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# Statistical Process Monitoring with Independent Component Analysis

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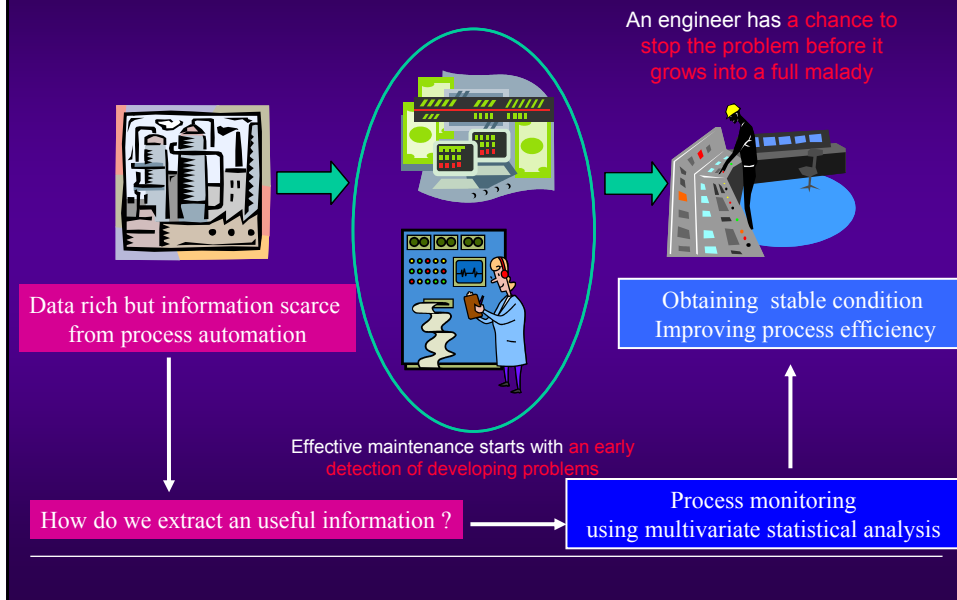
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## ***Presentation Outline***

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- ❑ Conventional Monitoring Method
  - ❑ Motivation
  - ❑ Theory and algorithm of ICA
  - ❑ Statistical process monitoring procedure with ICA
  - ❑ Case Study: wastewater treatment plant data
  - ❑ Conclusion
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## Concept of Process Monitoring



## Conventional Monitoring Methods

- ❑ Multivariate Statistical Methods using PCA/PLS
  - Can handle high dimensional, noisy and correlated data by projecting the original data onto a lower dimensional subspace
  - Use of in-control (normal) runs in the historical database
  - Development of the statistical model that characterizes normal operation (NOC)
  - Computation of control chart limits for use in monitoring future samples
    - ✓ Hotelling  $T^2$  chart, Squared prediction error(SPE) chart
  - Not appropriate for non-stationary, dynamic, or non-Gaussian data

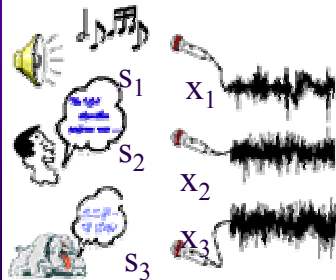


ICA

## The Concept of Independent Component Analysis

- **Independent component analysis (ICA)** is a statistical method, the goal of which is to decompose the multivariate data  $\mathbf{x}$  into a linear sum of statistically independent components, i.e.

$$\mathbf{x} = \mathbf{A} \mathbf{s}$$



$$x_1(t) = a_{11}s_1(t) + a_{12}s_2(t) + a_{13}s_3(t)$$

$$x_2(t) = a_{21}s_1(t) + a_{22}s_2(t) + a_{23}s_3(t)$$

$$x_3(t) = a_{31}s_1(t) + a_{32}s_2(t) + a_{33}s_3(t)$$

We should find  $a_{ij}$ ,  $s_1(t)$ ,  $s_2(t)$  and  $s_3(t)$  from only  $x_1(t)$ ,  $x_2(t)$  and  $x_3(t)$

## How can we find source signals from only $\mathbf{x}$ ?

$$\mathbf{x} = \mathbf{A} \mathbf{s}$$

$s_i$  : statistically independent and  $\text{var}(s_i)=1$

$\mathbf{A}$ : unknown mixing matrix (square matrix)

- If  $\mathbf{W}=\mathbf{A}^{-1}$ , we can exactly recover source signal from  $\mathbf{s} = \mathbf{W} \mathbf{x}$ .
- How can we find  $\mathbf{W}$  from only  $\mathbf{x}$ ?
- $\mathbf{W}$  is initialized and updated to maximize the **non-Gaussianity** of  $\mathbf{s}$
- More non-Gaussian, more independent!

### □ Measure of Nongaussianity

- Kurtosis:  $\text{kurt}(y) = E(y^4) - 3 (E(y^2))^2$

kurtosis is zero for a Gaussian random variable  
very sensitive to outliers

- Negentropy:

Hyvärinen(1998) developed a robust approximation equation of negentropy

## Brief procedures of ICA

1. **Centering** (mixed and independent source is zero-mean)
2. **Whitening**

Transform the observed vector  $\mathbf{x}$  linearly so that  $E\{\mathbf{z}(k)\mathbf{z}^T(k)\} = \mathbf{I}$

$$\mathbf{z}(k) = \mathbf{Q}\mathbf{x}(k) = \mathbf{Q}\mathbf{A}\mathbf{s}(k) = \mathbf{B}\mathbf{s}(k)$$

$$E\{\mathbf{z}(k)\mathbf{z}^T(k)\} = \mathbf{B}E\{\mathbf{s}(k)\mathbf{s}^T(k)\}\mathbf{B}^T = \mathbf{B}\mathbf{B}^T = \mathbf{I}$$

$$\mathbf{s}(k) = \mathbf{B}^T\mathbf{z}(k)$$

3.  $\mathbf{B}^T$  is initialized and updated to maximize the negentropy of  $\mathbf{s}(k)$
4. Since  $\mathbf{s}(k) = \mathbf{W}\mathbf{x}(k)$  and  $\mathbf{s}(k) = \mathbf{B}^T\mathbf{z}(k) = \mathbf{B}^T\mathbf{Q}\mathbf{x}(k)$ ,  $\mathbf{W}$  can be obtained by  $\mathbf{W} = \mathbf{B}^T\mathbf{Q}$

## Comparison between PCA and ICA

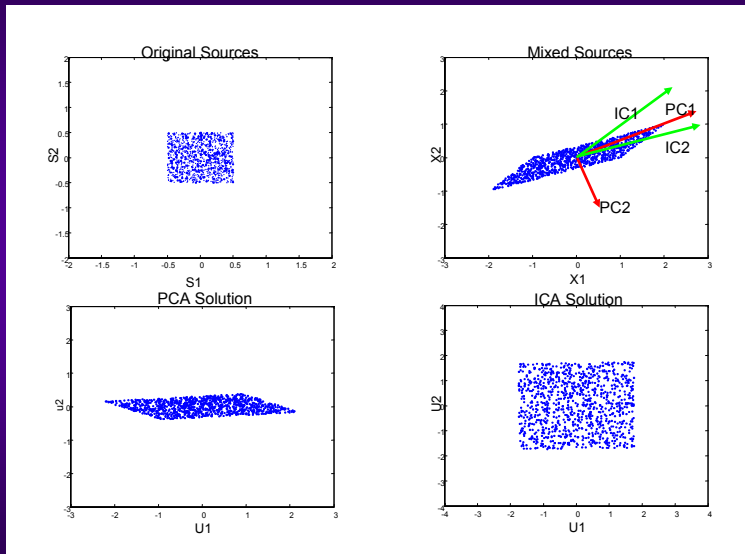
### PCA

1. Second-order method (mean, variance)
2. Using only the information contained in the covariance matrix of the data vector  $\mathbf{x}$
3. Assume Gaussianity of  $\mathbf{x}$
4. Computationally simple

### ICA

1. Higher-order method (mean, variance, skewness, kurtosis, etc)
2. Use information on the distribution of  $\mathbf{x}$  that is not contained in the covariance matrix
3. Assume non-Gaussianity of  $\mathbf{x}$
4. More sophisticated techniques

## Comparison ICA solution with PCA solution



## New monitoring procedures (Modeling Part I)

1. Mean centering and variance saling
2. Whitening procedure:  $\mathbf{Z}_{normal} = \mathbf{Q}\mathbf{X}_{normal}$
3. ICA procedure

Obtain  $\mathbf{W}$ ,  $\mathbf{B}$ , and  $\mathbf{S}_{normal}$  from  $\mathbf{S}_{normal} = \mathbf{W}\mathbf{X}_{normal} = \mathbf{B}^T \mathbf{Z}_{normal}$

3. Calculate the norm of the row vectors of  $\mathbf{W}$  and separate  $\mathbf{W}$  into the deterministic part and the excluded part based on the magnitude of norms.  $\mathbf{B}$  and  $\mathbf{S}_{normal}$  can be separated with the same criterion.

$$\mathbf{W} \rightarrow \mathbf{W}_d, \mathbf{W}_e$$

$$\mathbf{B} \rightarrow \mathbf{B}_d, \mathbf{B}_e$$

$$\mathbf{S}_{normal}$$

$$\mathbf{S}_d = \mathbf{W}_d \mathbf{X}_{normal}$$

$$\mathbf{S}_e = \mathbf{W}_e \mathbf{X}_{normal}$$

## New monitoring procedures (Modeling Part II)

4. Calculate  $I^2$ ,  $I_e^2$  and  $SPE$  metrics

$$I^2(n) = \mathbf{s}_d(n)^T \mathbf{s}_d(n)$$

$$I_e^2(n) = \mathbf{s}_e(n)^T \mathbf{s}_e(n)$$

$$SPE(n) = \sum_{j=1}^d (x_j(n) - \hat{x}_j(n))^2$$

where  $\hat{\mathbf{x}} = \mathbf{Q}^{-1} \mathbf{B}_d \mathbf{S}_d = \mathbf{Q}^{-1} \mathbf{B}_d \mathbf{W}_d \mathbf{X}_{normal}$

5. Obtain control limits of  $I^2$ ,  $I_e^2$  and  $SPE$  metrics at each time using kernel density estimation



$I^2$ ,  $I_e^2$  and  $SPE$  are not normally distributed

### Kernel density estimation

Density estimation is the construction of an estimate of the density function from the observed data.

## Contribution for fault identification

- Variable contribution to  $I_{new}^2(k)$

$$\mathbf{x}_{cd}(k) = \frac{\mathbf{Q}^{-1} \mathbf{B}_d \mathbf{s}_{newd}(k)}{\|\mathbf{Q}^{-1} \mathbf{B}_d \mathbf{s}_{newd}(k)\|} \|\mathbf{s}_{newd}(k)\|$$

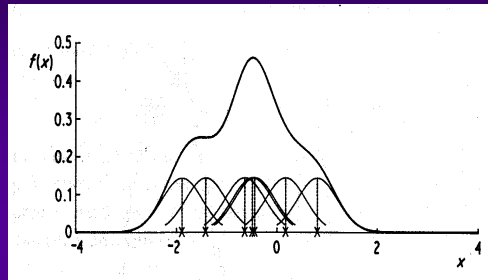
- Variable contribution to  $I_{newe}^2(k)$

$$\mathbf{x}_{ce}(k) = \frac{\mathbf{Q}^{-1} \mathbf{B}_e \mathbf{s}_{newe}(k)}{\|\mathbf{Q}^{-1} \mathbf{B}_e \mathbf{s}_{newe}(k)\|} \|\mathbf{s}_{newe}(k)\|$$

- Variable contribution to  $SPE(k)$

$$\mathbf{x}_{cspe}(k) = \mathbf{x}(k) - \hat{\mathbf{x}}(k)$$

## Kernel density estimation (KDE)



- Kernel estimator

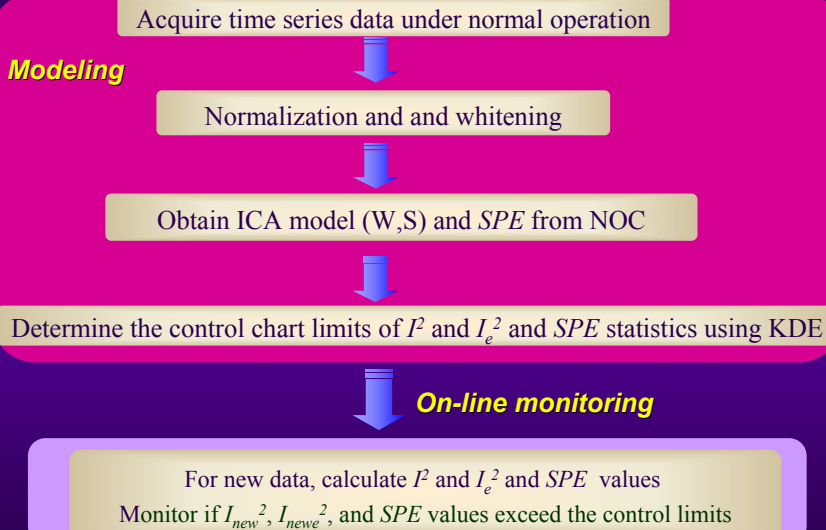
$$\hat{f}(x) = \frac{1}{nh} \sum_{i=1}^n K\left(\frac{x - X_i}{h}\right)$$

where  $h$  is the window width (smoothing parameter or bandwidth)

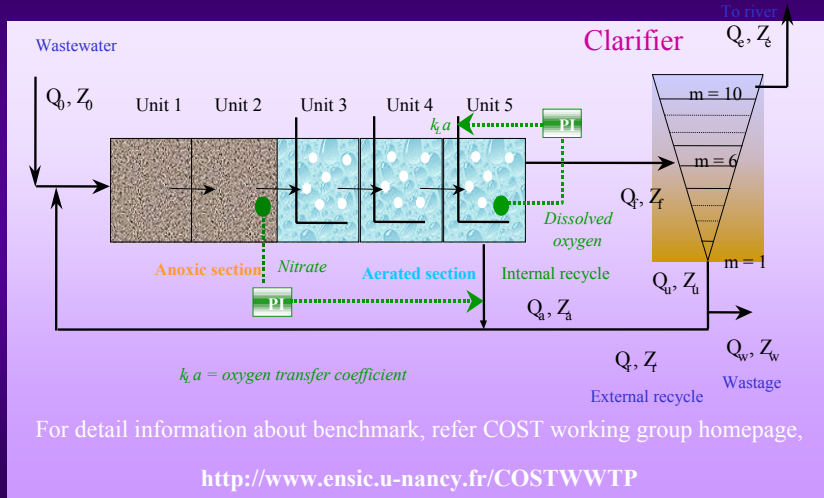
$K$ : the shape of the bumps,     $h$ : width of bumps

$\hat{f}$  will inherit all the continuity and differentiability properties of the kernel  $K$

## Process monitoring of ICA

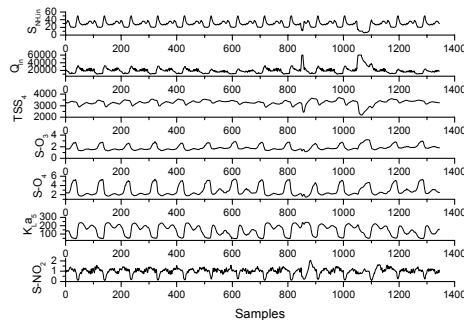


# Case Study: simulation benchmark



## Variables used in the monitoring and disturbance type

No.	Symbol	Meaning
1	$S_{NHin}$	Influent ammoniac concentration
2	$Q_{in}$	Influent flow rate
3	$TSS_4$	Total suspended solid (reactor 4)
4	$S-O_3$	Dissolved oxygen concentration (reactor 3)
5	$S-O_4$	Dissolved oxygen concentration (reactor 4)
6	$K_L a_5$	Oxygen transfer coefficient (reactor 5)
7	$S-NO_2$	Nitrate concentration (reactor 2)

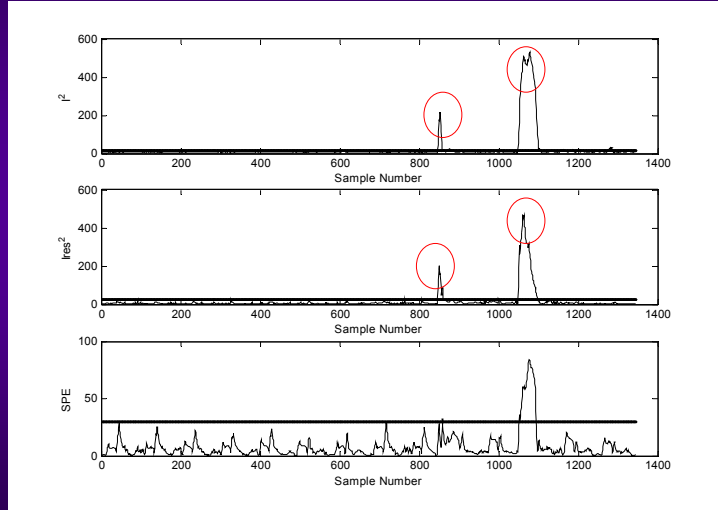


Disturbance type

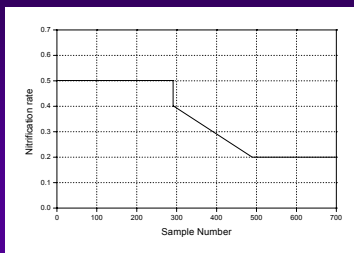
- External process disturbance (storm event)
  - High flow rate, low ammonia conc. in influent load
- Internal disturbance
  - Nitrification rate decrease in the aeration basin



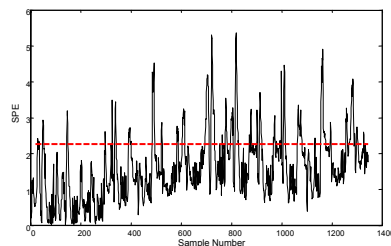
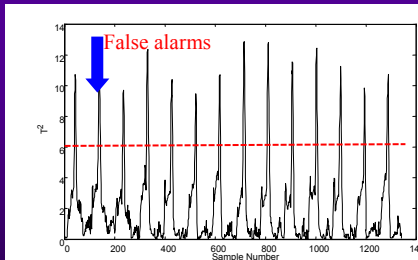
## ICA monitoring charts (external disturbance: storm events)



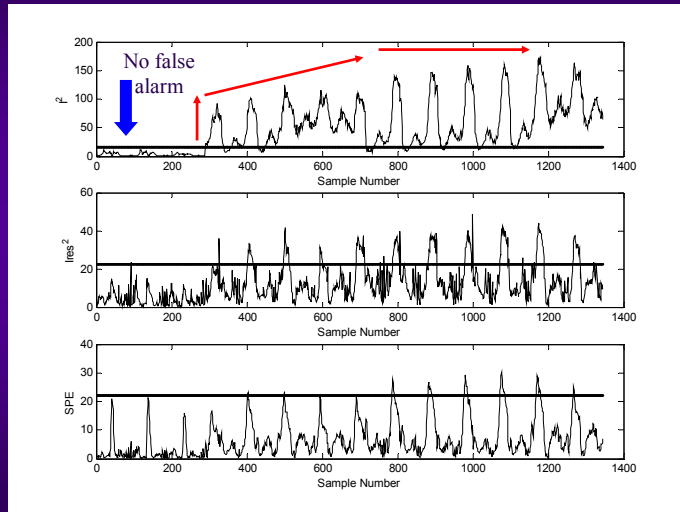
## PCA monitoring charts (internal disturbance)



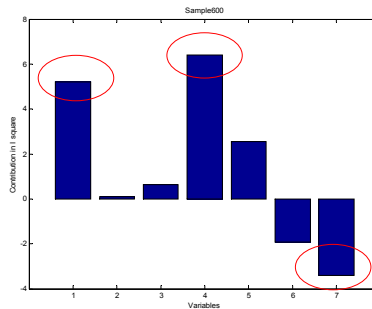
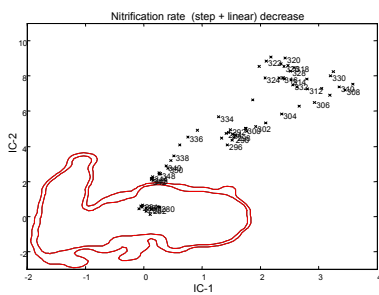
PCA monitoring charts can not detect internal disturbance and just shows many false alarms since the periodic features of WWTP are dominant.



## ICA monitoring charts (internal disturbance)



## ICs plot and Contribution plot



- ICs plot shows that samples where internal disturbance occur are detected easily.
- Variable 1 ( $S-NH_{in}$ ), variable 4 ( $S-O_3$ ), and variable 7 ( $S-NO_2$ ) are primarily contributed to the  $P^2$  statistic

## Conclusion

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### 1. ICA

Higher order decorrelation method

Can find underlying factors from multivariate statistical data

### 2. ICA monitoring can give better performances rather than PCA monitoring to detect internal disturbance

### 3. Extension of ICA monitoring

