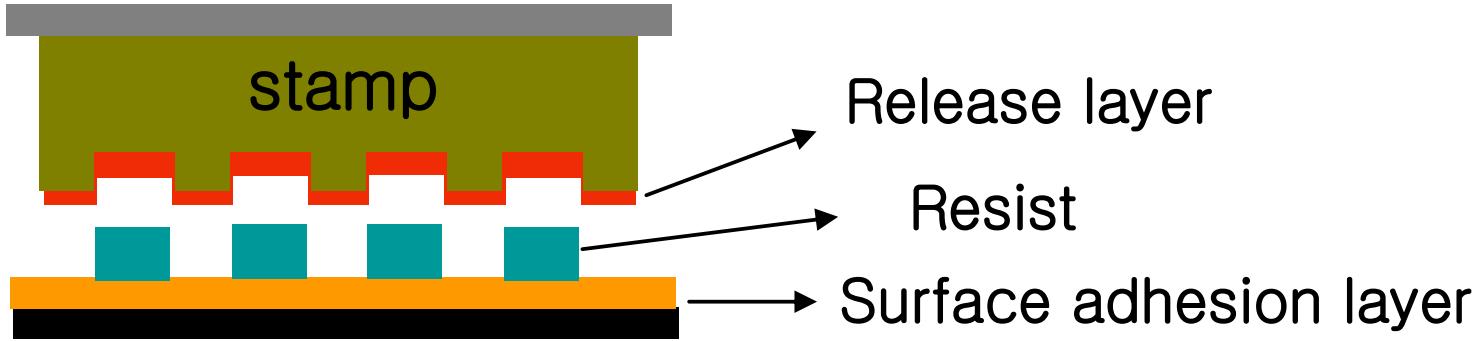


# NIL 응용 AR 실험 및 연구결과

# NIL

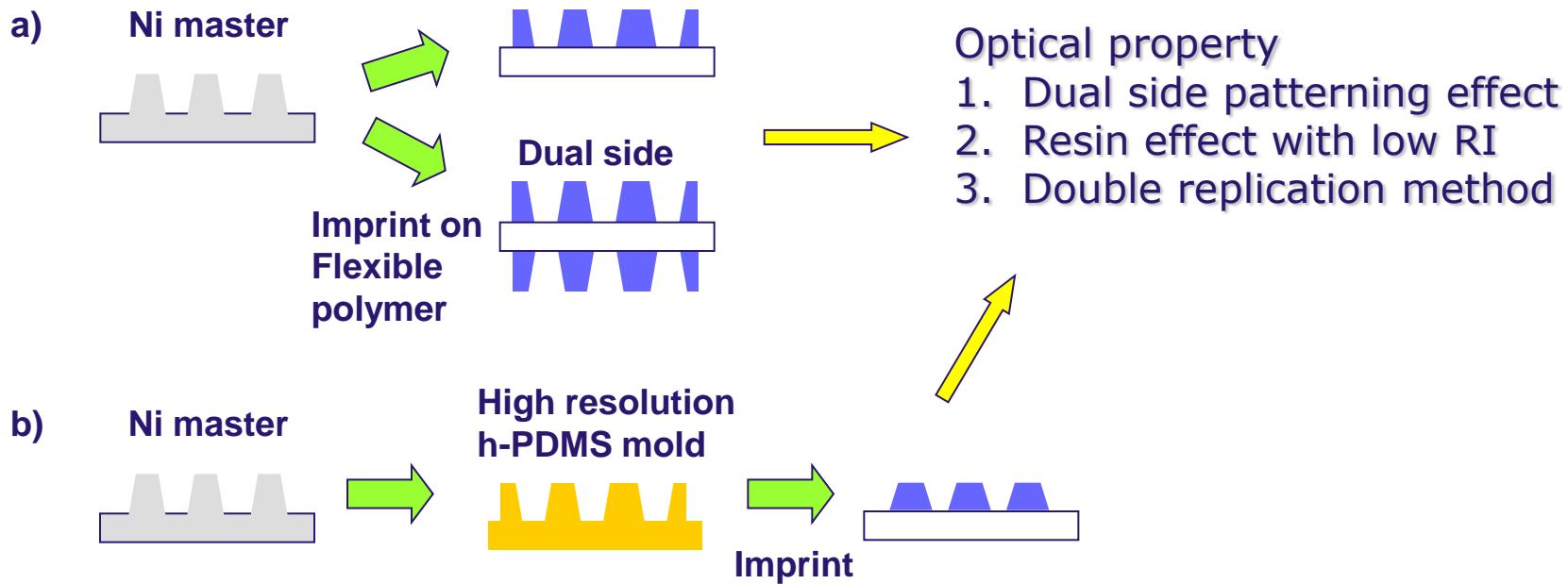
## ❖ Nanoimprint



- ❖ 장점: 가격이 저렴, 대량생산, 패턴 및 제품의 균일도(재현성)

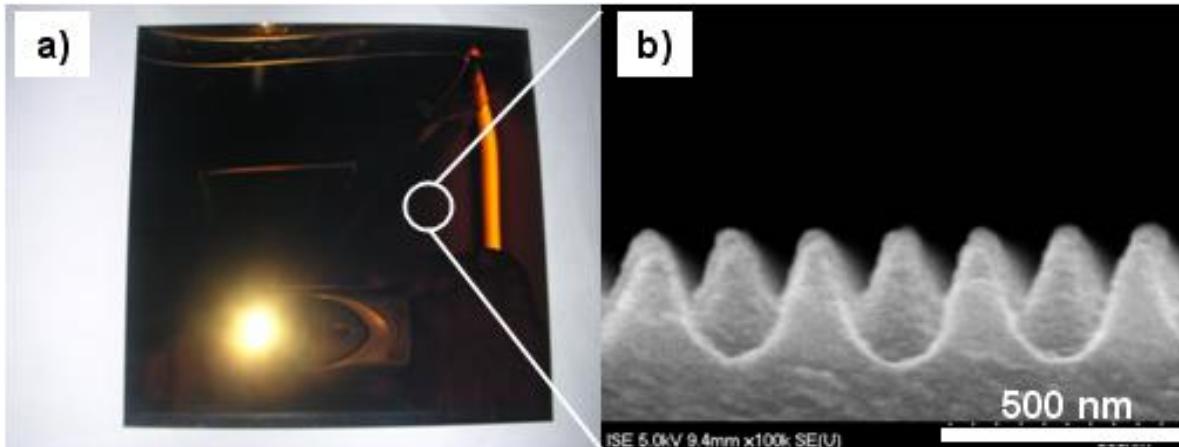
# Experiment

## ❖ Experimental scheme



# Experiment

## ❖ Ni master



Ni Master

Active area of 120mm\*120mm\*150um

Pitch ~250nm

Peak-to-peak ~290nm

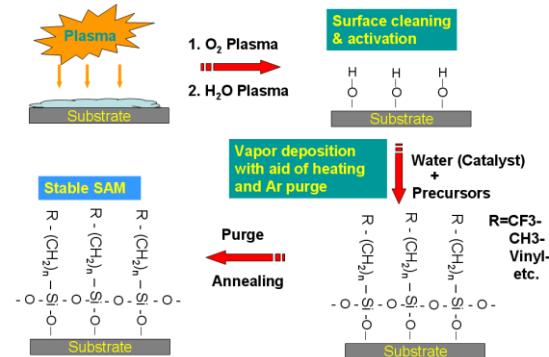
Depth ~230nm

# Experiment

## ❖ Surface treatment

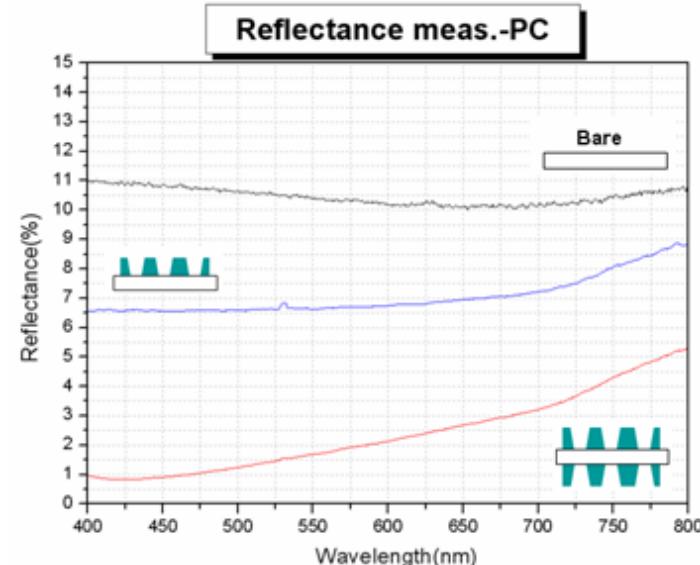
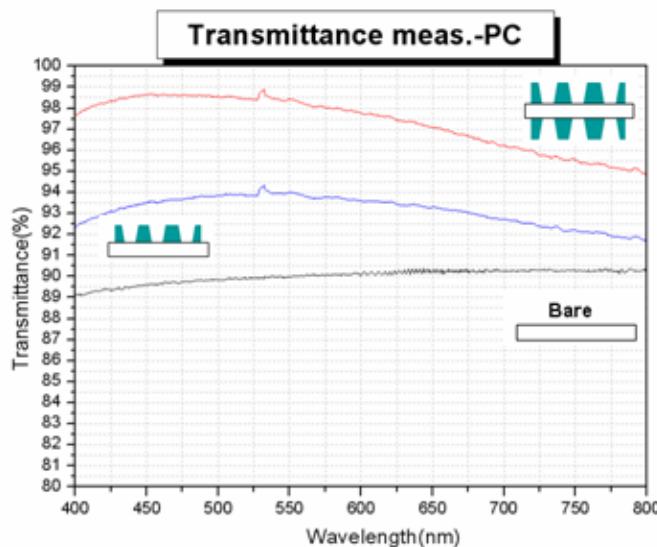
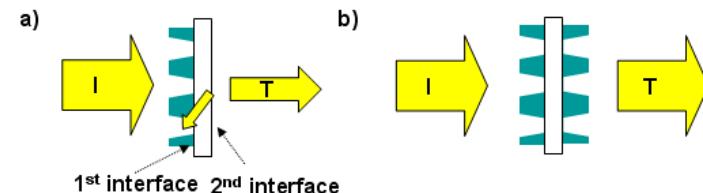
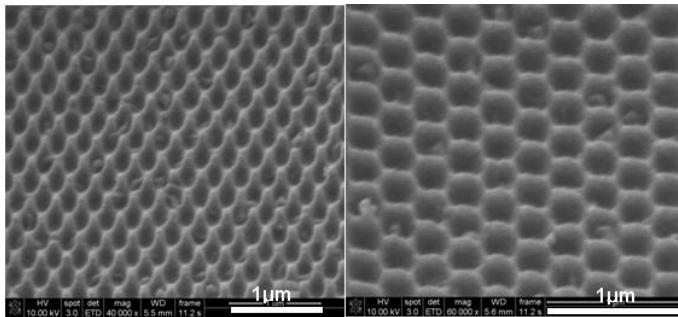


All automatic process in one chamber



# Result

## ❖ Dual side patterning effect

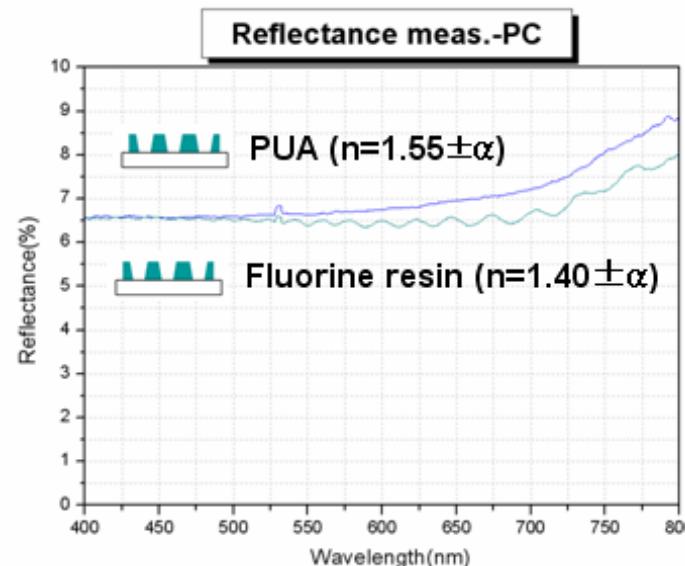
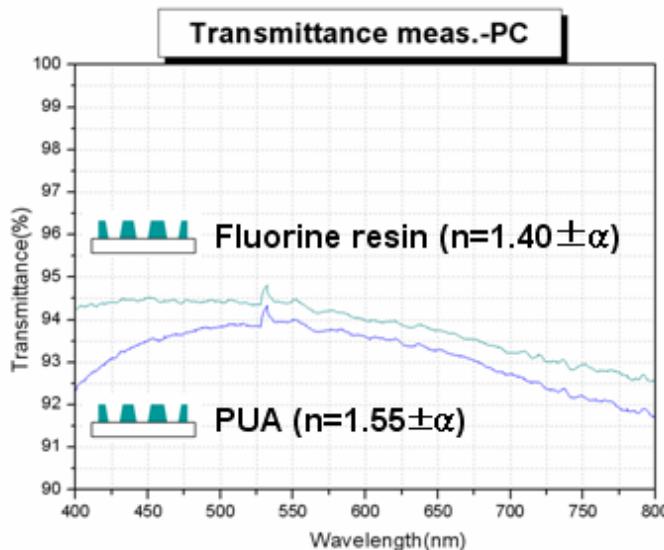


# Result

<b>Reference: polycarbonate film</b>	<b>R% (450nm)</b>	<b>R% (600nm)</b>	<b>T% (450nm)</b>	<b>T% (600nm)</b>
<b>Bare</b>	<b>10.9</b>	<b>10.2</b>	<b>89.6</b>	<b>90.1</b>
<b>Single side AR</b>	<b>6.57</b>	<b>6.74</b>	<b>93.5</b>	<b>93.6</b>
<b>Dual side AR</b>	<b>0.9</b>	<b>2.13</b>	<b>98.6</b>	<b>97.7</b>

# Result 2

## ❖ RI effect of Resin



In the nanoscale porous AR structure, the Effective refractive index is also given as:

$$n_f = \sqrt{n_{bulk}^2 - (n_{bulk}^2 - 1)p}$$

If  $p$  is 0.4,

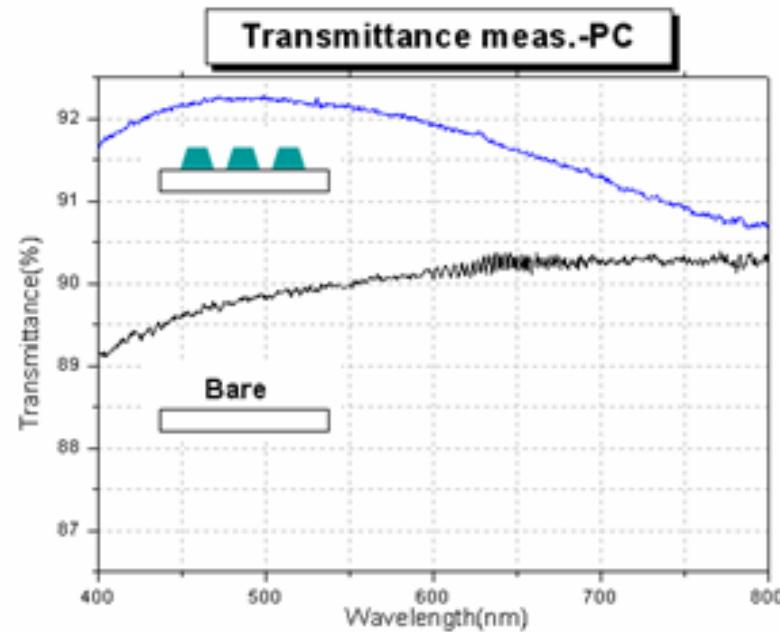
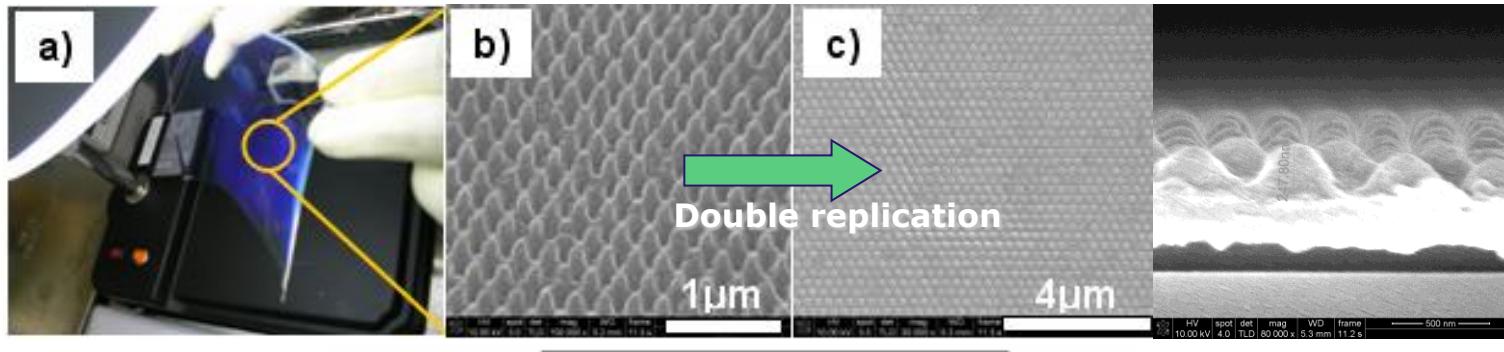
$n_{bulk}$  is refractive index of bulk AR film

$p$  is the porosity

$n_f$  of AR film is about  
1.36 for PUA resin and  
1.26 for fluorine resin

# Result 3

## ❖ Double replication method using HR-PDMS mold



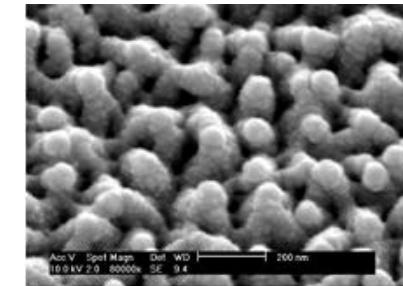
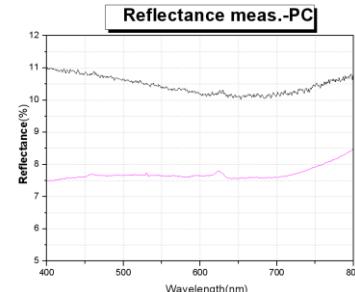
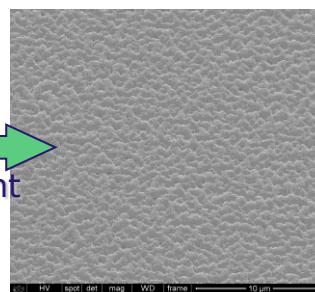
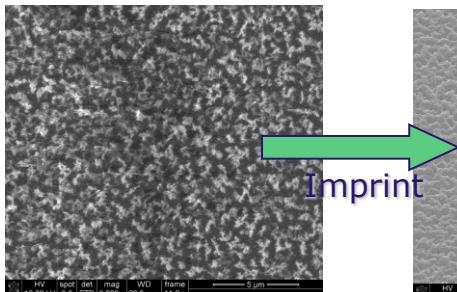
# Summary & Future work

## Summary

- ❖ 1. Dual side patterning effect
- ❖ 2. Low refractive index material effect
- ❖ 3. Double replication method using HR PDMS

## Future Work

- ❖ 1. Fabrication of low cost mold
- ❖ 2. Optimum design for zero reflection



KIMM

# Thank You !

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