would, for the same porous electrode but formed from carbon, correspond to ~3000 mAh g<sup>-1</sup> (based on the mass of carbon). FTIR spectra collected upon charging at points A and B are shown in fig. S7.

P. G. Bruce et al., *Science*, **337** (2012) 563-566



# 리튬공기전지 소재 기술 개발 현황

Recent Development of Advanced Materials For Li-Air Batteries

## 2. 음극 (Anode)

Highest theoretical capacity of **3,862 mAh/g** (compared to graphitic carbon capacity of 370 mAh/g)

- Free from lithium intercalated cathode

## *Issues*

Dendrite formation resulting in loss of lithium, possibly a safety hazard.  
Solvent reduction resulting in loss of lithium and electrolyte.

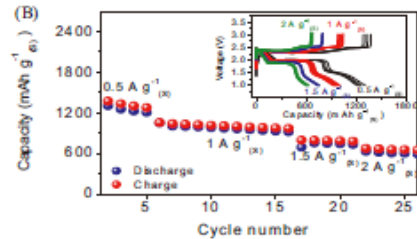
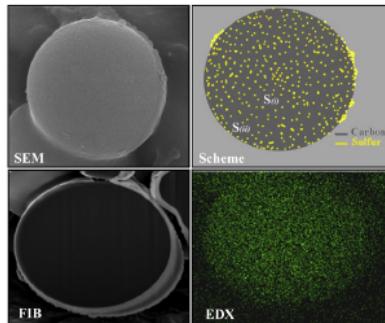
## *Approaches*

Decouple lithium metal from cathode chemistry with an interphase layer stable with lithium, having good ionic conductivity and a low interfacial impedance.

- Block copolymers (Seeo)
- Multiple polymer/ceramic layers (Sion Power)
- Single Ion Conducting Ceramic (PolyPlus)

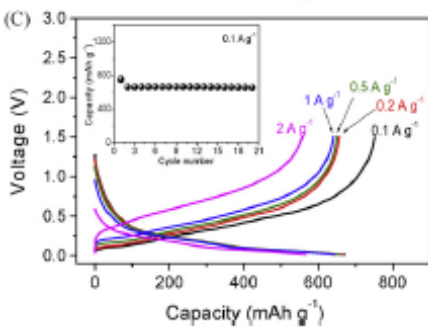
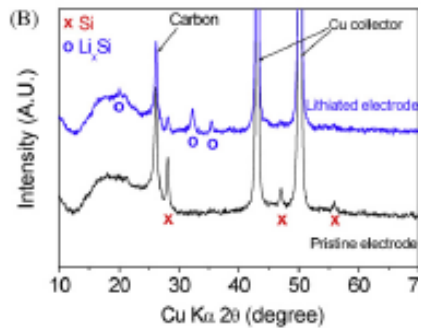
# Pre lithiated Si electrode

## The hard carbon sphere-sulfur composite cathode



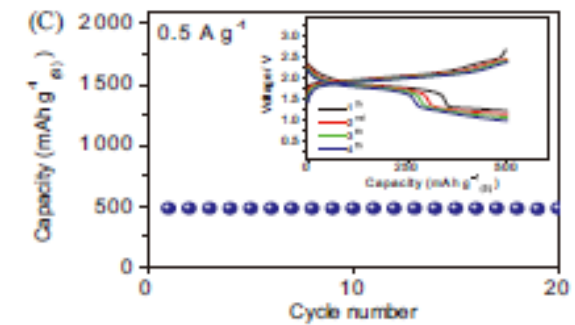
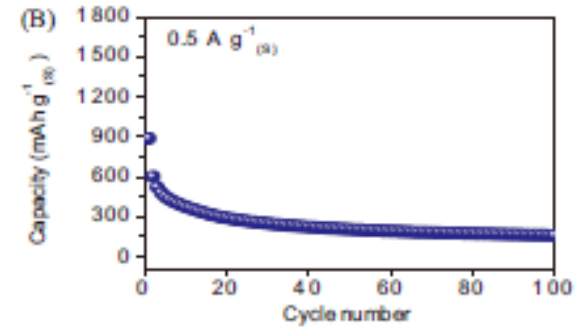
Y.-K. Sun, *Journal of Power Sources*, 2012 (202) 308-313

## Pre Lithiated Si-C composite anode



Y.-K. Sun, *Journal of Power Sources*, 2012 (202) 308-313

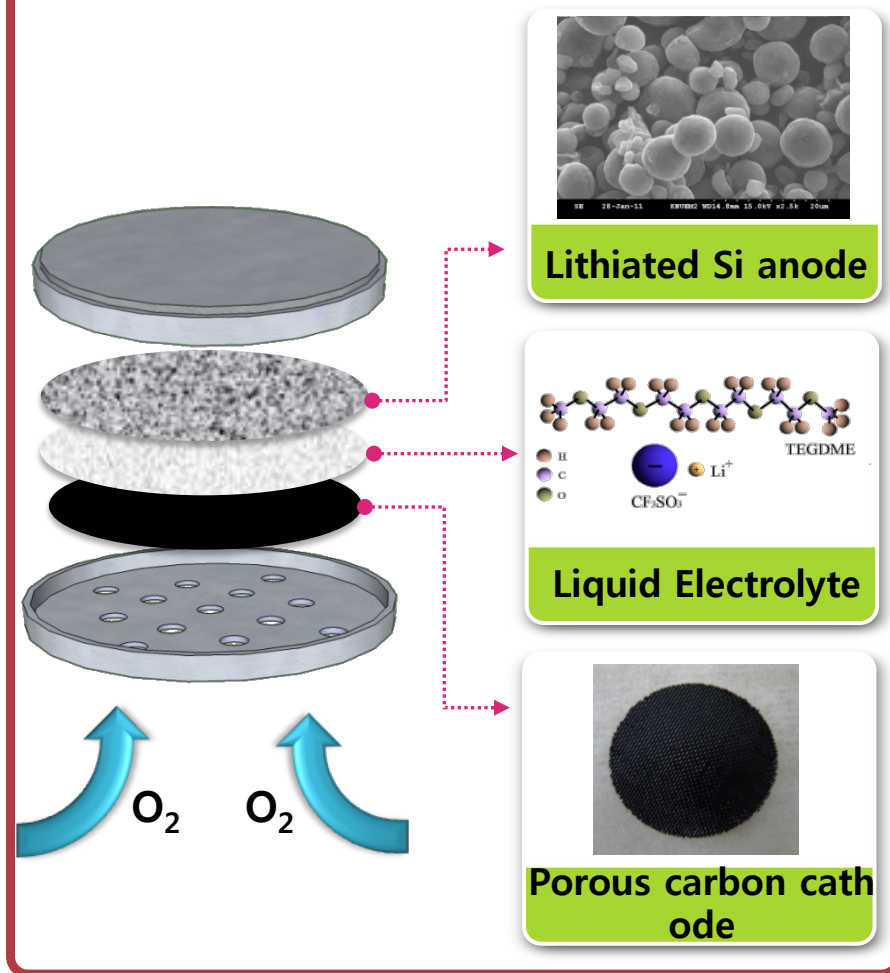
## Li-Si-C/ TEGDME electrolyte/ HCS-S Lithium-Silicon-Sulfur battery



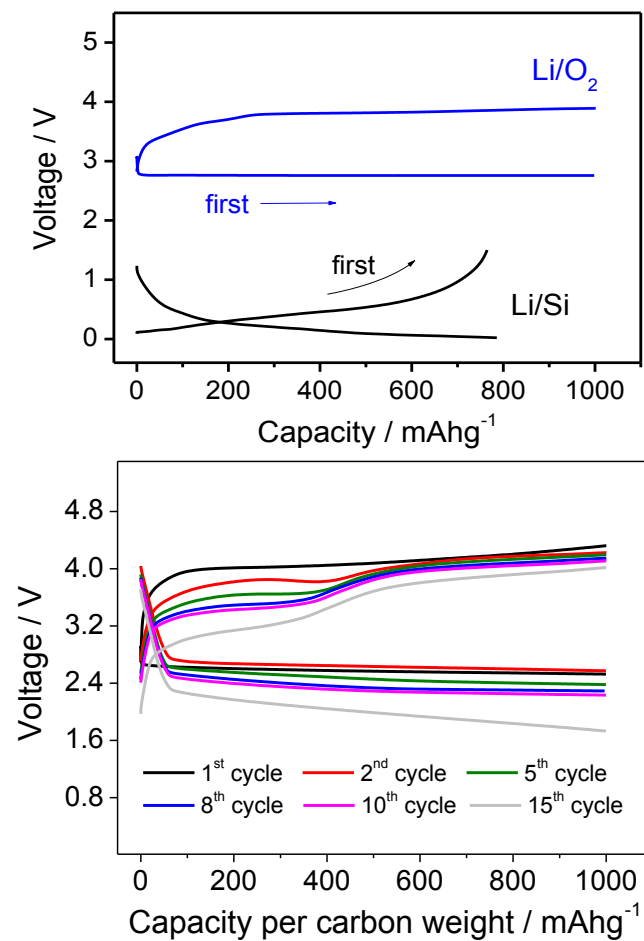
Y.-K. Sun, *Journal of Power Sources*, 2012 (202) 308-313

# 리튬금속을 사용하지 않은 리튬공기전지

## Li-Metal free Air battery



## Performance of Li-air cell



H.-G. Jung et al. *Nano Letters* **12**, 5775-5779 (2012).