2-10 nm 가 AI -MCM -41 dimethylacetal [1] R₁R₂CHCOH — ► R₁R₂CHCH(OCH₃)₂ + R₁R₂CCHOCH₃ Scheme 1 가 가 가 가 가 가 . Dimethylacetal acetal (nucleophilic addition) aldehyde trimethyl orthoformate , enol ether가 (scheme 1). Bronsted AI(OH)Si silanol OH HY, Hbeta, silica -alumina AI-가 MCM -41, n -heptanal, 2 -phenylpropanal, diphenylactaldehyde 가 В 가 가 , MCM -41 가 MCM -41 가

MCM -41 가

가

가

```
0.05 %
                                                            가
                                            (particulate emission)
        (cetane number)
                     가
                                                     가
                                                    가
                                                     . MCM -41
                  [ Naphthalene - - - > Tetralin - - > cis/trans Decalin ]
                                                  USY
200 ppm
                    dibenzothiophene (DBT)
                                             가 AI-MCM-41
                                                                        USY
                 가
                                                  . AI -MCM -41
   ( 0.1 - 0.15 nm)
                               Bronsted
 . Pt/AI -MCM -41
                        573 K
                                                         400 ppm
LCO(light cycle oil)
● MCM -41
                                                  diethylzinc aldehyde
              가
                     (enatioselective addition) [3]
(immobilization)
                              가 가 가
                               . Diethylzinc aldehyde 가
      가
                                        . Scheme 2
MCM -41
               ОН
                          3 -chloropropyltrimethoxysilane(CPTMS)
                          (1R,2S) - (-) - ephedrine
                    scheme 3
```

(1) MCM -41

CPTMS

ОН

[2]

Pt/MCM -41

Scheme 2

PhCHO + Et₂Zn
$$\xrightarrow{\text{Chiral auxiliary}}$$
 $\xrightarrow{\text{Ph}}$ $\xrightarrow{\text{Et}}$ $\xrightarrow{\text{C}}$ $\xrightarrow{\text{H}}$ $\xrightarrow{\text{HCI, H}_2\text{O}}$ $\xrightarrow{\text{Ph}}$ $\xrightarrow{\text{Et}}$ $\xrightarrow{\text{C}}$ $\xrightarrow{\text{Ph}}$ $\xrightarrow{\text{C}}$ $\xrightarrow{\text{Ph}}$ $\xrightarrow{\text{C}}$ $\xrightarrow{\text{Ph}}$ $\xrightarrow{\text{C}}$ $\xrightarrow{\text{Ph}}$ $\xrightarrow{\text{C}}$ $\xrightarrow{\text{C}}$ $\xrightarrow{\text{Ph}}$ $\xrightarrow{\text{C}}$ $\xrightarrow{\text{Ph}}$ $\xrightarrow{\text{C}}$ $\xrightarrow{\text{Ph}}$ $\xrightarrow{\text{C}}$ $\xrightarrow{\text{C}}$ $\xrightarrow{\text{Ph}}$ $\xrightarrow{\text{C}}$ $\xrightarrow{\text{C}}$

Scheme 3

● Co/SBA -15 Pauson - Khand [4] Pauson - Khand 3 가 alkyne alkene 가 (cycloaddition) cyclopentenone . Scheme 4 triple/double bond가 (intramolecular cycloaddition) Co₂(Co)₈ SBA -15 MCM -41 $Co_2(Co)_8$ reflux 가 4 가 Co₂(Co)₈ MCM -41 . SBA -15 가 EtO₂C 0.1g Co/silica(cobalt 9-10w%) EtO₂C 20atm CO, 130°C EtO_2C EtO₂C′ 6.5h, THF

Scheme 4

Ti -MCM -41 H_2O_2 [5] epoxidation 가 TS-1(titanium silicalite -1) 가 TS-1 $(_{P}H < 1)$ TS-1 , triblock co -polymer(Pluronic 123) MTS-9 . MTS-9 TS-1 2,3,6 trimethyl phenol Τi TS-1 120h

_

Pd -MCM -41 Heck [6] Heck scheme 5 aryl vinylation C-C HX halides (Pd) NEt₃ 가 . Pd MCM -41 grafting Pd-MCM 41 Pd/SiO_2 , Pd/AI_2O_3 Pd/C . Pd -MCM 41 10-30 wt % grafting 가 2

Scheme 5

Pt/CMK -3 (multi -phase reactor) acetaminophen [7] p - Aminophenol (PAP) Tylenol acetaminophen nitrobenzene(NB) N phenylhydroxylamine (PHA) PHA가 PAP 가 NB aniline scheme 6 NB CMK-3 CMK -1 PAP 가 . 2% Pt/CMK-1 5% Pt/C NΒ PAP 15 % Pt/CMK -3 가 Pt/CMK -1 CMK-3 MCM -48 **SBA-15** . CMK -1 propylene sucrose

Nitrobenzene Nitrosobenzene N-Phenylhydroxylamine(PHA) NH2 Pt/C,H2 Pt/C,H2 Pt/C,H2 Pt/C,H2 Pt/C,H2 Pt/C,H2 Aniline
$$\begin{array}{c} \text{NHOH} \\ \text{Nitrobenzene} \\ \text{Nitrosobenzene} \\ \text{Nitrosobenzene} \\ \text{Nitrosobenzene} \\ \text{Nitrosobenzene} \\ \text{Nitrosobenzene} \\ \text{N-Phenylhydroxylamine(PHA)} \\ \text{NH2} \\ \text{Aniline} \\ \end{array}$$

Scheme 6

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