

## Dry Cleaning

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가,

DI water

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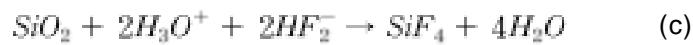
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Table. 1.

	Gross Organics	Fine Organics	Metals	Native Oxide
Vapor Phase Cleaning		<ul style="list-style-type: none"> <li>· HCl : HF : H<sub>2</sub>O vapor</li> </ul>		<ul style="list-style-type: none"> <li>· HF : H<sub>2</sub>O vapor</li> <li>· HF : CH<sub>3</sub>OH</li> </ul>
UV/O <sub>3</sub> & UV/Cl <sub>2</sub> Cleaning	<ul style="list-style-type: none"> <li>· UV/O<sub>3</sub></li> </ul>	<ul style="list-style-type: none"> <li>· UV/O<sub>2</sub> H<sub>2</sub>O vapor</li> </ul>	<ul style="list-style-type: none"> <li>· UV/Cl<sub>2</sub></li> </ul>	<ul style="list-style-type: none"> <li>· UV/HF:CH<sub>3</sub>OH</li> <li>· UV/NF<sub>3</sub>:H<sub>2</sub>:Ar</li> </ul>
Plasma Enhanced Cleaning	<ul style="list-style-type: none"> <li>· O<sub>2</sub>/H<sub>2</sub> direct remote plasma</li> </ul>	<ul style="list-style-type: none"> <li>· O<sub>2</sub>/H<sub>2</sub> remote plasma</li> </ul>	<ul style="list-style-type: none"> <li>· HCl remote plasma</li> </ul>	<ul style="list-style-type: none"> <li>· H<sub>2</sub> remote plasma</li> <li>· NH<sub>3</sub>/H<sub>2</sub> ECR plasma</li> <li>· NF<sub>3</sub>:H<sub>2</sub> remote plasma</li> </ul>
Sputtering Cleaning				<ul style="list-style-type: none"> <li>· Low energy Ar sputtering</li> </ul>
Thermal Enhanced Cleaning	<ul style="list-style-type: none"> <li>· Oxidation</li> <li>· NO : HCl : N<sub>2</sub></li> </ul>		<ul style="list-style-type: none"> <li>· HCl anneal</li> </ul>	<ul style="list-style-type: none"> <li>· H<sub>2</sub> anneal</li> <li>· High T/UHV</li> <li>· Mid T/UHV</li> <li>· GeH<sub>4</sub> : H<sub>2</sub></li> </ul>

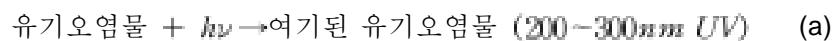
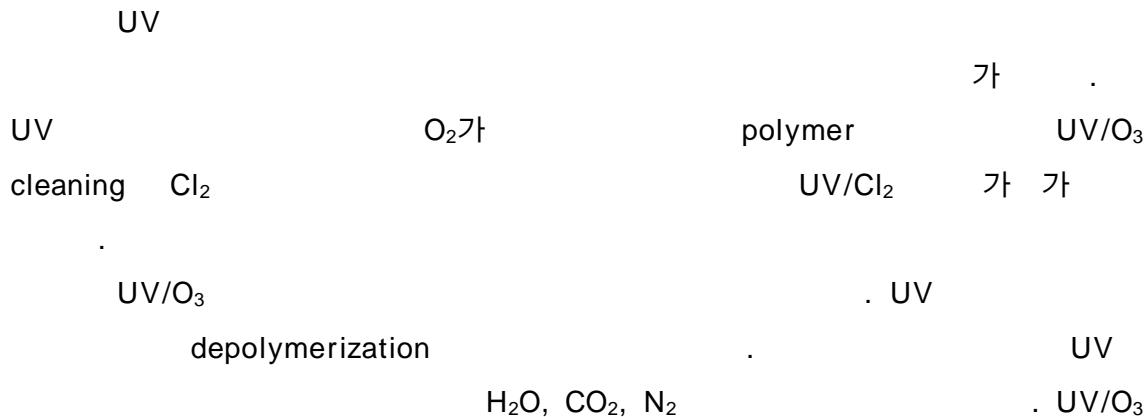
## 1. Vapor phase cleaning

HF 가 HF  
          HF  
          HF  
          HF  
          HF



HF	가	(a)
	가 HF	
		(b)
H <sub>2</sub> SiF <sub>6</sub>	H <sub>2</sub> O	
		(c)
	SiF <sub>4</sub>	H <sub>2</sub> SiF <sub>6</sub> /HF/H <sub>2</sub> O
		oxide
etching		oxide etch
rate	10~300	, silicide
		sacrificial oxide etching
		F가
DI water	rinse	

## 2. UV/O<sub>3</sub> and UV/Cl<sub>2</sub> cleaning



(a) Hg arc lamp UV  
 (b)~(e) 가 ,  
 가

UV/O<sub>3</sub> 184.9nm(O<sub>2</sub>)  
 ) 253.7nm(O<sub>3</sub>)  
 UV UV source sample 가 sample

$$I = I_0 e^{-130pd}$$

( p : average ozone pressure, d : distance to sample in cm)

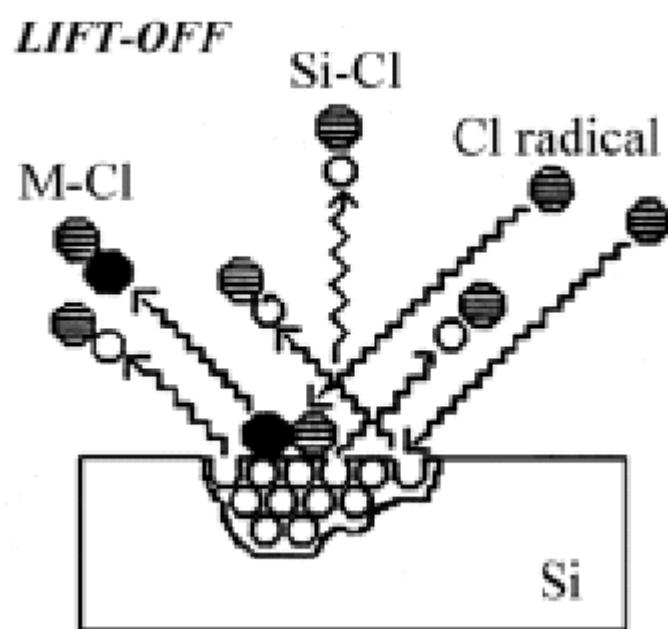
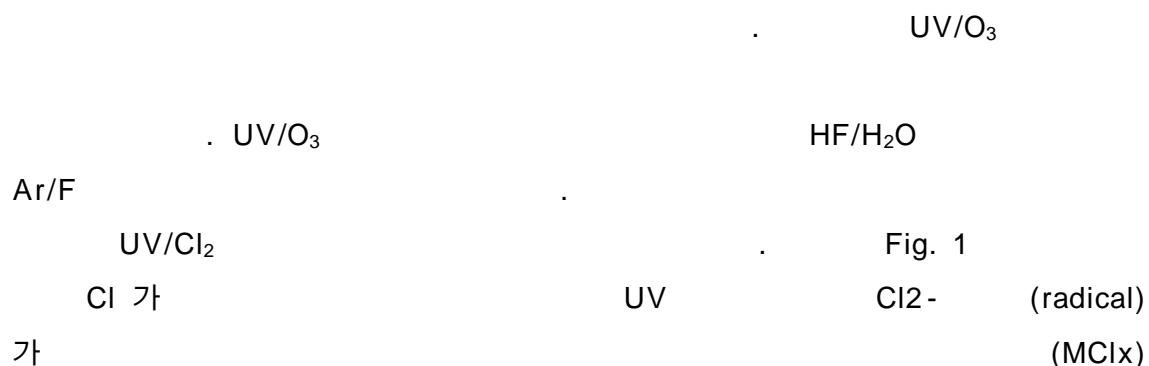


Fig. 1. Formation of metal chlorides and removal through lift-off process

### 3. Plasma cleaning

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Fig. 2

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Fig. 3

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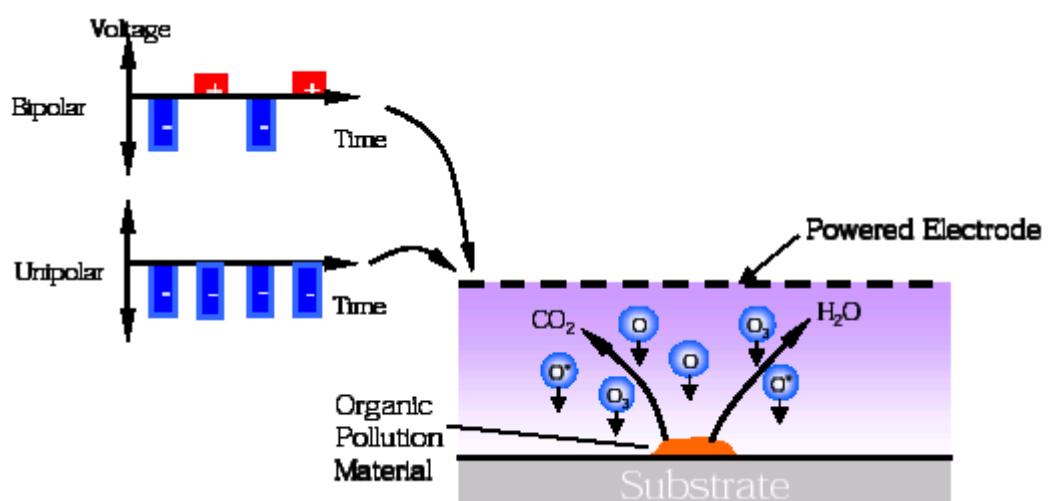


Fig. 2.

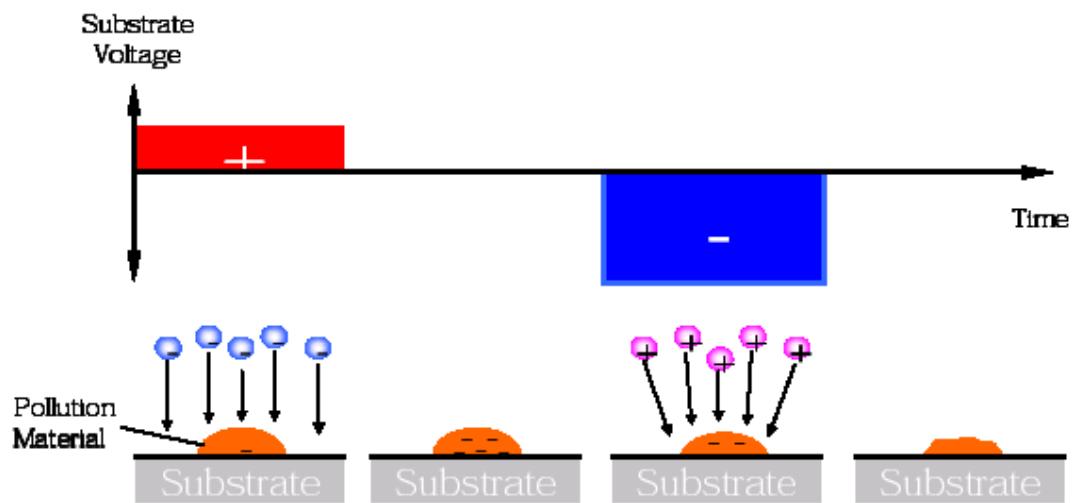


Fig. 3.

	ECR	/
250		
$\text{SiO}^*(\text{g})$ , $\text{H}_2\text{O}^*(\text{vapor})$	$\text{H}_n\text{SiR}$ ( $n < 3$ , R : hydrocarbon)	,
	$\text{SiH}_n$	.
	가	
	$\text{CF}_4$	
	$\text{Cl}_2$	
	가	
		HCl
		,
		cluster-tool
system	가	.
		-
	가	.
subsurface	가	.
		-
		.
		,
	Si	,
	가	.
		,
	가	.

RF , ECR , ICP

#### 4. Sputter cleaning

Sputtering-off      fig. 4      가  
 (momentum transfer)  
 , Ar      heavy element      low energy sputtering

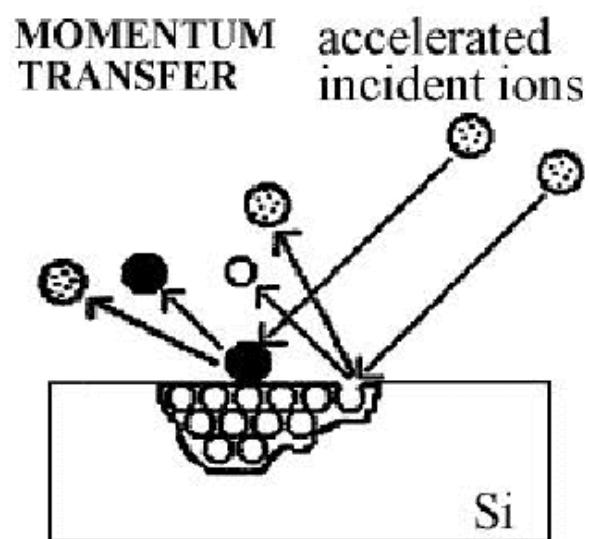


Fig. 4. via sputtering-off

#### 5. Purely thermally enhanced cleaning

Fig. 5      가      가  
 가      가      가  
 $H_2$       1000      가      가      ,

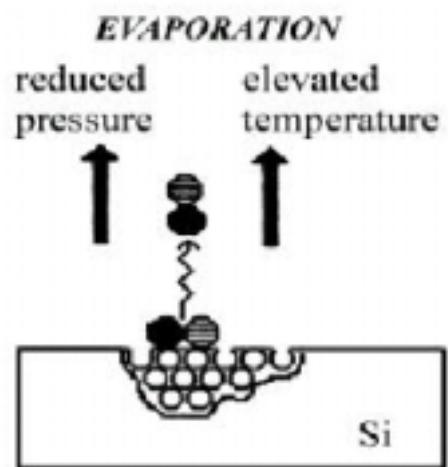


Fig. 5. evaporation of contaminants at reduced pressure and increased temperature