

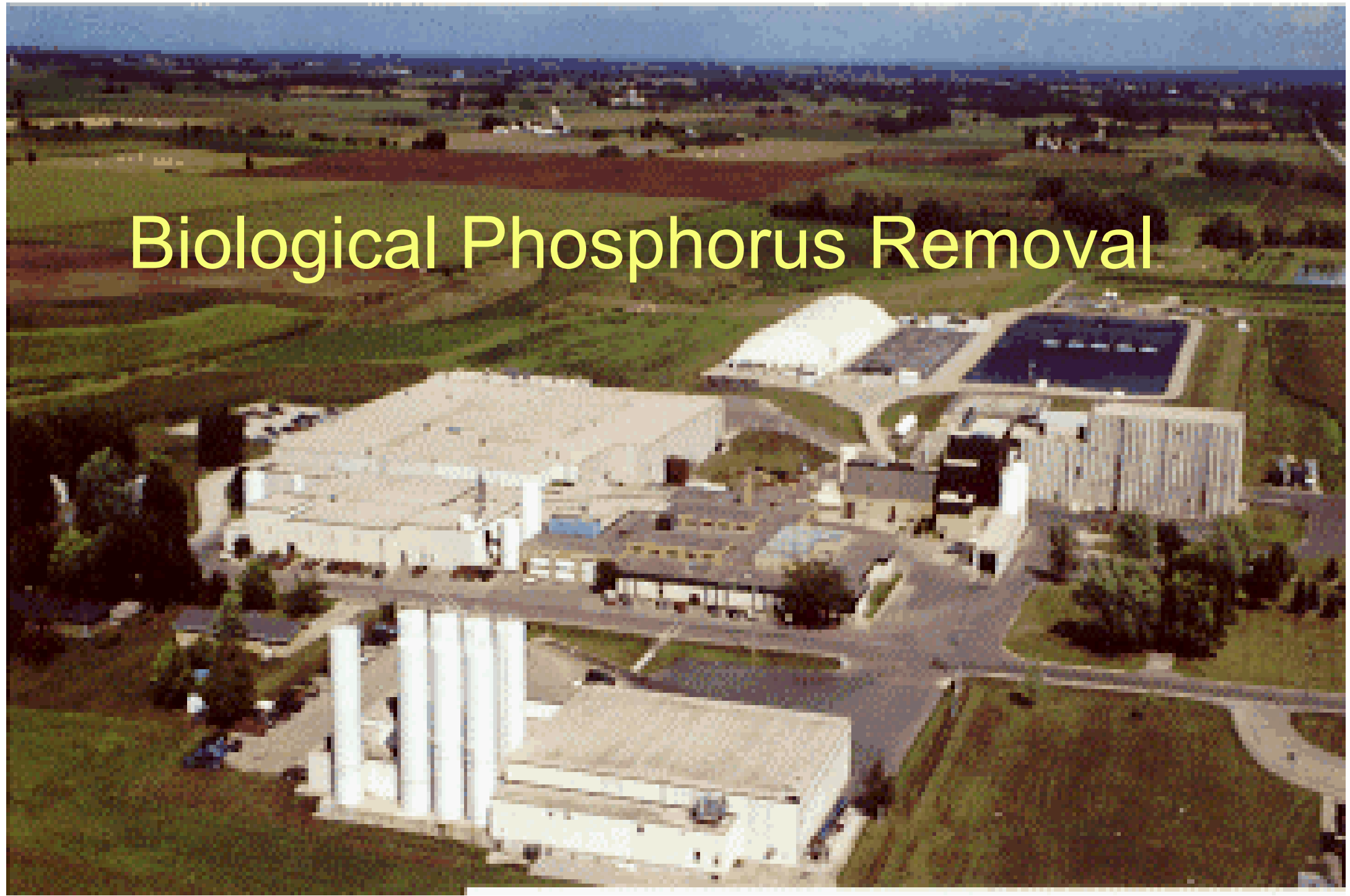
Research Activities

Jim K. Park

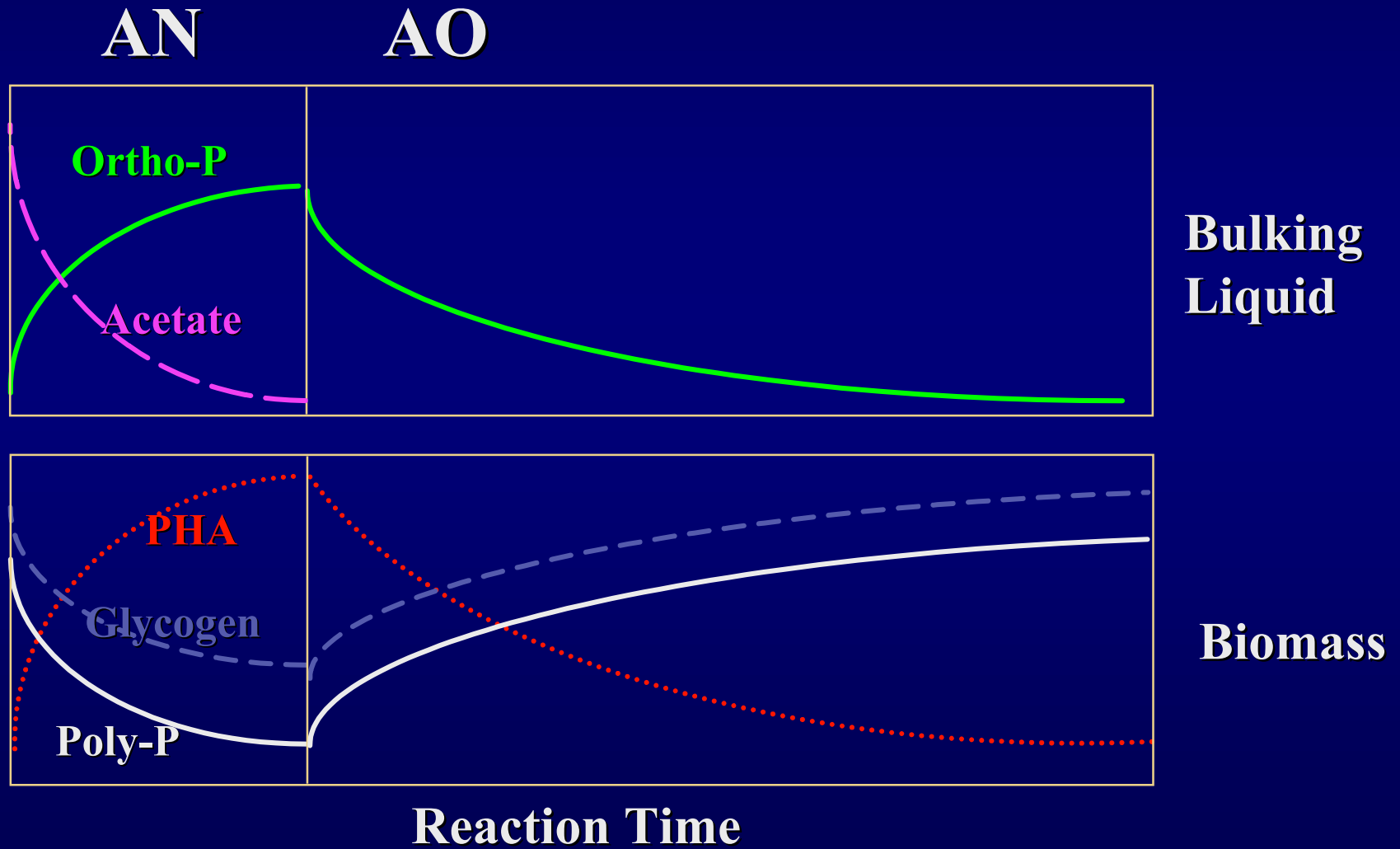
University of Wisconsin-Madison

Department of Civil & Environmental Engineering

Biological Phosphorus Removal



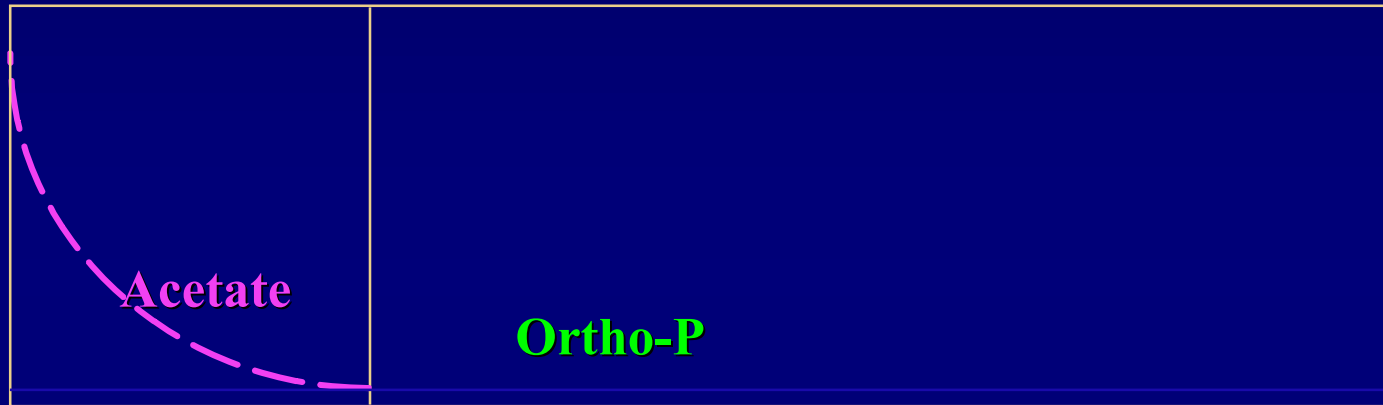
Observations from BPR Systems



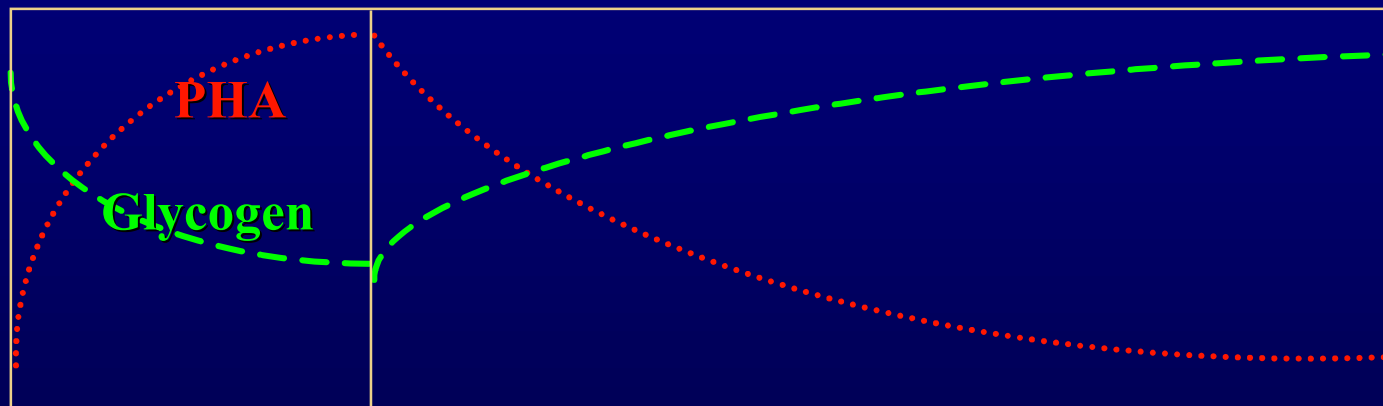
GAOs Metabolisms

AN

AO



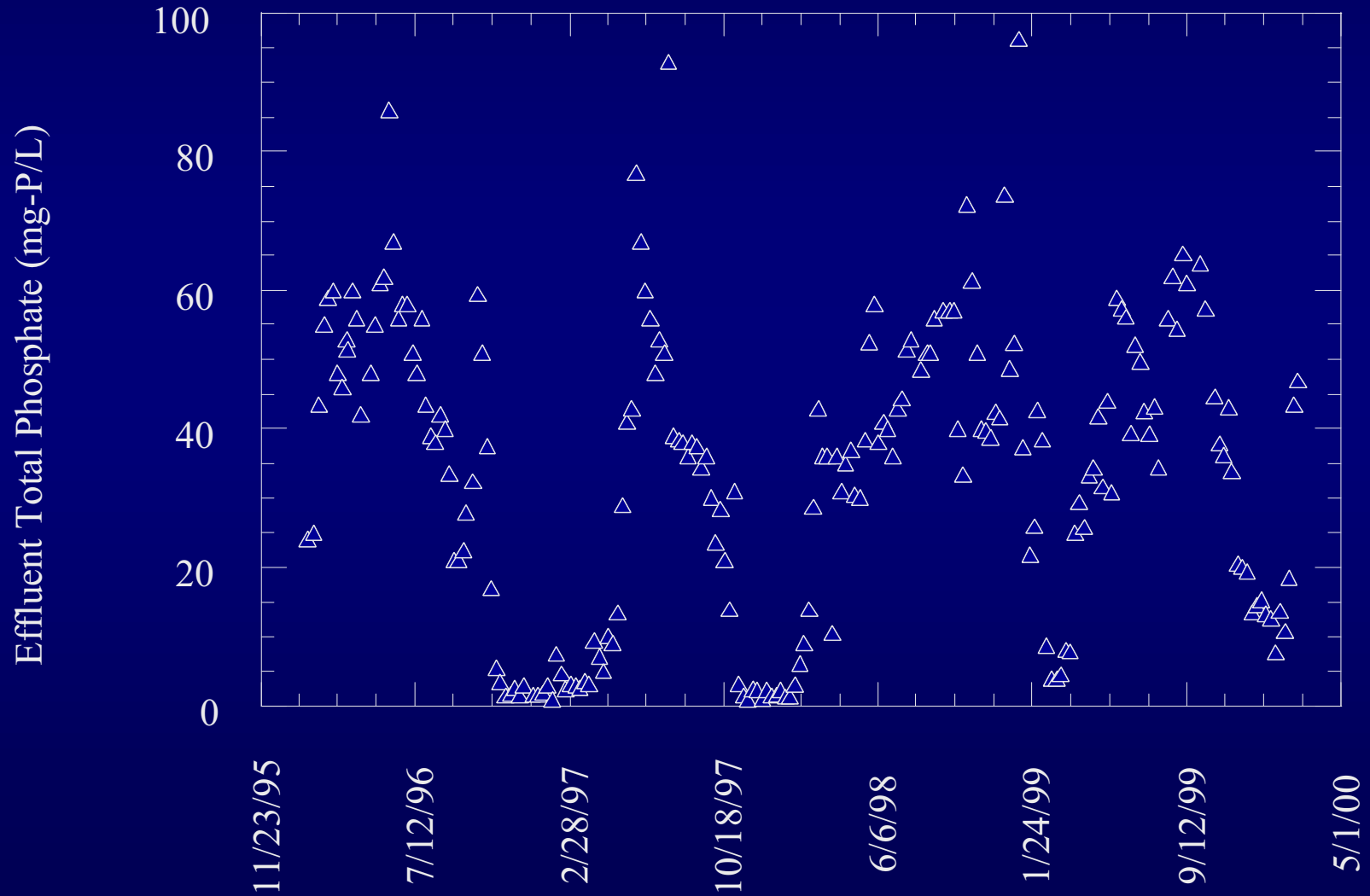
Bulking
Liquid



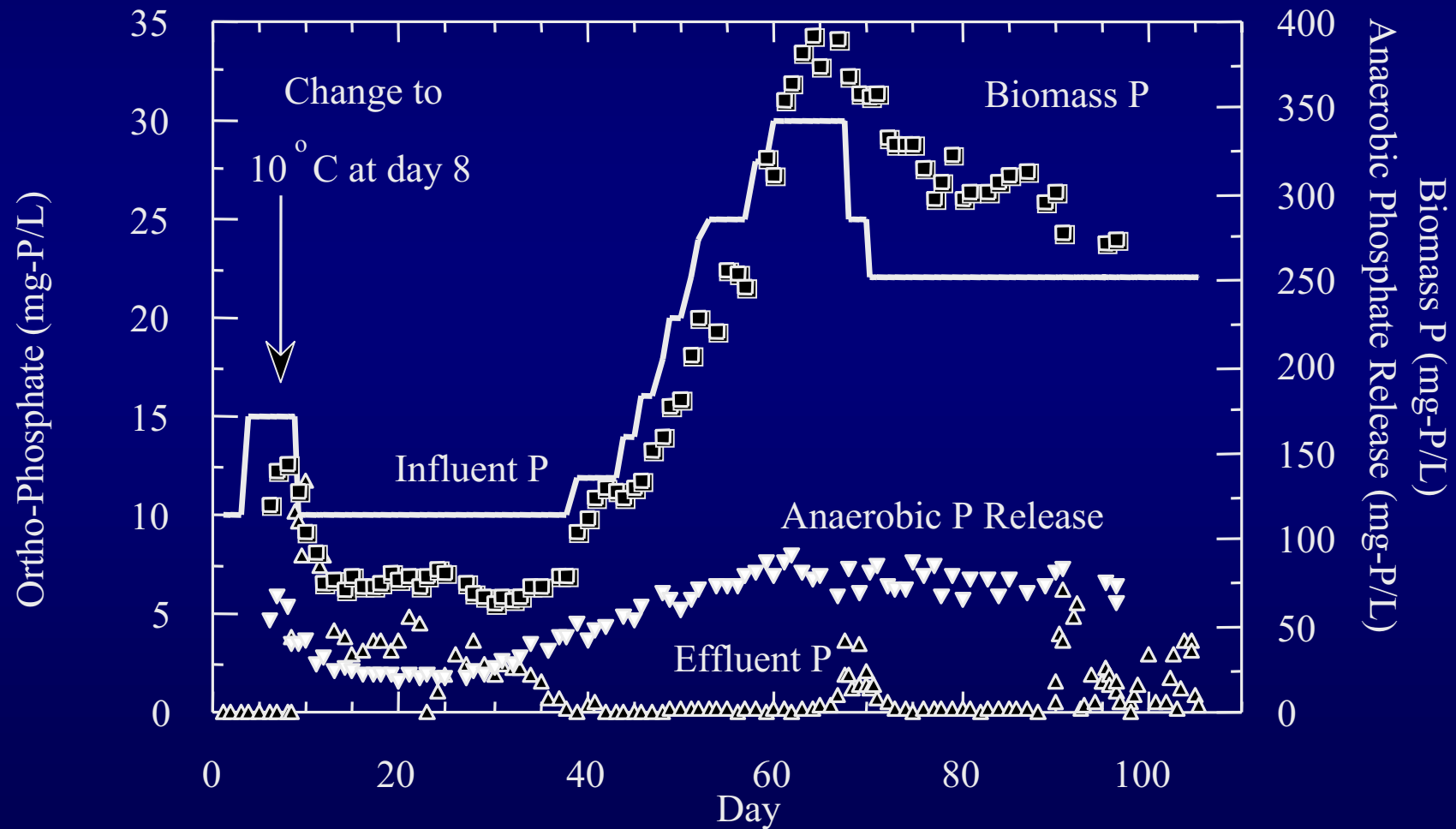
Biomass

Reaction Time

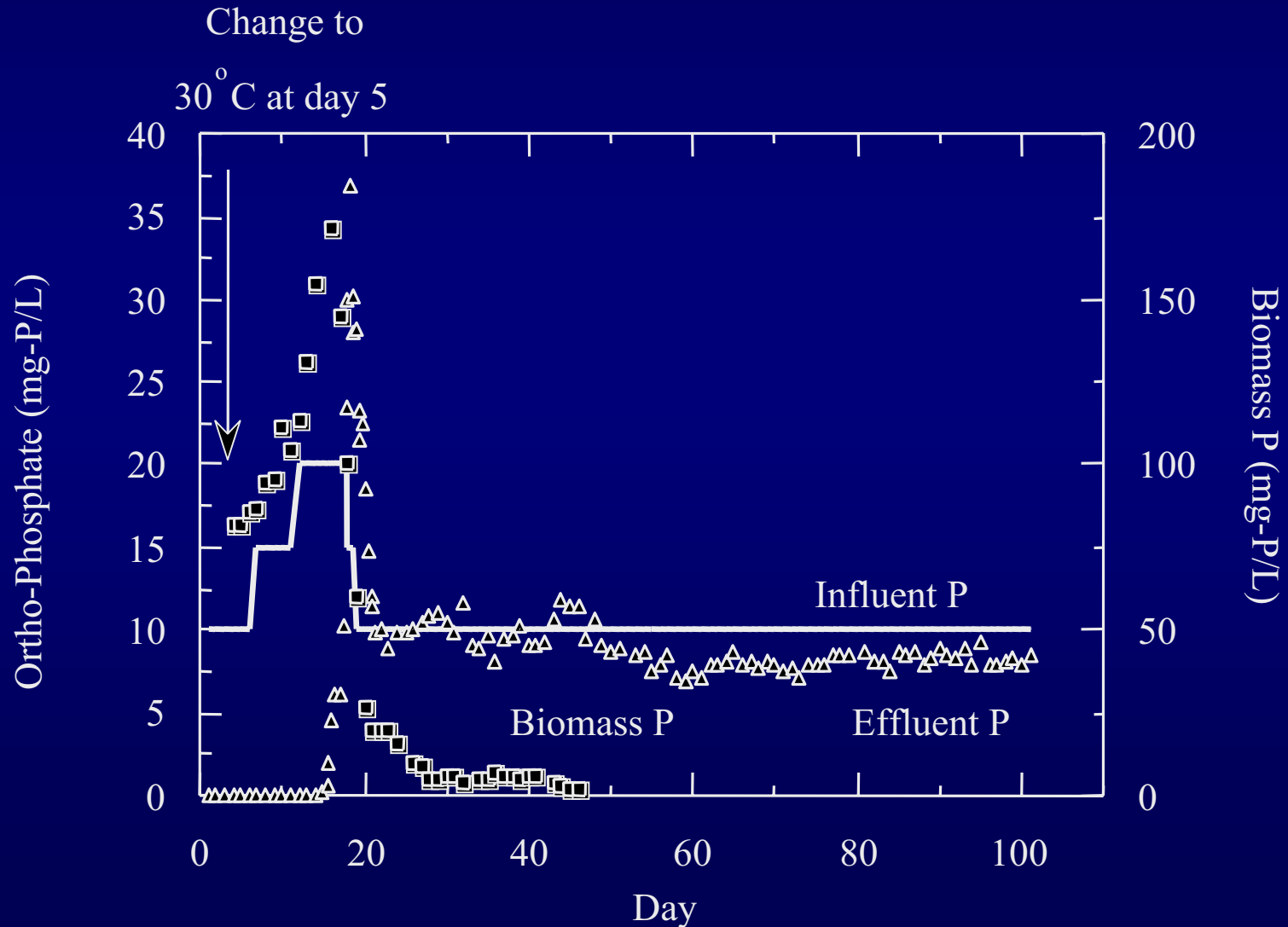
Problem in Full-Scale BPR System



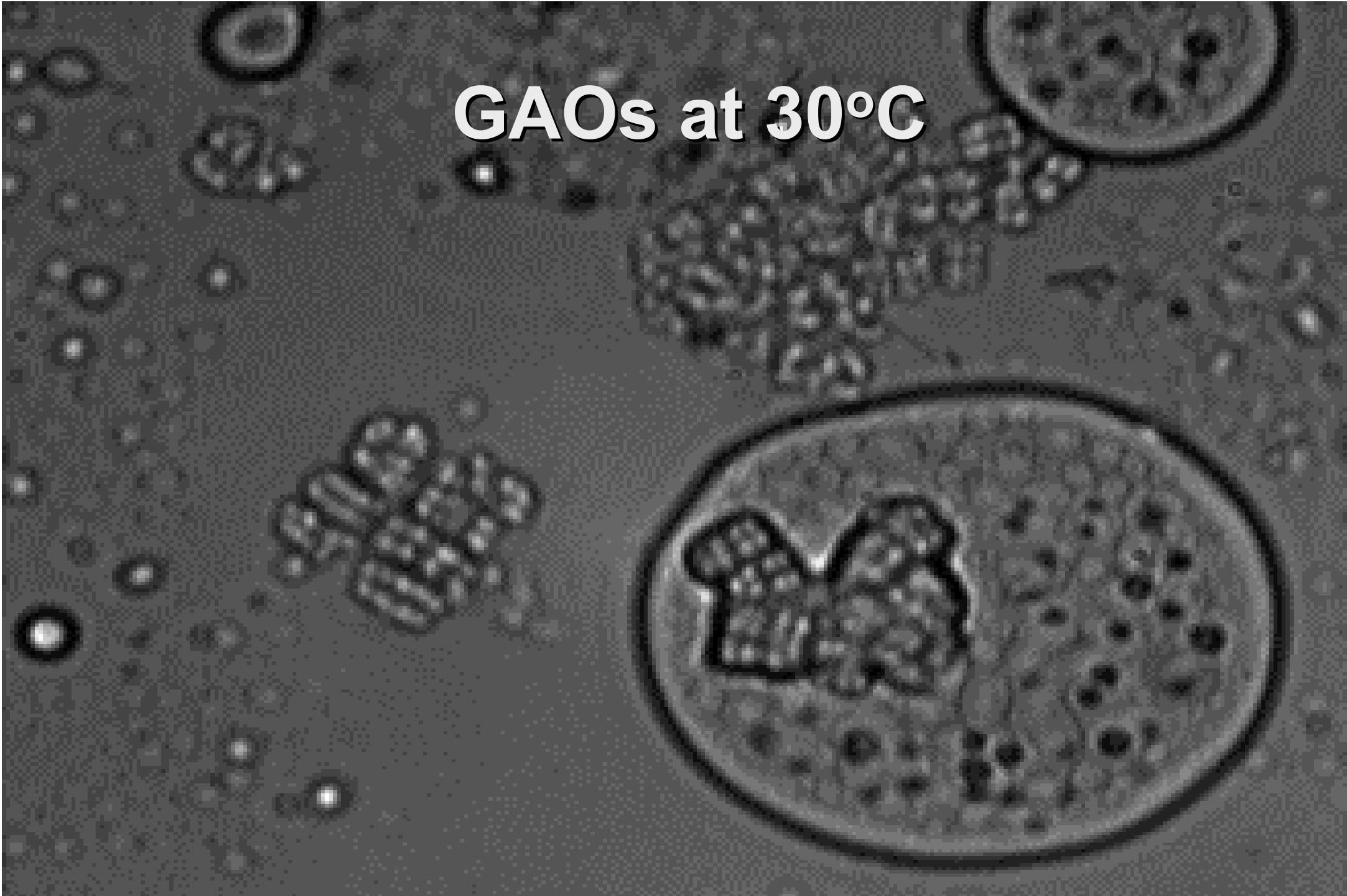
Daily Data of Reactor at 10°C and SRT 10 days



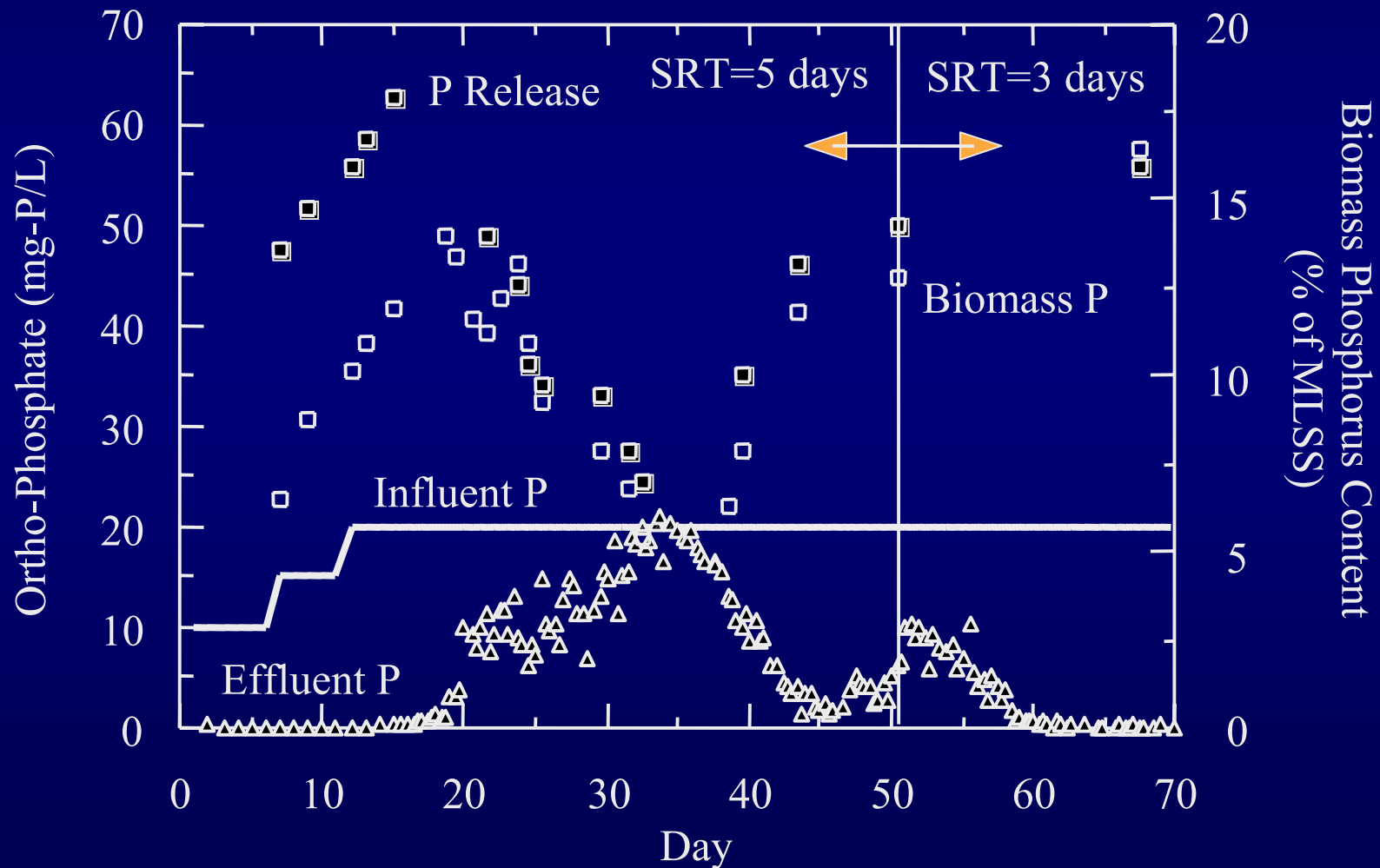
Daily Data of Reactor at 30°C and SRT 10 days



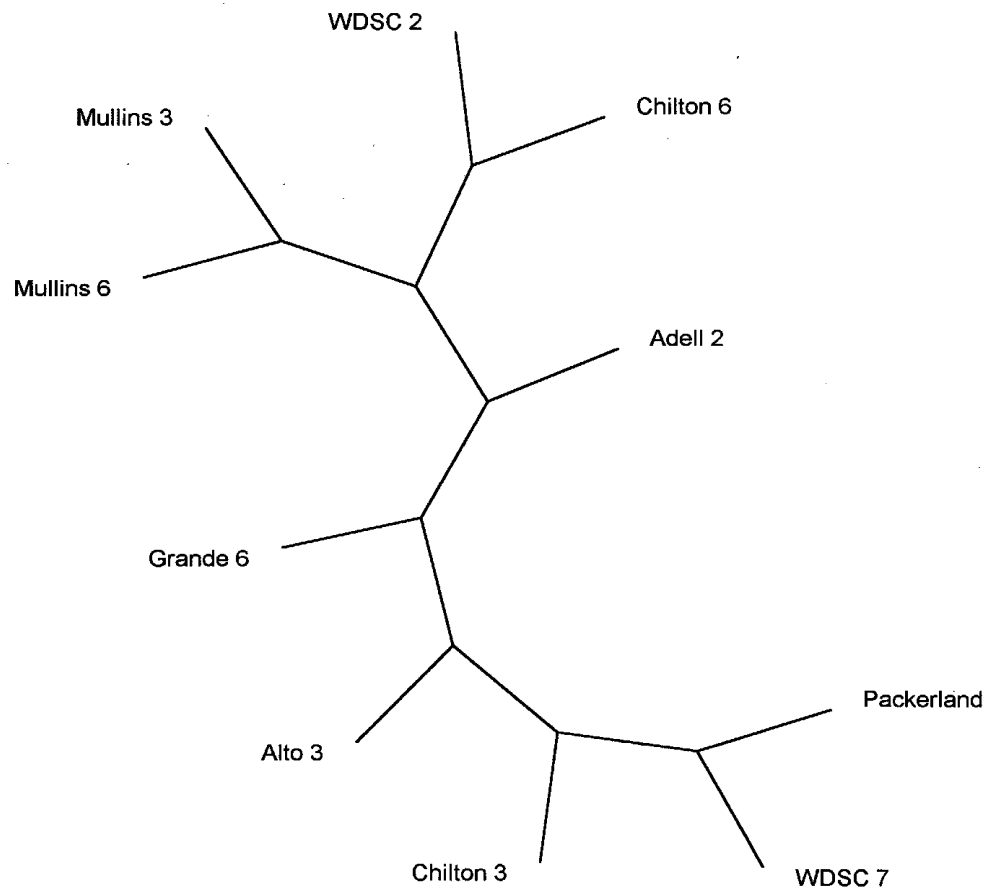
GAOs at 30°C



Effect of Sludge Age on GAO Growth

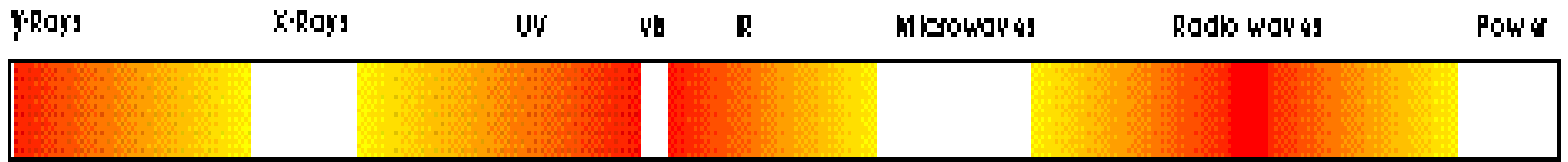


Terminal Restriction Fragment Length Polymorphism (t-RFLP) Analysis



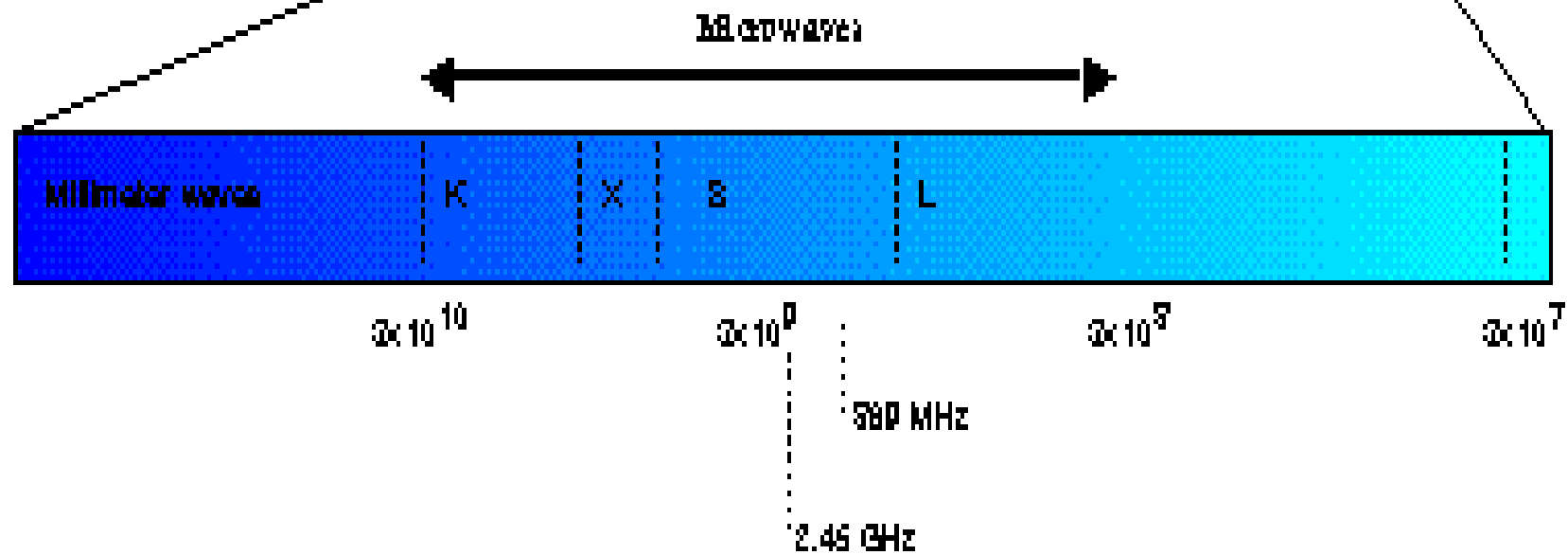
(a)

Unrooted tree of dairy wastewater sludge samples based on the presence-absence of each restriction fragment digested by *AluI*

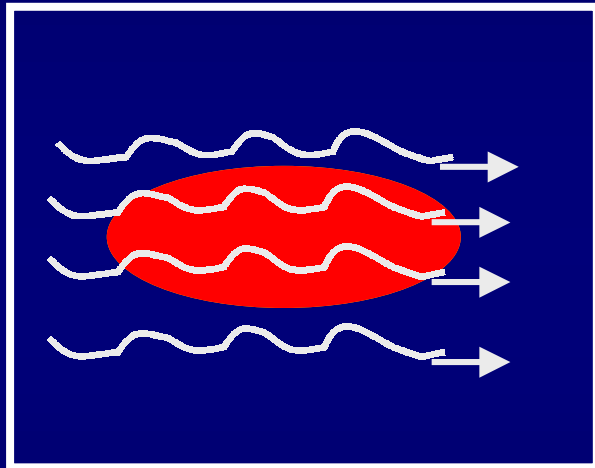


22 20 18 16 14 12 10 8 6 4 2
 Log (Frequency / Hz)

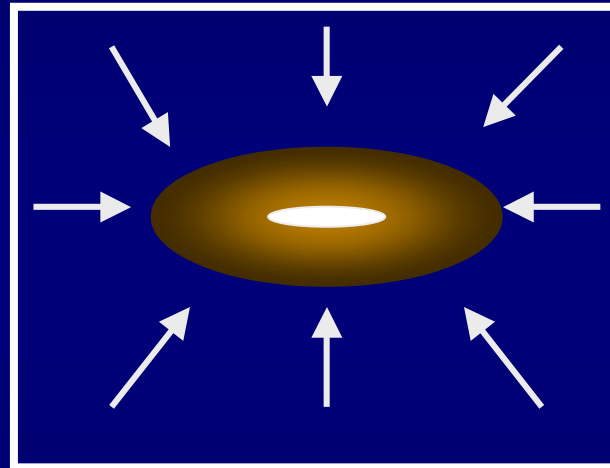
Sludge Treatment Using Microwaves



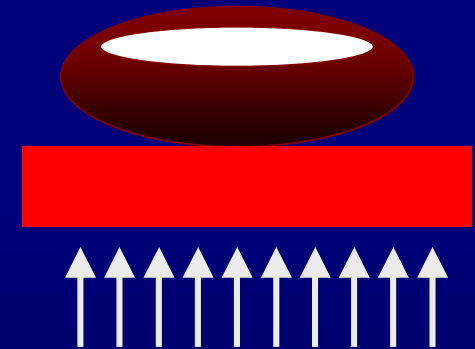
Heating Types



Electromagnetic
Radiation Heating

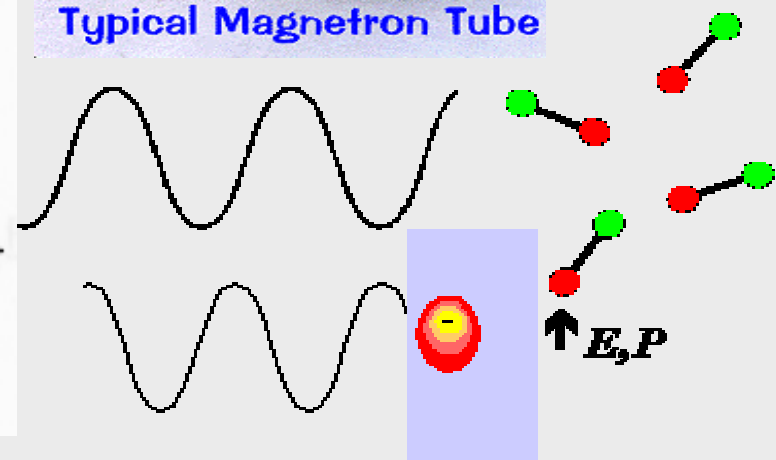
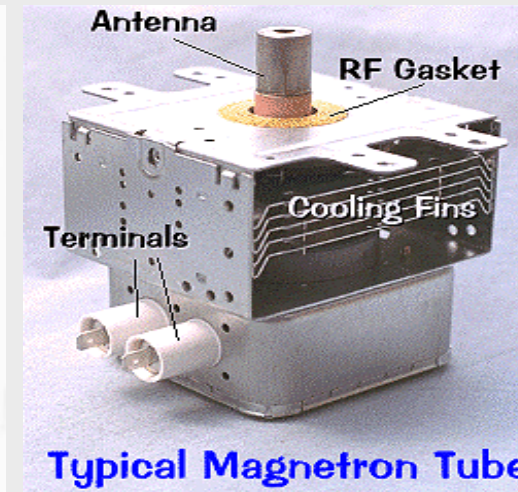
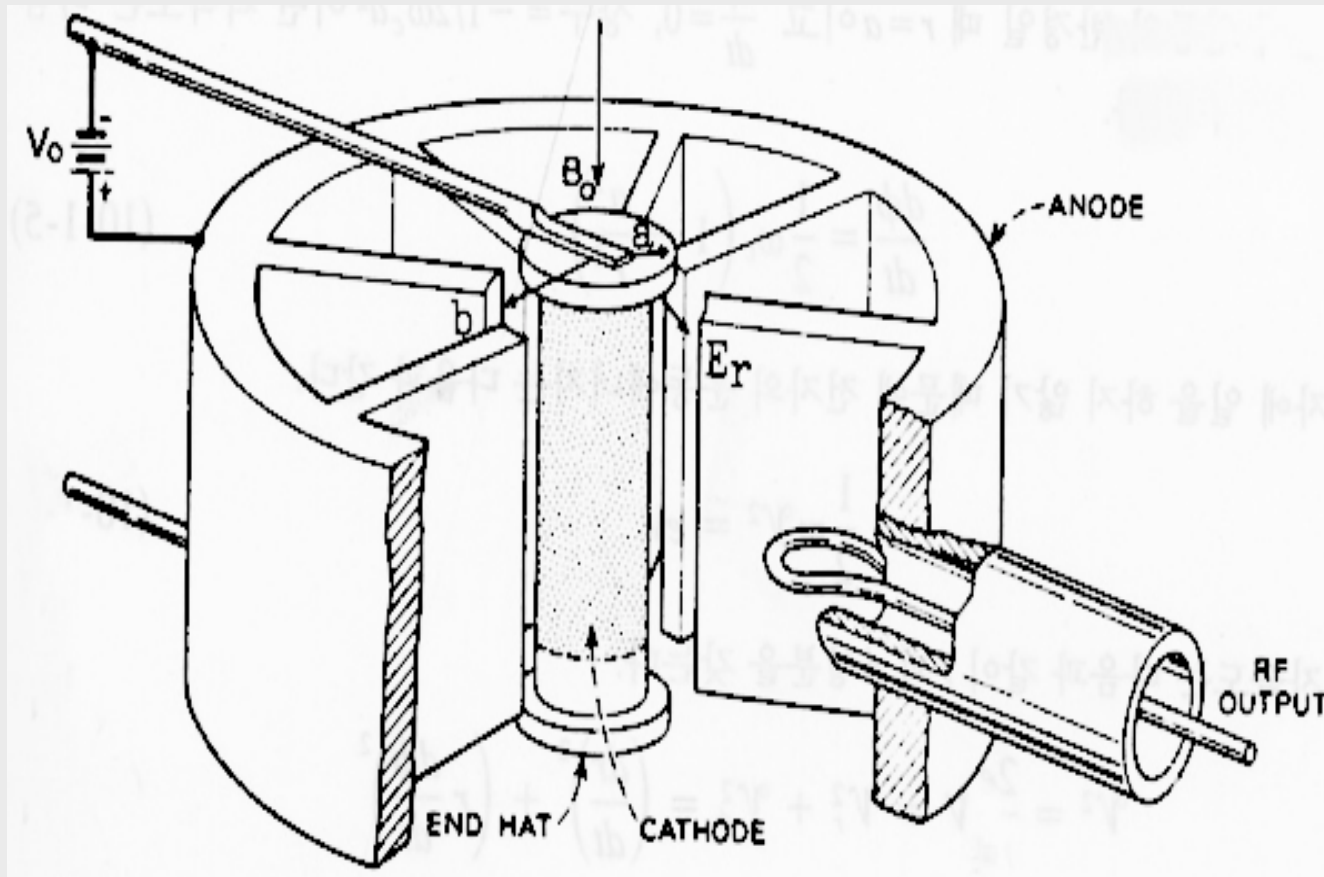


Heat Radiation
Heating



Heat Conduct
Heating

Magnetron Layout



<http://www.ed.ac.uk/~ah05/microwave.html>

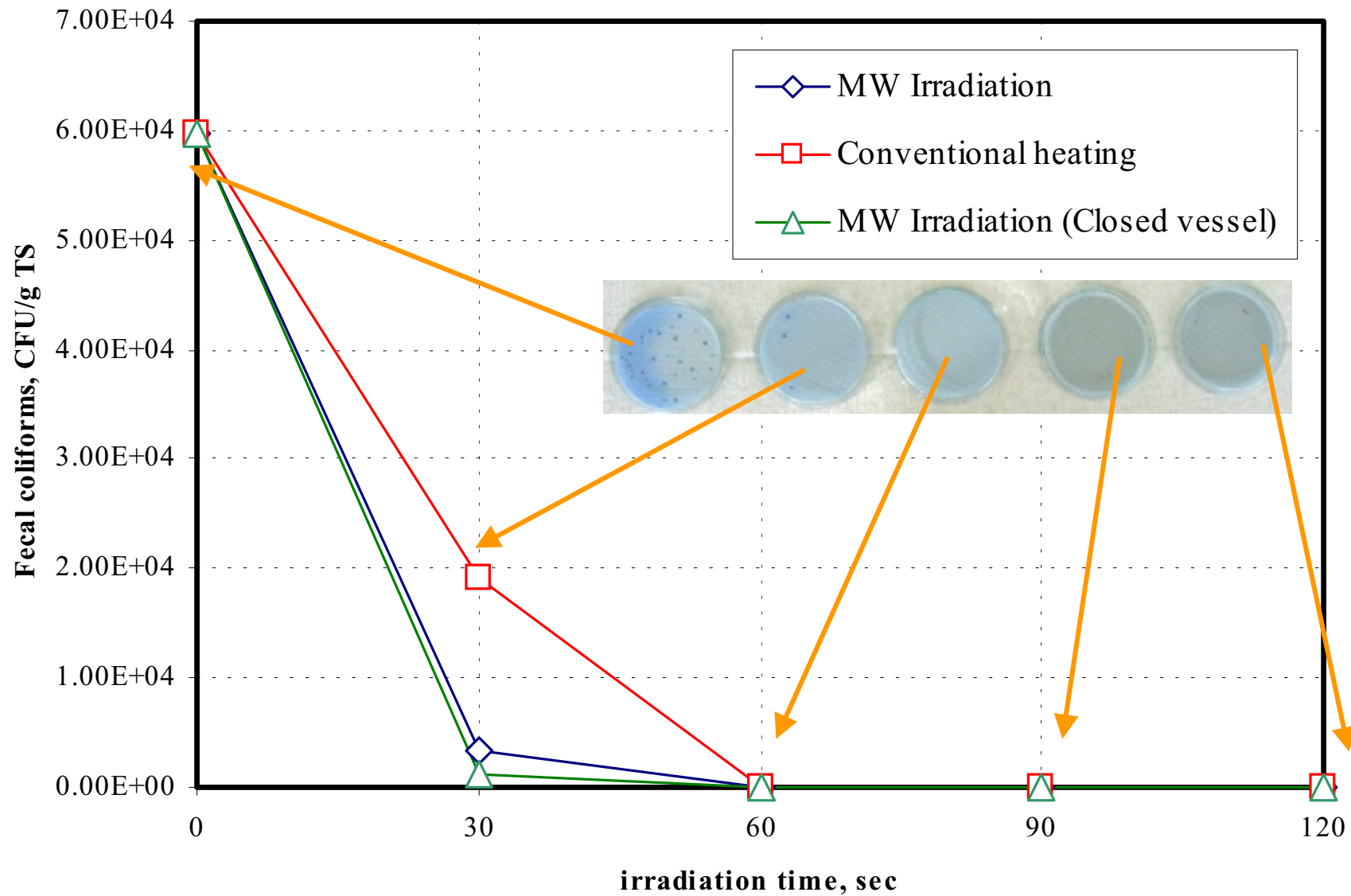




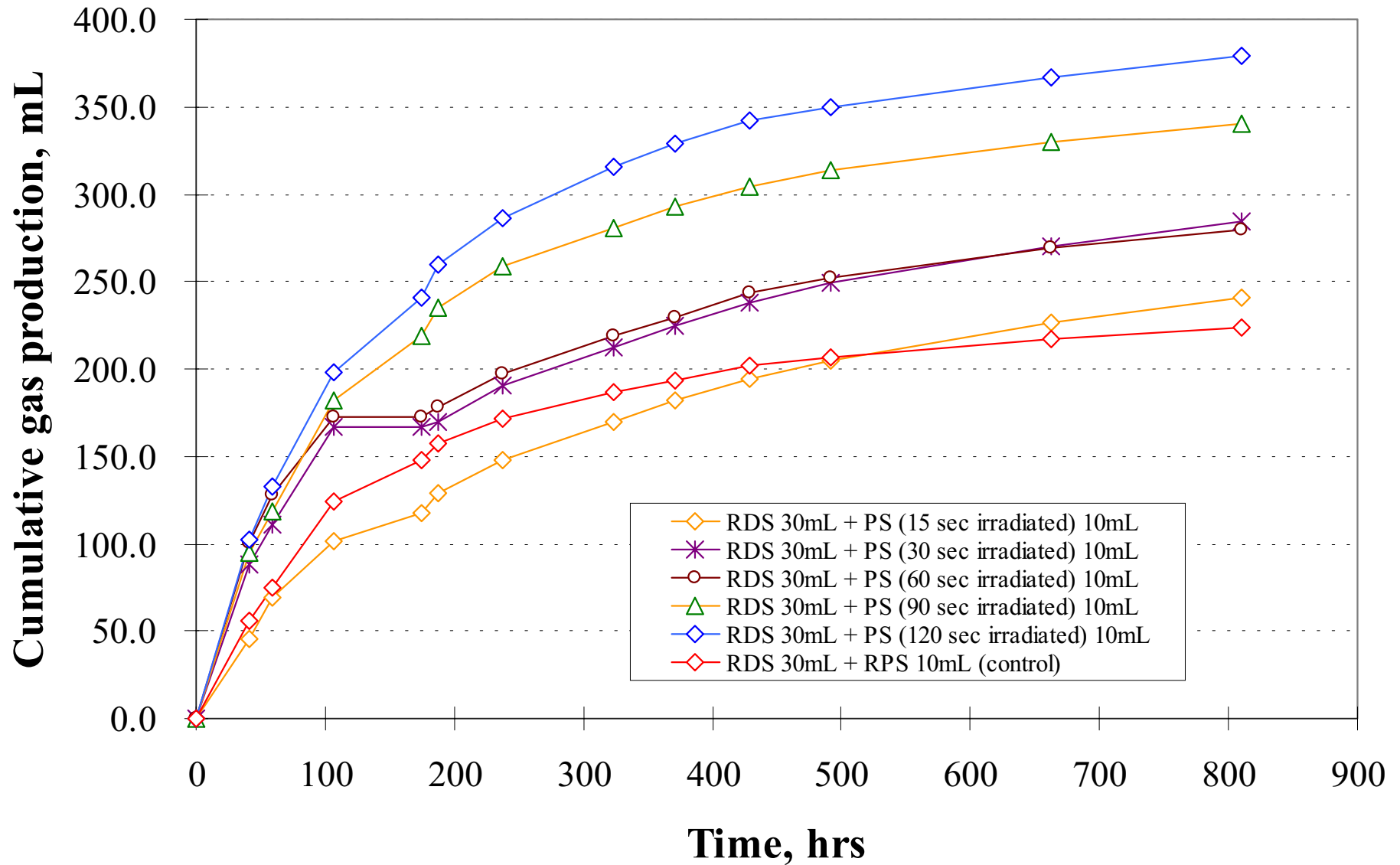
- **Purpose: Bread or bacon cook**
- **Dimension: 5.5 m × 0.4 m × 1.5 m**
- **Material: all stainless steel**
- **Conveyor belt: 0~50 ft/min**
- **Weight: 1,180 kg**
- **Heating power: 12 kW, 2.45 GHz**
- **\$15,000~45,000**

 **Microwave
Specialties
Inc.**

Fecal Coliorms of ADS with MW irradiation and Conventional heating



Cumulative Gas Production of Primary Sludge Irradiated with Microwaves



Economic Analysis

Microwave System vs. TPAD

Post-pasteurization

	Proposed	Microwave system		
	100%	25%	50%	100%
Total cost	\$12,174,000	\$1,165,000	\$2,694,000	\$4,752,000
System	-	240 kW × 2 ea	240 kW × 4 ea	240 kW × 8 ea

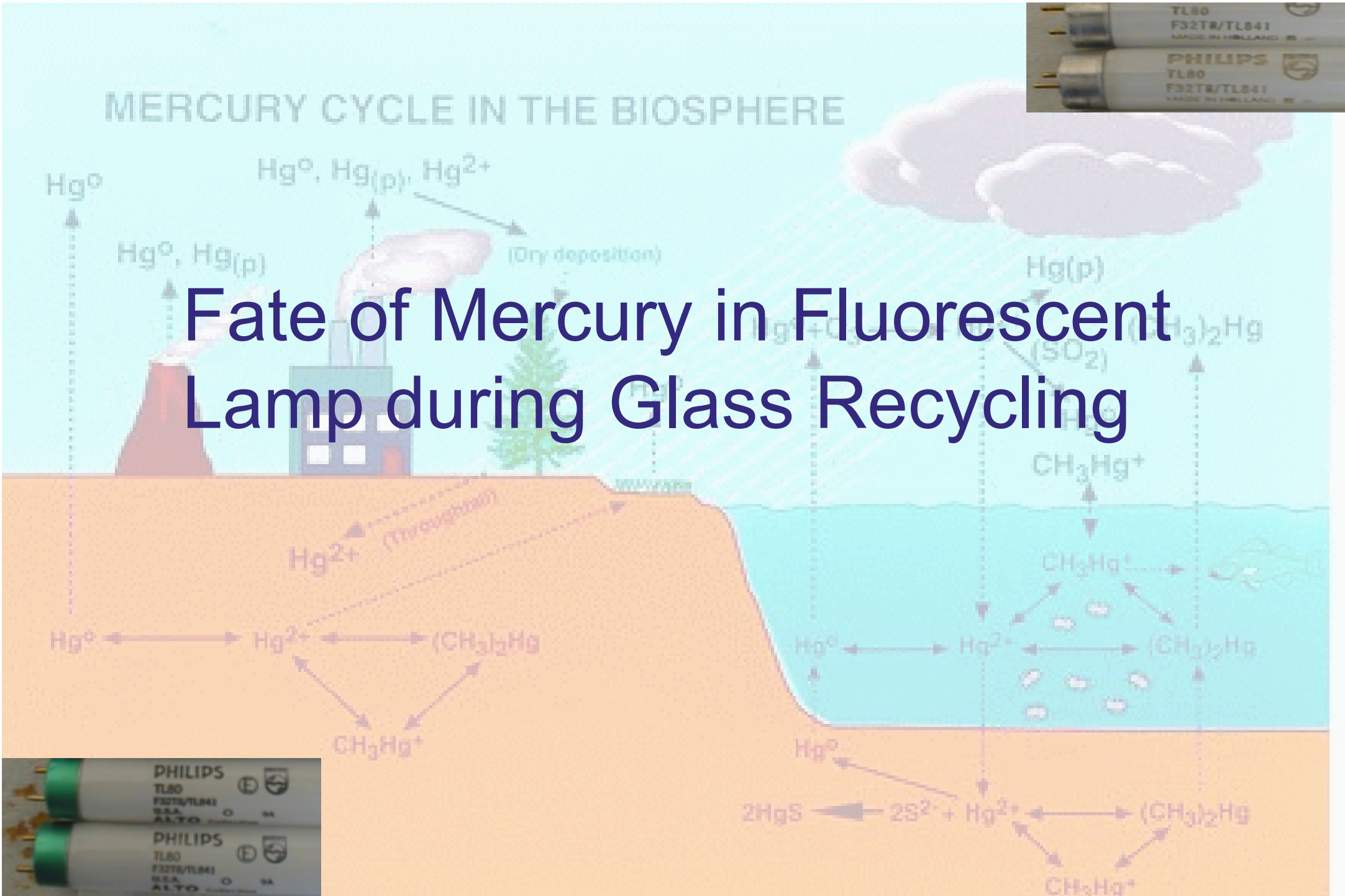
Pre-pasteurization

	Proposed	Microwave system		
	100%	25%	50%	100%
Total cost	\$12,174,000	\$2,207,000	\$3,779,000	\$6,922,000
System	-	240 kW × 3 ea	240 kW × 6 ea	240 kW × 12 ea

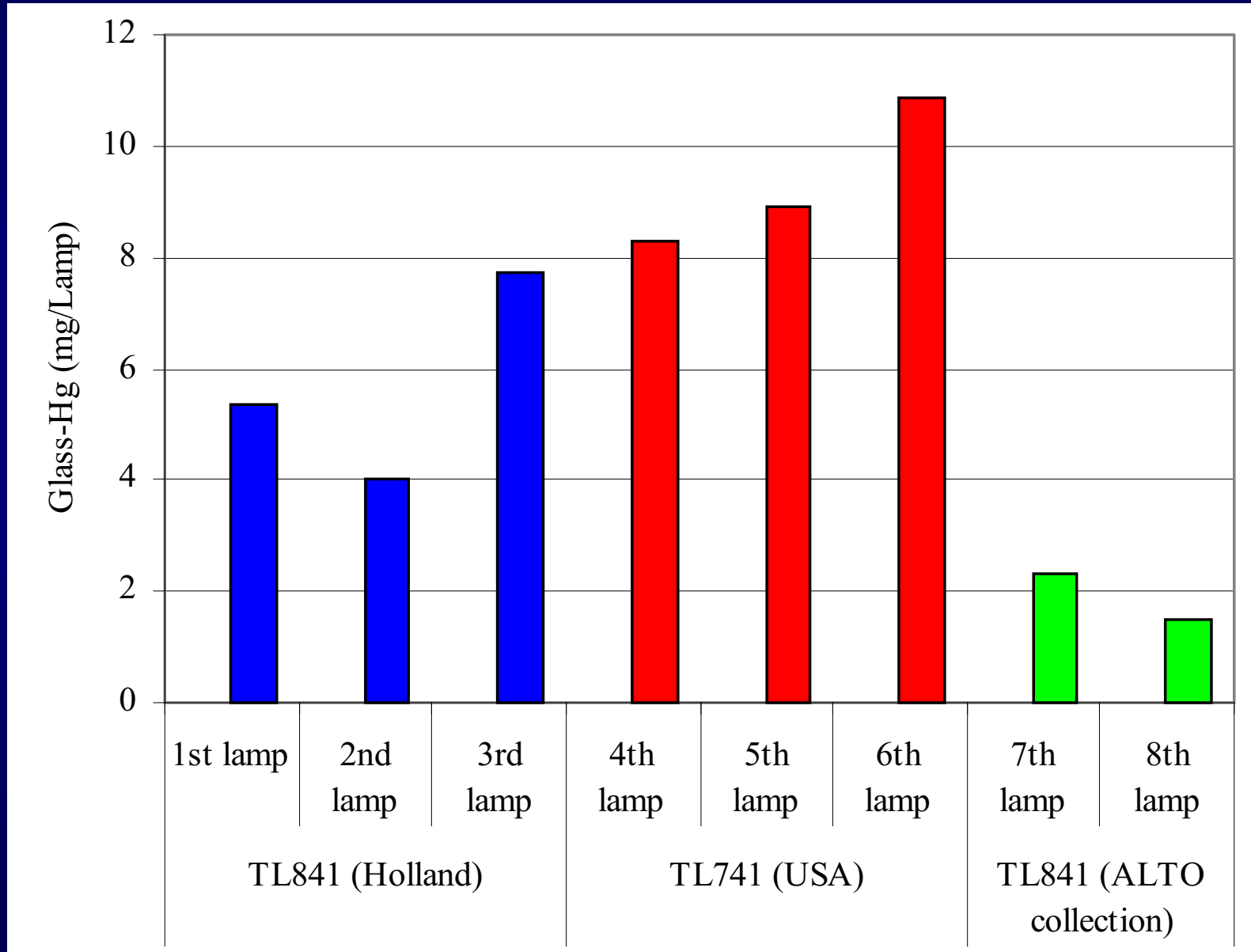
240 kW MW System: \$150,000; Total flow: 432,000 gpd

MERCURY CYCLE IN THE BIOSPHERE

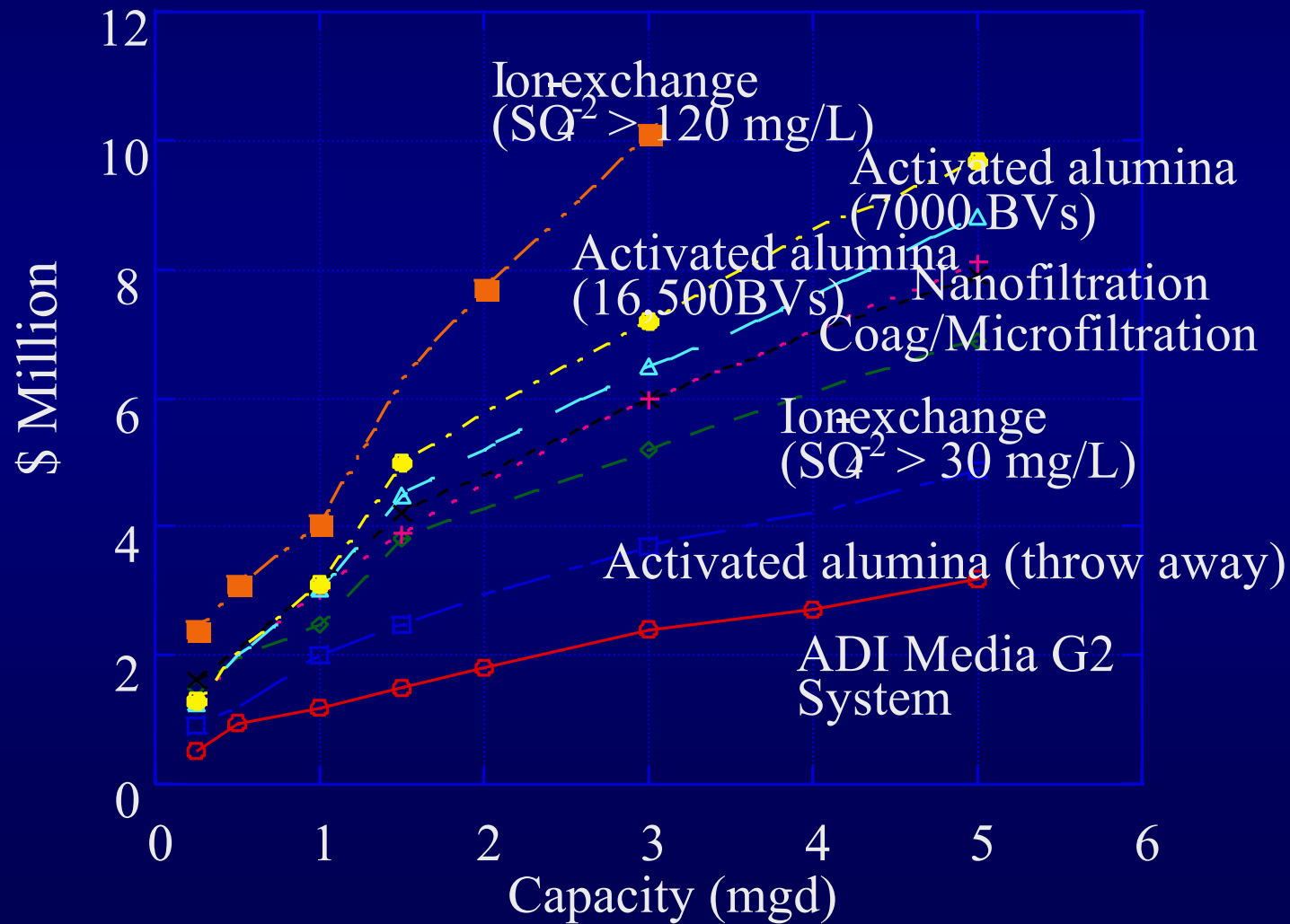
Fate of Mercury in Fluorescent Lamp during Glass Recycling



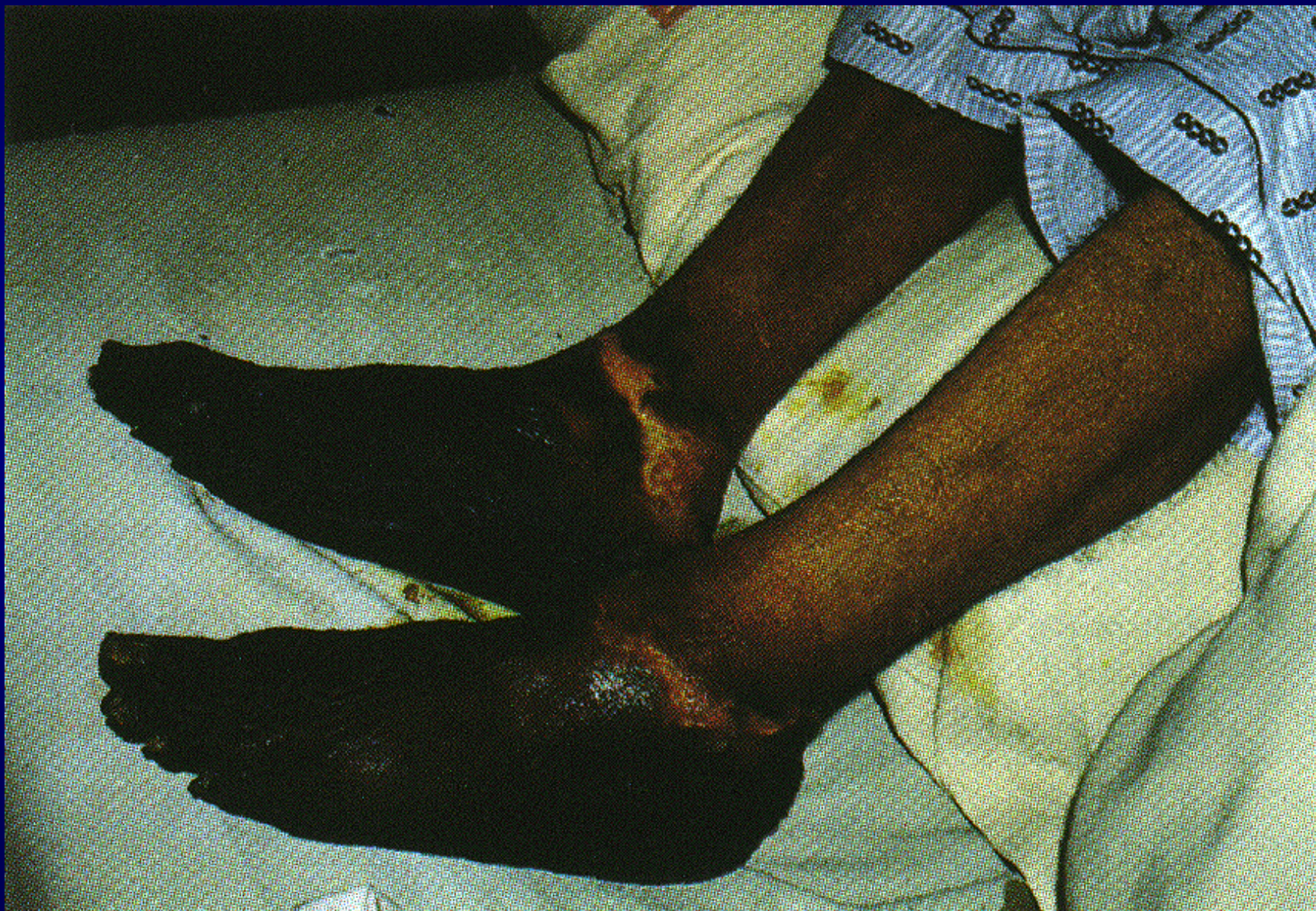
Experiments – Results

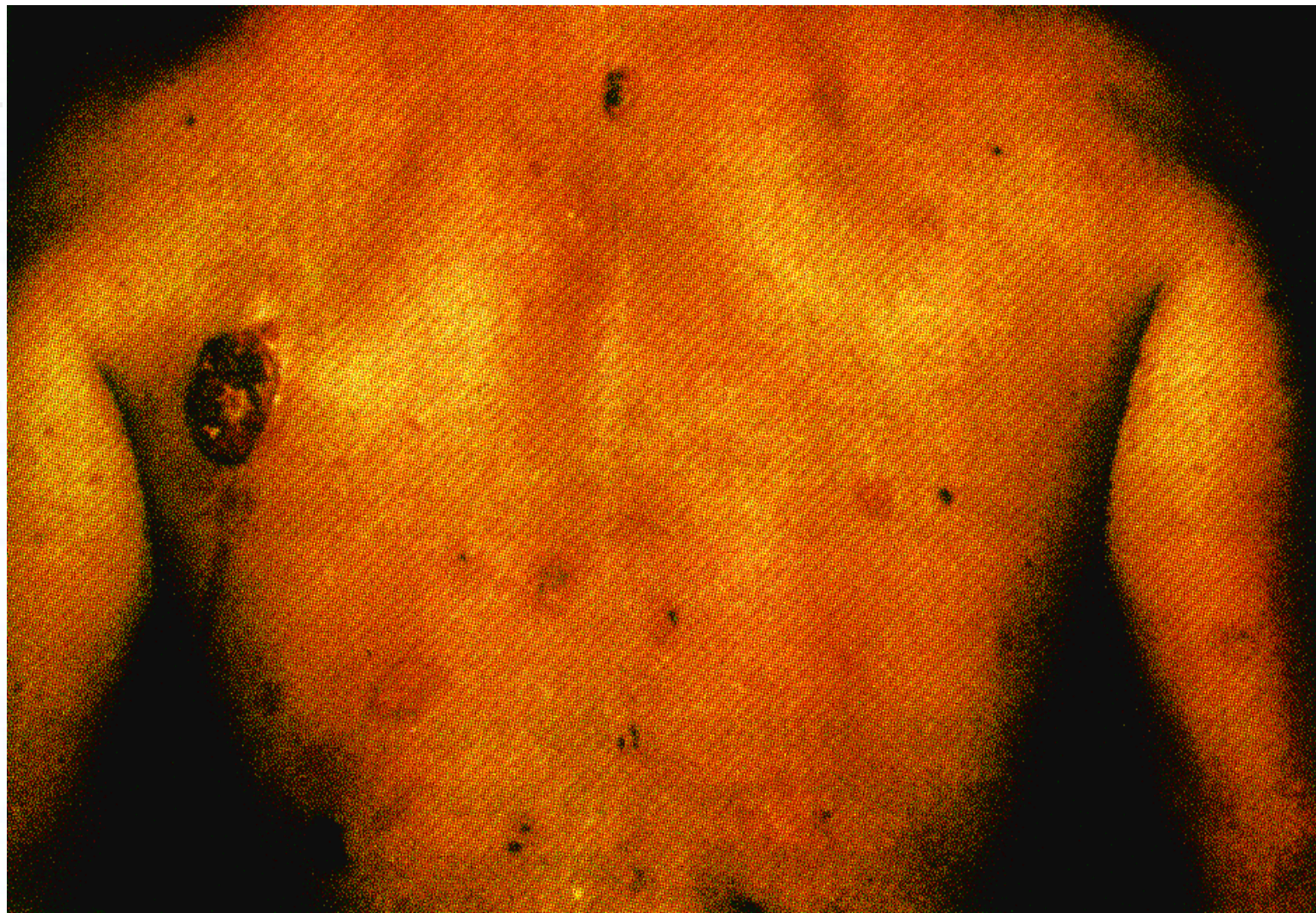


Removal of Arsenic Using Mesoporous Sorption Media



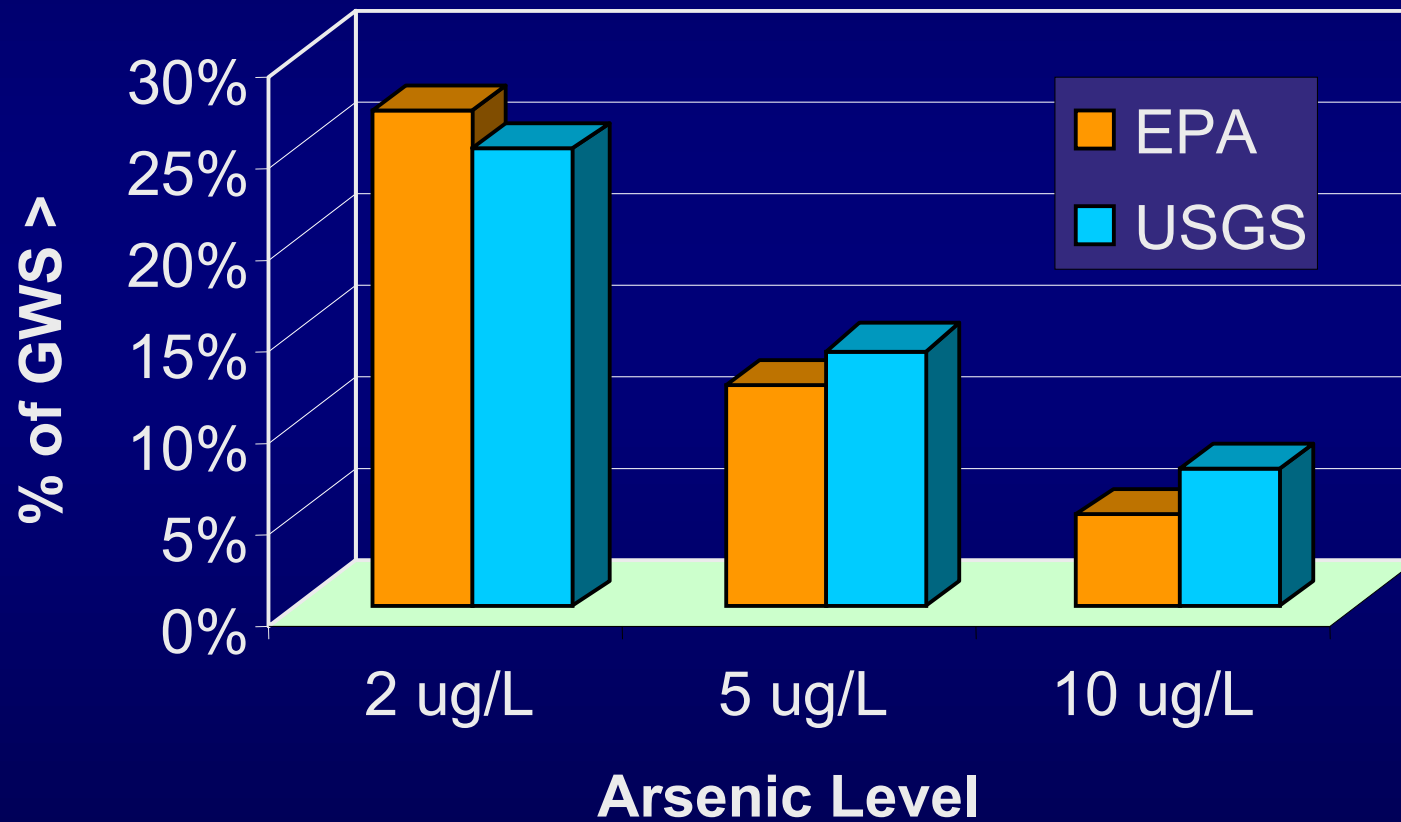
High Level Arsenic in Drinking Water Can Cause Blackfoot Disease



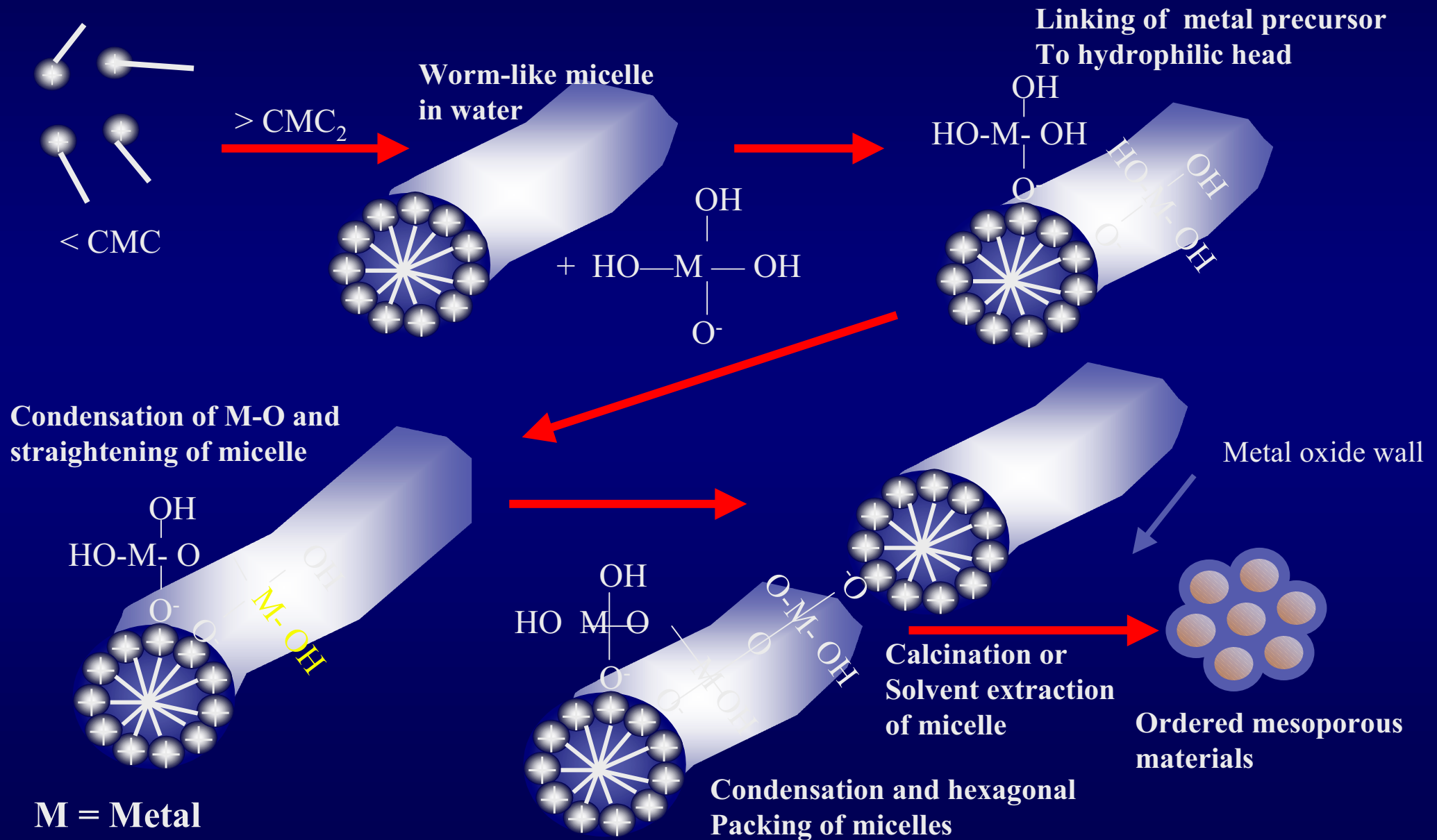


Drinking Water Arsenic Can Cause Skin Cancer

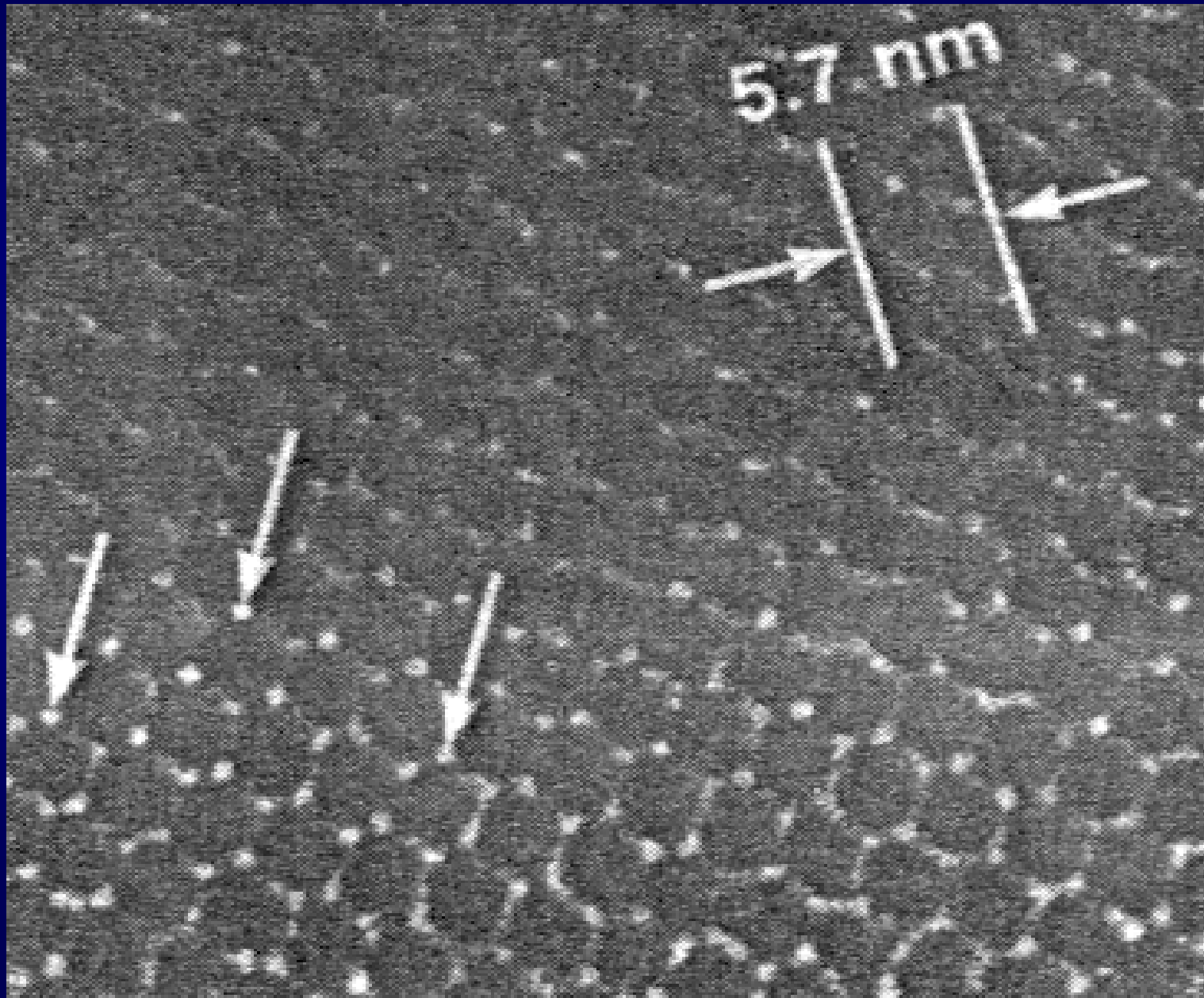
Estimates for Arsenic in U.S. Groundwaters

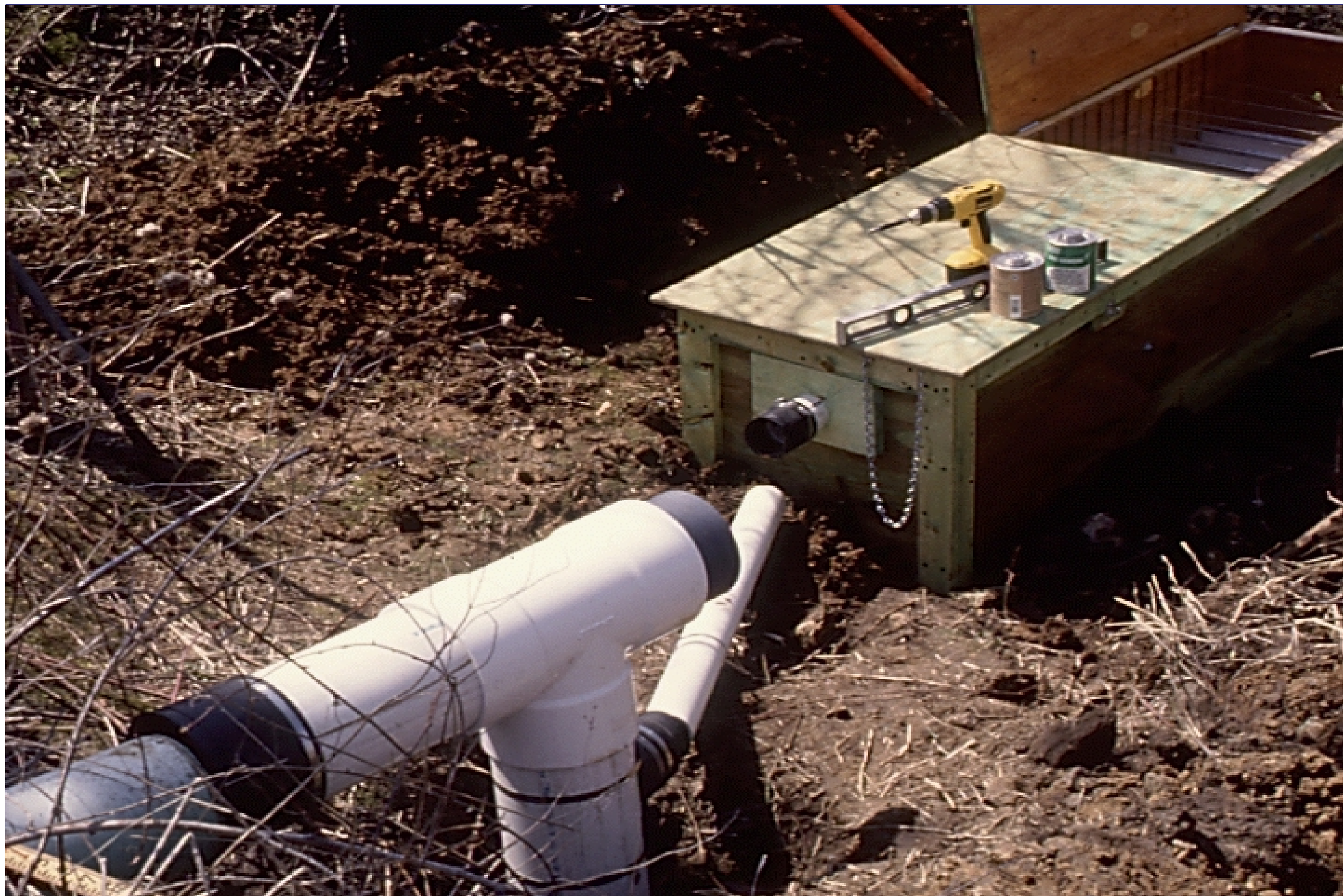


Schematics of Mesoporous Materials



HRTEM Image of Mesoporous Media



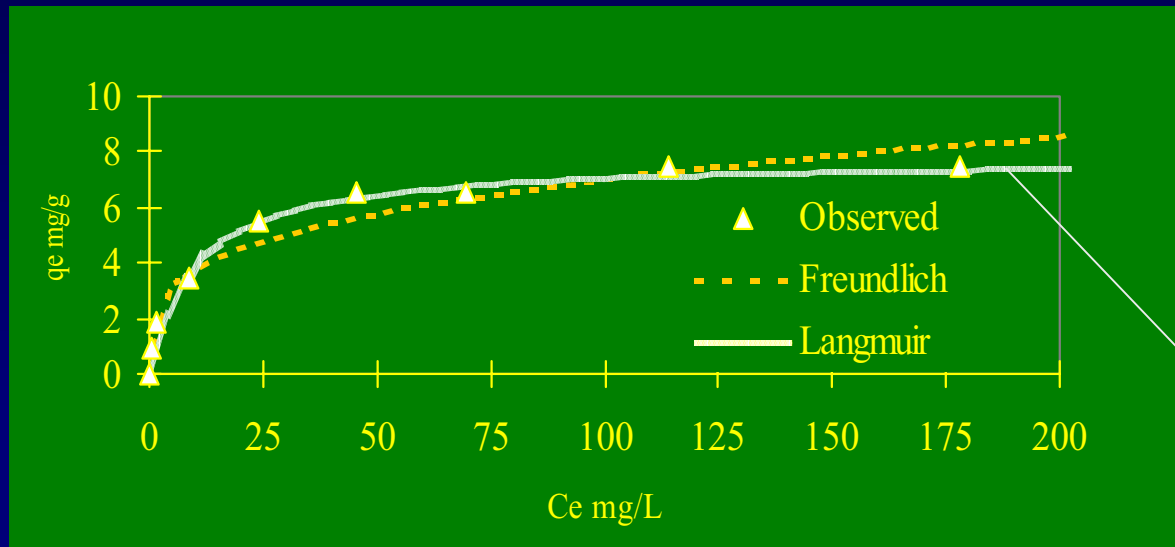






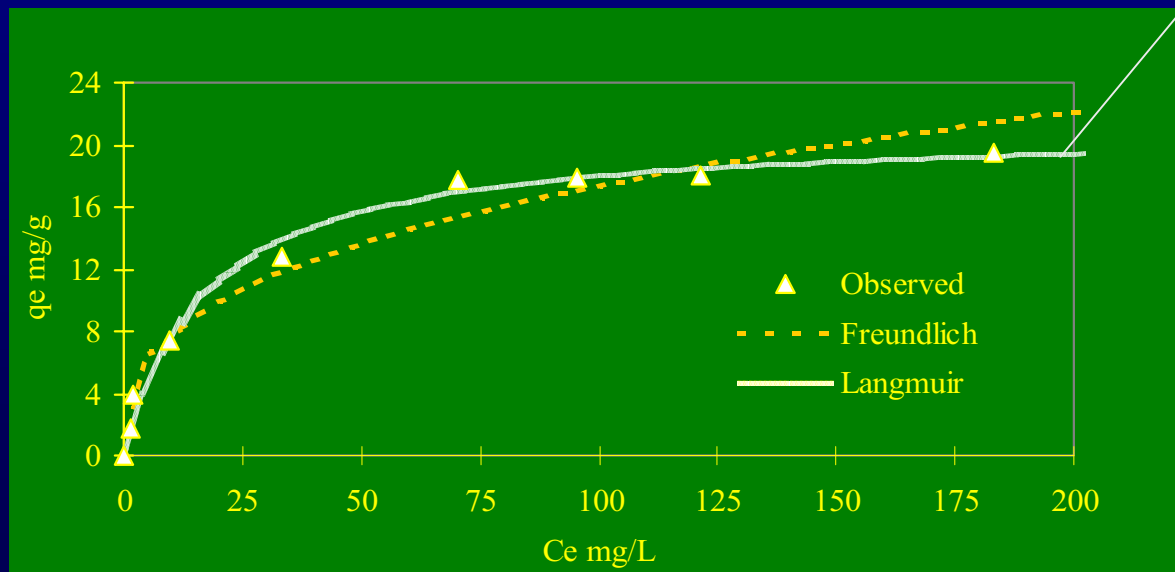


A. Isotherms for the sorption of Cd on to **Juniper**.



Ion Exchange Reaction

B. Isotherms for the sorption of Cd on to **BTJF**.



Reported Cd Sorption Capacities for Various Sorbents

Sorbent	Cd (mg/g)	Source
BTJF	<u>21.1</u>	Min <i>et al.</i> , (2001)
Juniper	<u>7.75</u>	Min <i>et al.</i> , (2001)
Walnut shell	1.5	Orhan and Büyükgüngör (1993)
<i>Pinus pinaster</i> bark	8.00	Teles de Vasconcelos and González Beça (1993)
<i>Chlorella minutissima</i>	11.14	Roy <i>et al.</i> , (1993)
Activated carbon	11.1	Larsen and Schierup (1981)
Geothite	3.08	Johnson (1990)
Acid-treated bentonite	4.11	Pradas <i>et al.</i> , (1994)
Heat-treated bentonite	16.50	Pradas <i>et al.</i> , (1994)
<i>Rastunsuo</i> peat	5.058	Tummavuori and Aho, (1980)
<i>Sphagnum moss</i> peat	5.8	Mclelland and Rock (1988)
<i>Ascophyllum andosum</i>	<u>67</u>	Volesky and Prasetyo (1994)
Chitosan powder	<u>420</u>	Pradas <i>et al.</i> , (1994)

A scenic view of a golf course. In the foreground, a blue pond is bordered by a low wall of light-colored rocks. A small, weeping willow-like tree stands near the water's edge. The middle ground features a lush green golf course with several palm trees and a sand trap. In the background, a range of rugged, blue-toned mountains stretches across the horizon under a bright blue sky with scattered white clouds. The text "Use of Crumb Rubber for USGA Golf Greens" is overlaid in red on the center of the image.

Use of Crumb Rubber for USGA Golf Greens

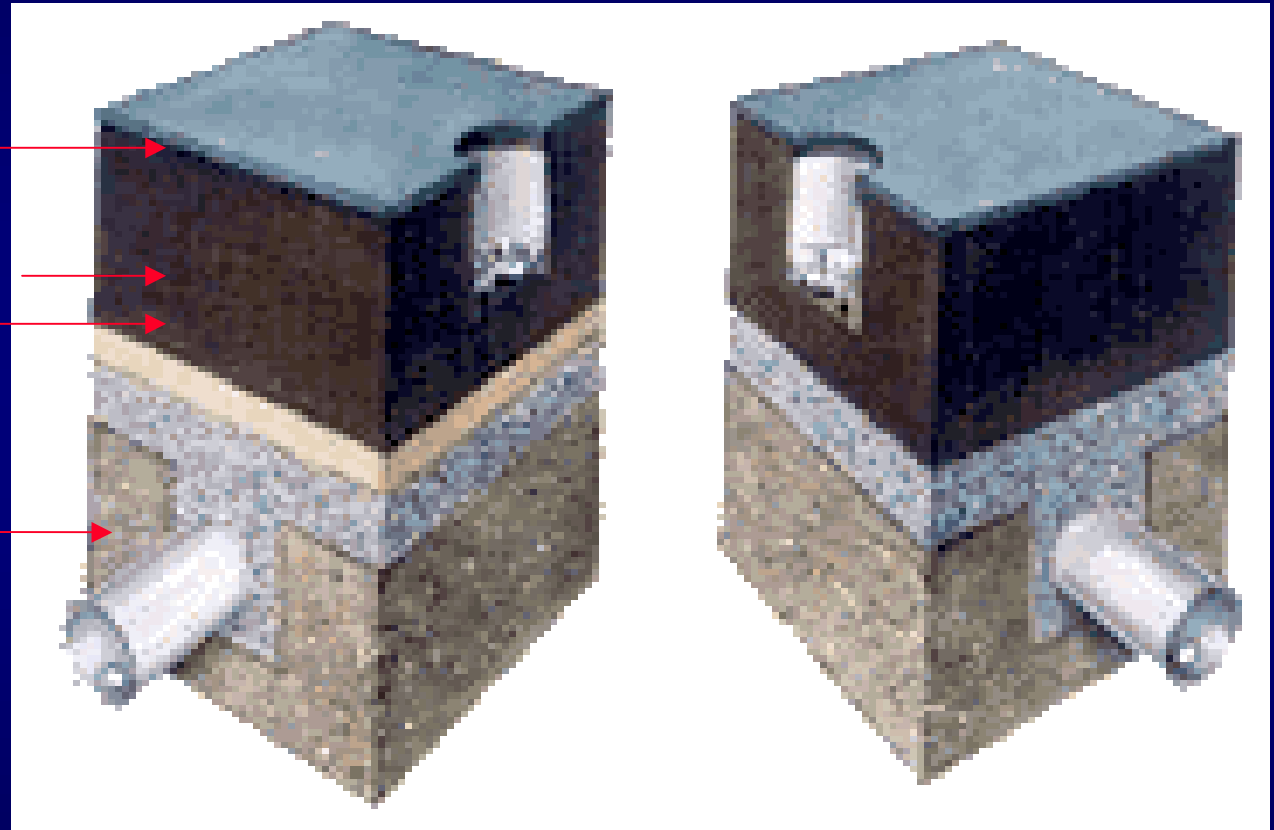
USGA Green Construction Profile

**12-14" root zone consisting of an
80% sand/20% peat mix**

2" coarse sand intermediate layer

4" pea gravel drainage layer

4" perforated drain tile



Crown III Crumb Rubber Topdressing

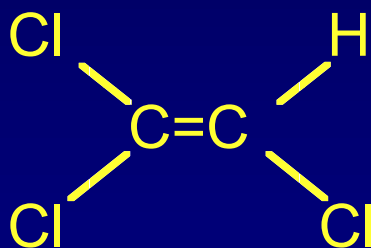
Granulated tires with non-rubber components removed.

Applied to high traffic areas on golf courses and athletic fields to increase turfgrass traffic resistance.



Sustained TCE Degradation in
Counter-Diffusional Membrane-Attached
Methanotrophic Biofilms

Properties of TCE

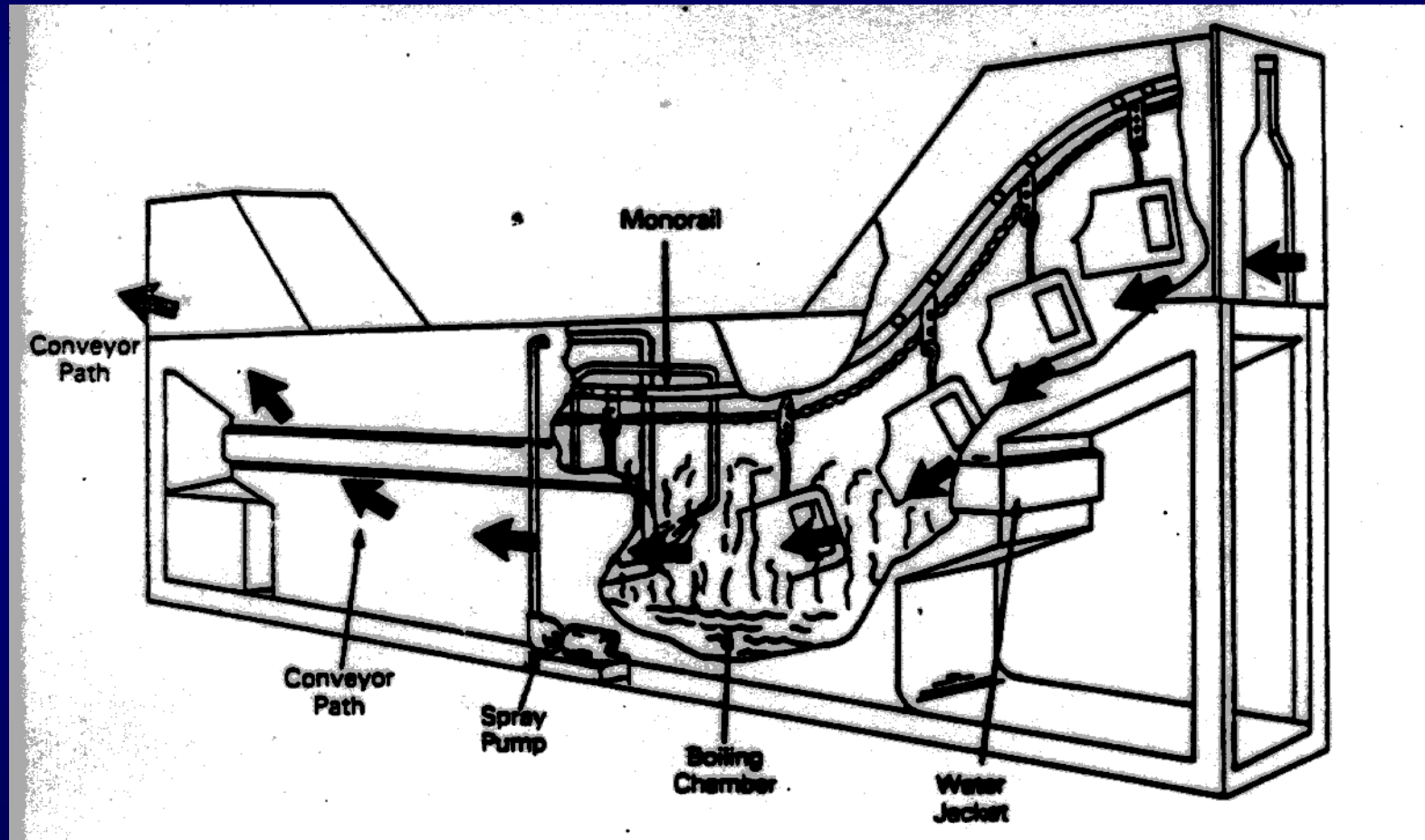


- ✱ Chlorinated aliphatic.
- ✱ Xenobiotic.
- ✱ Non-flammable.
- ✱ Average carbon oxidation state of +1.
- ✱ Persistent in environment.
- ✱ Excellent solvent properties.

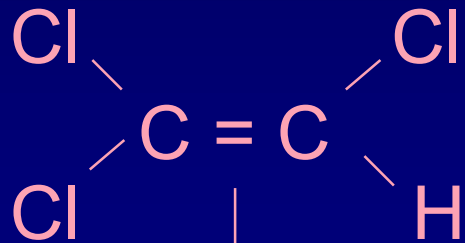
Industrial use of TCE

- ★ U.S. demand = 290,000 tons ('92).
- ★ 90% degreasing, 10% chemical intermediate.
- ★ ~30,000 batch vapor degreasers.
- ★ ~3000 large conveyORIZED vapor degreasers.
- ★ Example:
Brunk industries used ~21 tons of TCE in 1997 in two small vapor degreasers. Waste sludge shipped to TSDF.

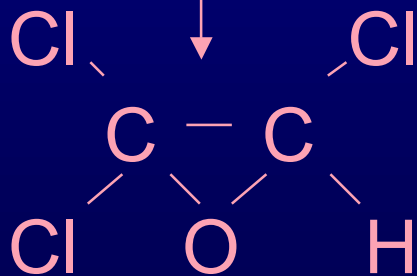
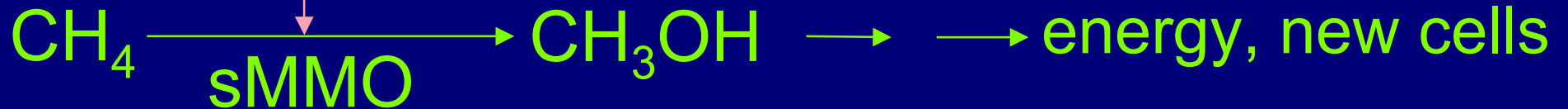
Large solvent vapor degreaser



How is TCE cometabolized?



The enzyme that oxidizes methane (sMMO) also fortuitously oxidizes TCE.

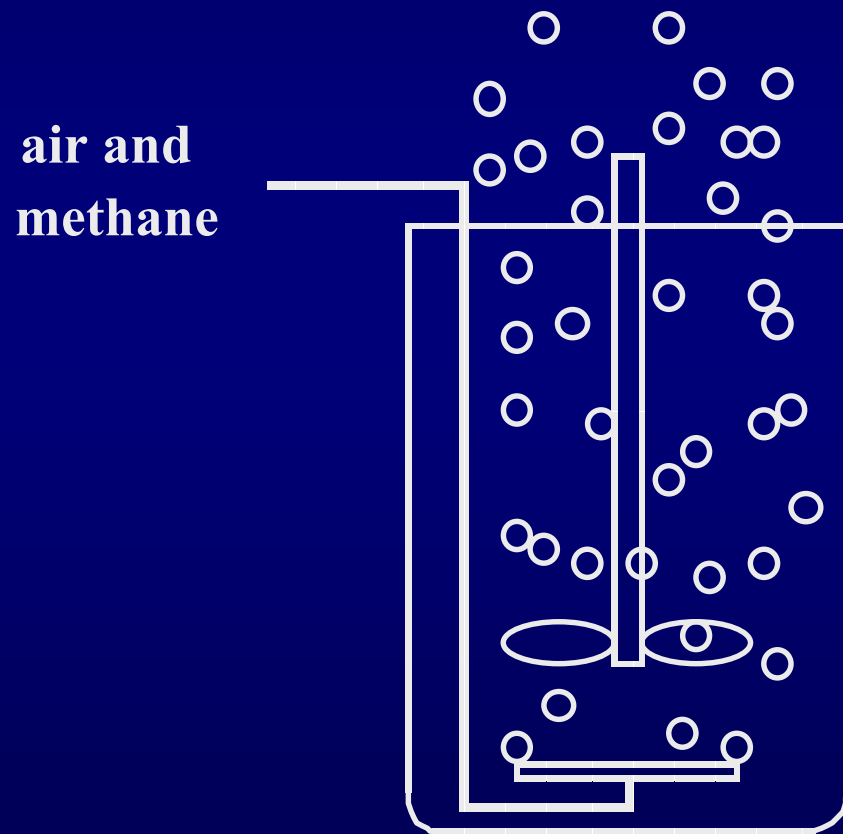


cytotoxic intermediates \longrightarrow CO2 & Cl-

Problems associated with methanotrophic degradation of TCE

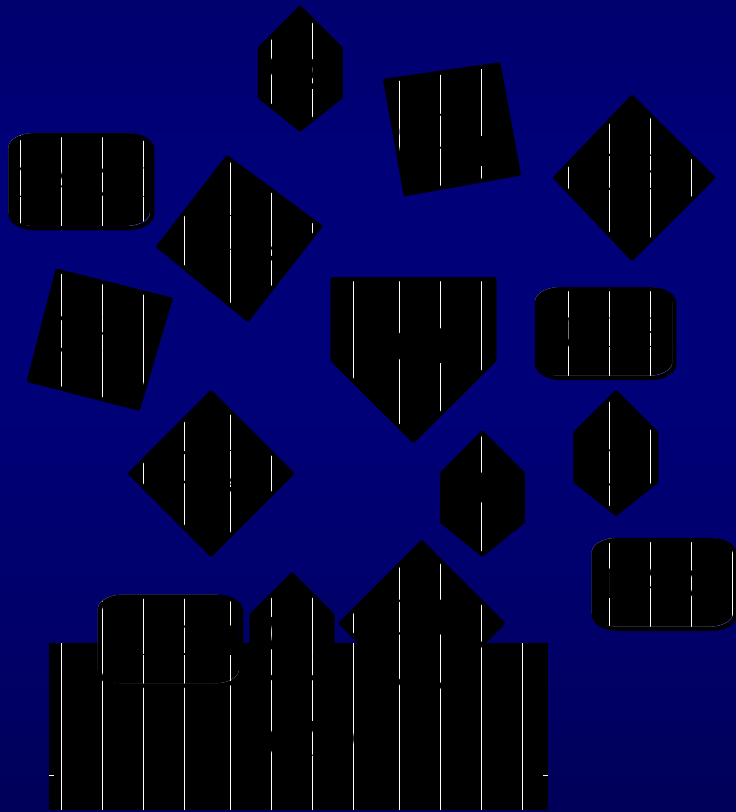
- ✱ CH_4 must be supplied as *growth substrate*.
- ✱ Need efficient *CH_4 mass transfer*.
- ✱ Must minimize *competitive inhibition*.
- ✱ Need to overcome *TCE byproduct toxicity*.
- ✱ Want optimal *TCE transformation yield*.

Mass transfer problems



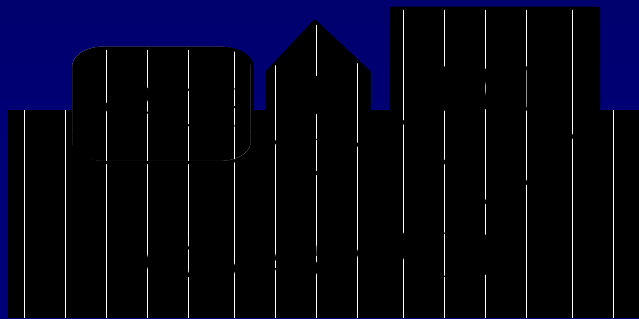
- ★ Conventional diffusers attain only ~ 30% transfer efficiency.

Competitive inhibition problems

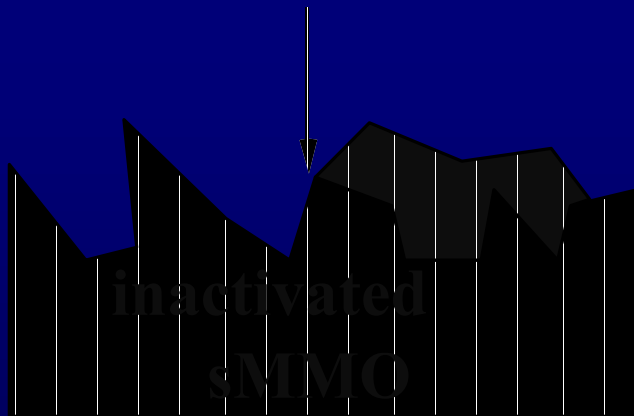


sMMO has a greater affinity for CH_4 ; thus TCE degradation is inhibited in presence of CH_4 .

TCE byproduct toxicity problems

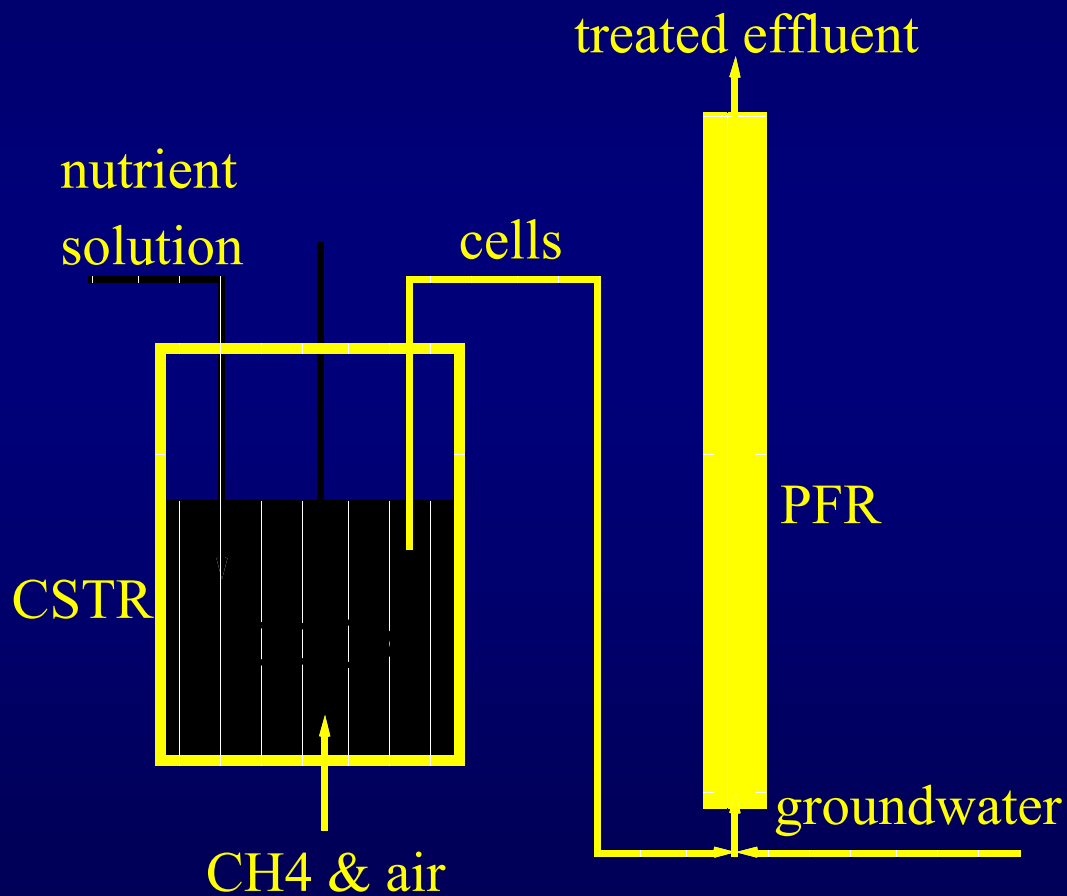


- ☀ TCE transformation products will inactivate sMMO.



- ☀ Thus, enzymes have a limited “TCE transformation capacity.”

Two-stage reactor concept



- ✦ separate growth & treatment reactors.
- ✦ continuous supply of new cells to treatment reactor.
- ✦ newer designs use membrane gas-transfer

Problems with two-stage designs

- (1) Poor CH_4 & O_2 transfer efficiency in growth reactor.
- (2) O_2 limitations in treatment reactor.
- (3) Dilution of cells in treatment reactor.
- (4) Incomplete expenditure of active cells in treatment reactor.

Inventing by Problem Recognition and Solution

- ★ Most inventions are conceived by the following two-step procedure:
 1. Recognizing a problem (P)
 2. Fashioning a solution (S)

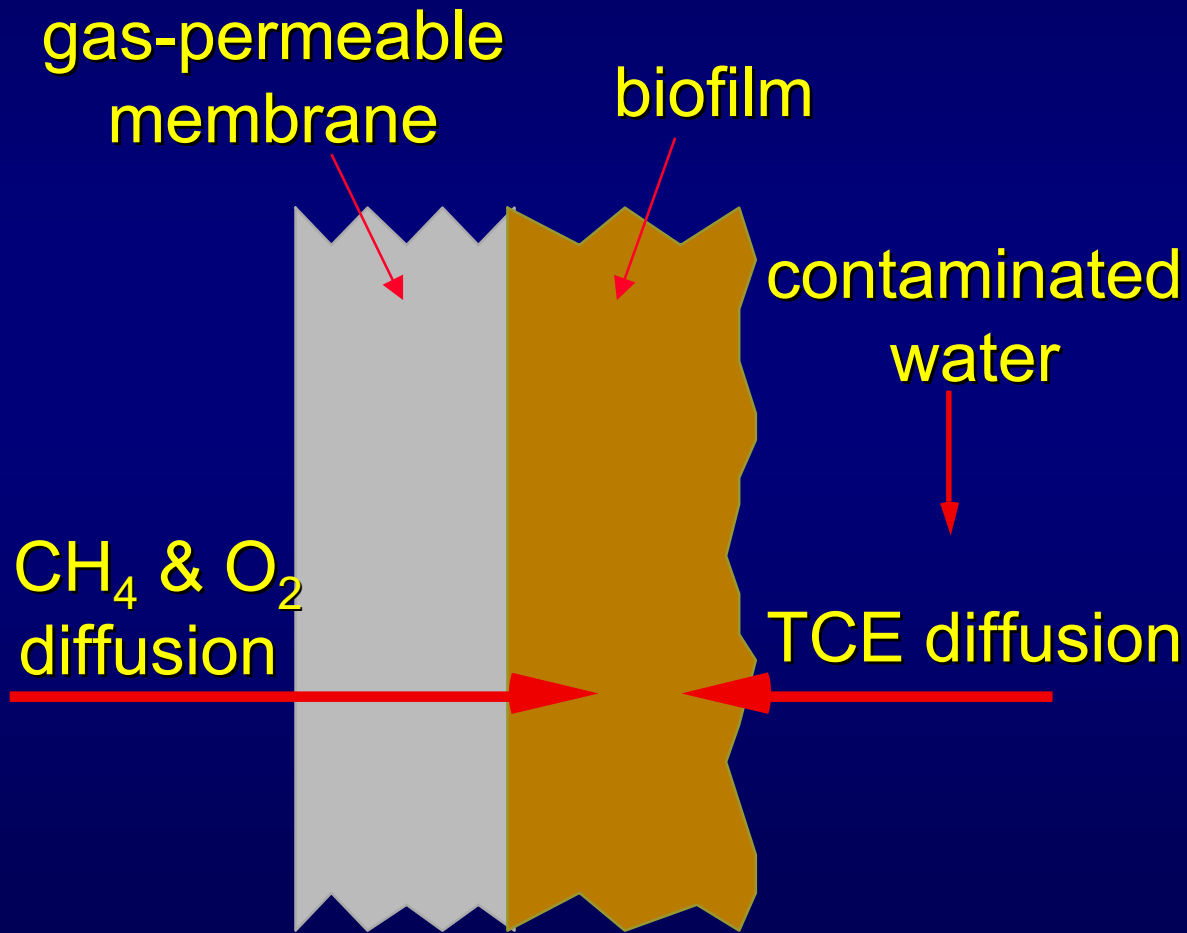
Examples:

- Buried plastic cable-locator strip.
- Magnetic safety lock for police pistols
- VCR plus
- Xerography
- Organic production of acetone
- Grocery shopping cart

Inventing by Magic (Accident and Flash of Genius)

- ✦ Goodyear invented rubber vulcanization when he accidentally added some sulfur to a rubber melt.
- ✦ A chemist accidentally left a crutcher (soap-making machine) on too long, causing air to be dispersed into the soap mixture. He found that the soap floated when it hardened, thus giving birth to floatable soap bars, such as Ivory[®] brand. Another chemist accidentally mixed some chemicals together and spilled them, finding they hardened to a flexible, transparent sheet (later known as "cellophane").

Research objective

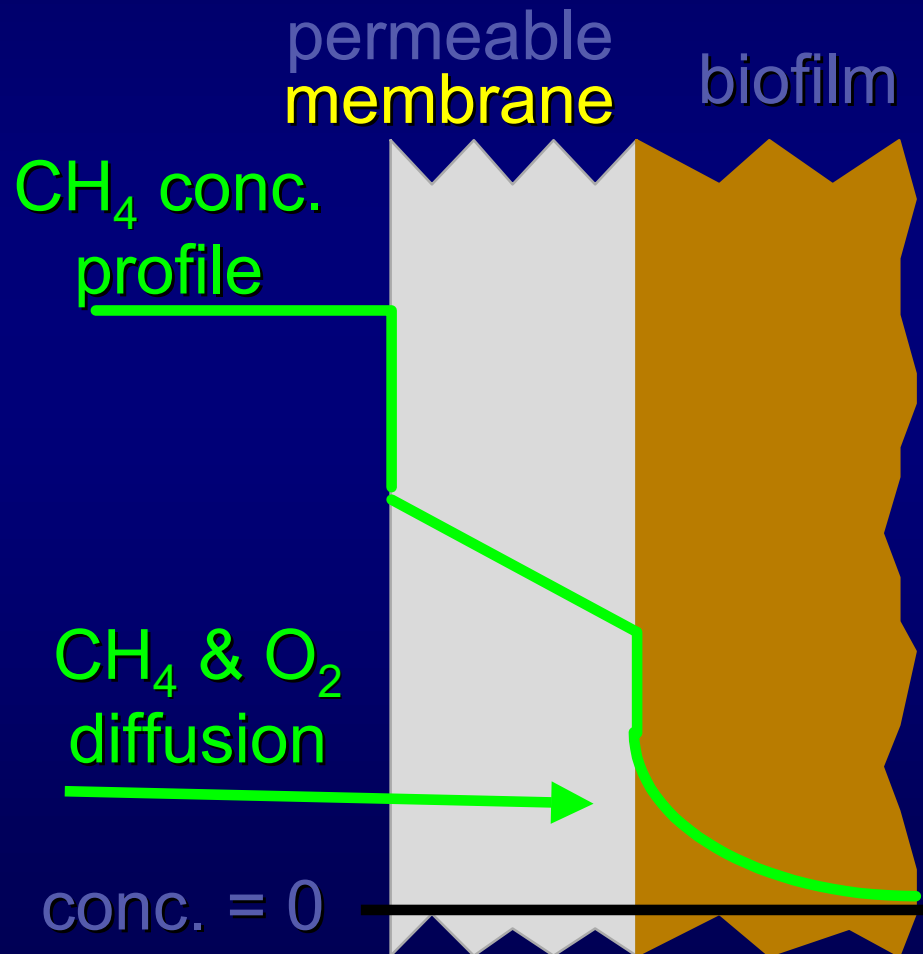


“Counter-diffusional”
design embodies two-
stage concept in single
biofilm

Main hypotheses

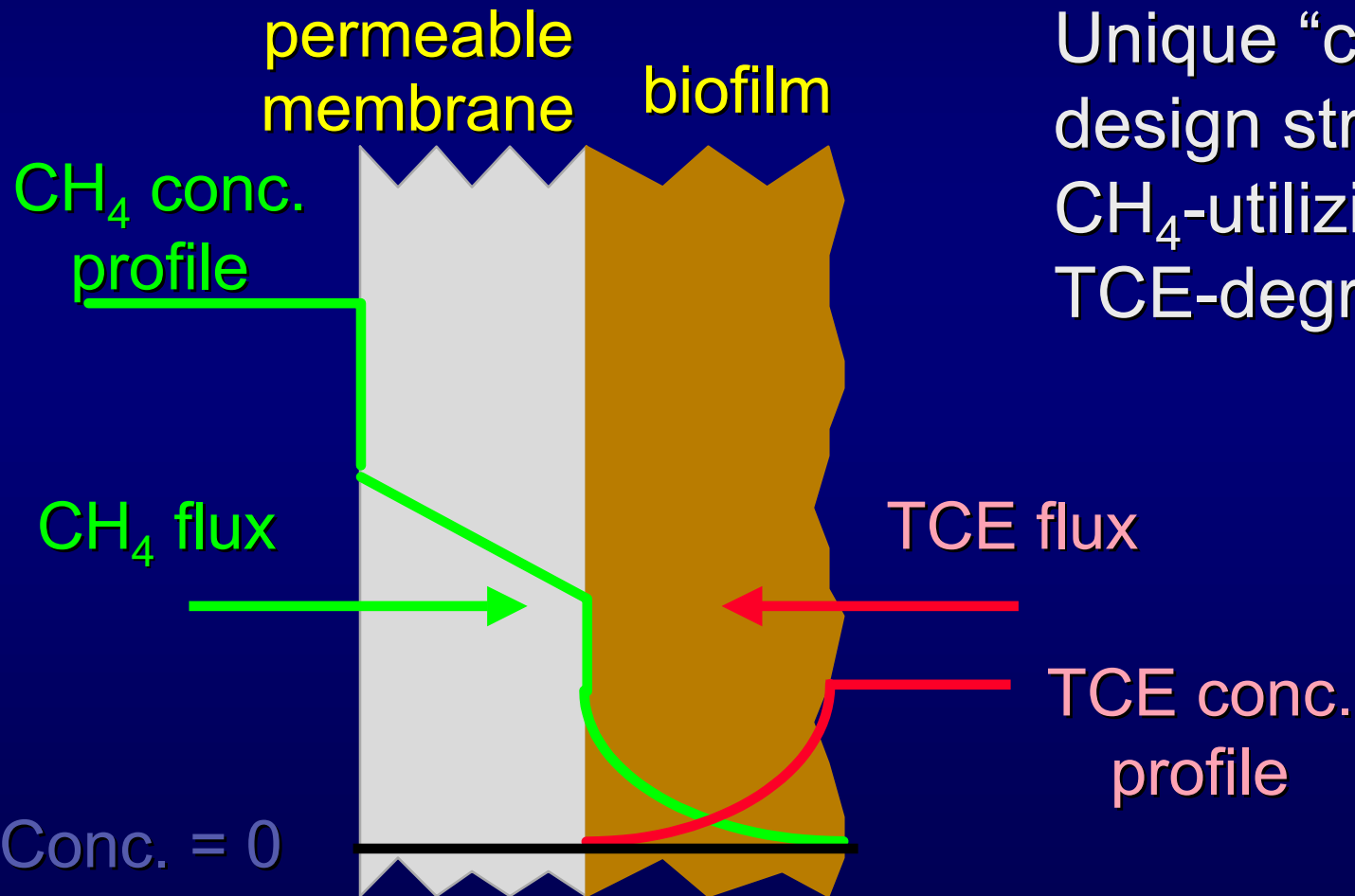
- ★ Attain of 100% CH₄ & O₂ *transfer efficiencies*.
- ★ Minimize *competitive inhibition* between CH₄ & TCE.
- ★ Optimize retention of *TCE-active biomass*.
- ★ Minimize accumulation of *TCE-inactive biomass*.

How are 100% CH₄ & O₂ transfer efficiencies attained?



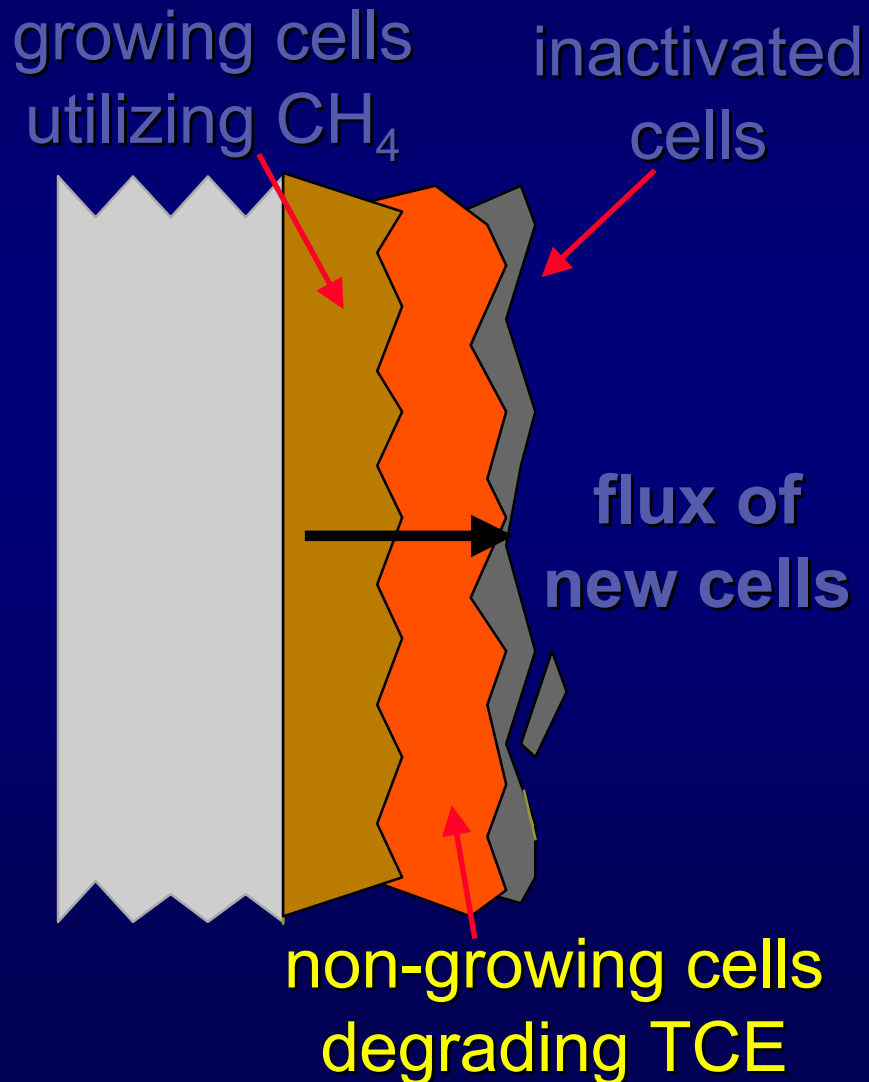
All CH₄ & O₂ diffusing through membrane is utilized in biofilm.

How is competitive inhibition minimized?



Unique “counter-diffusional” design stratifies biofilm into CH_4 -utilizing inner layer & TCE-degrading outer layer.

How is active biomass retained & inactive biomass removed?

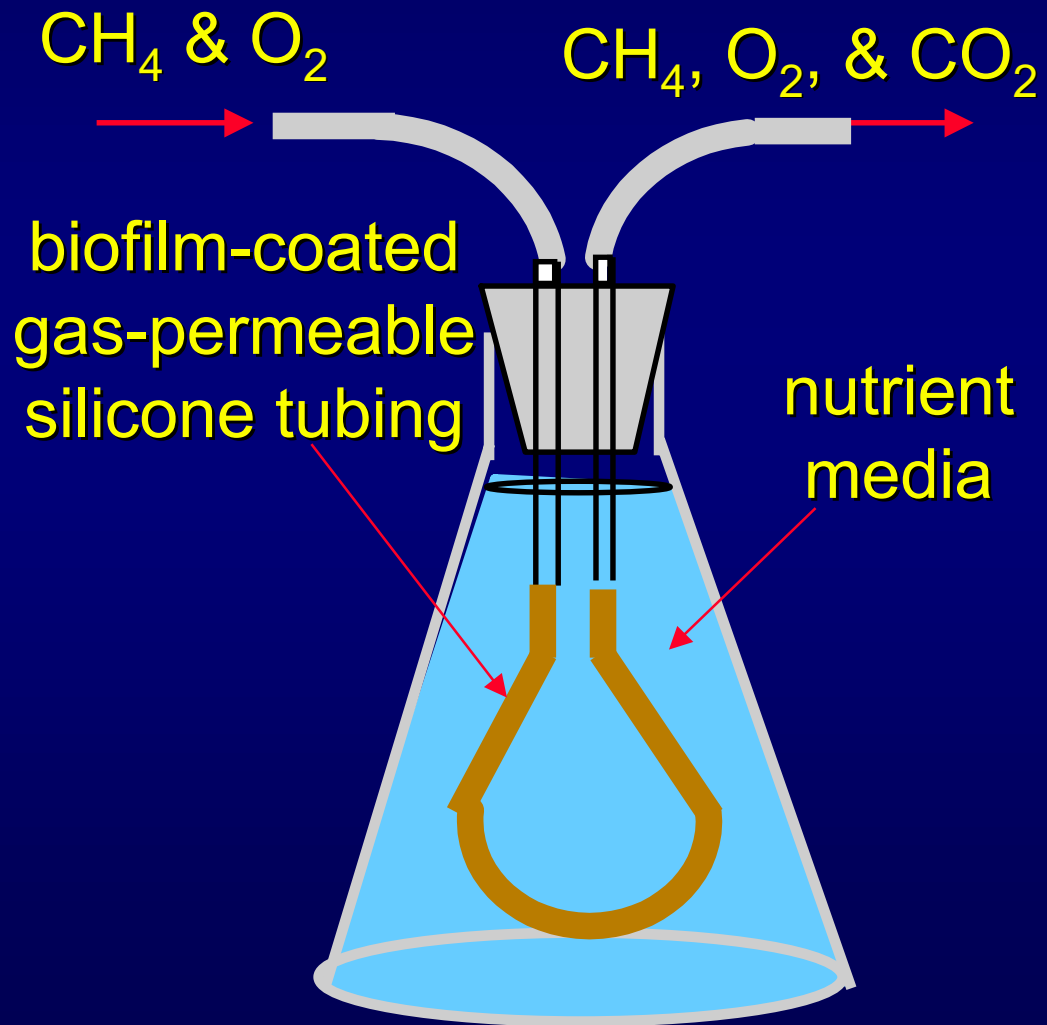


- ☀ Active cells at biofilm interior are retained.
- ☀ Inactivated cells at biofilm exterior erode from surface.
- ☀ Flux of new cells from biofilm interior.

Research objectives

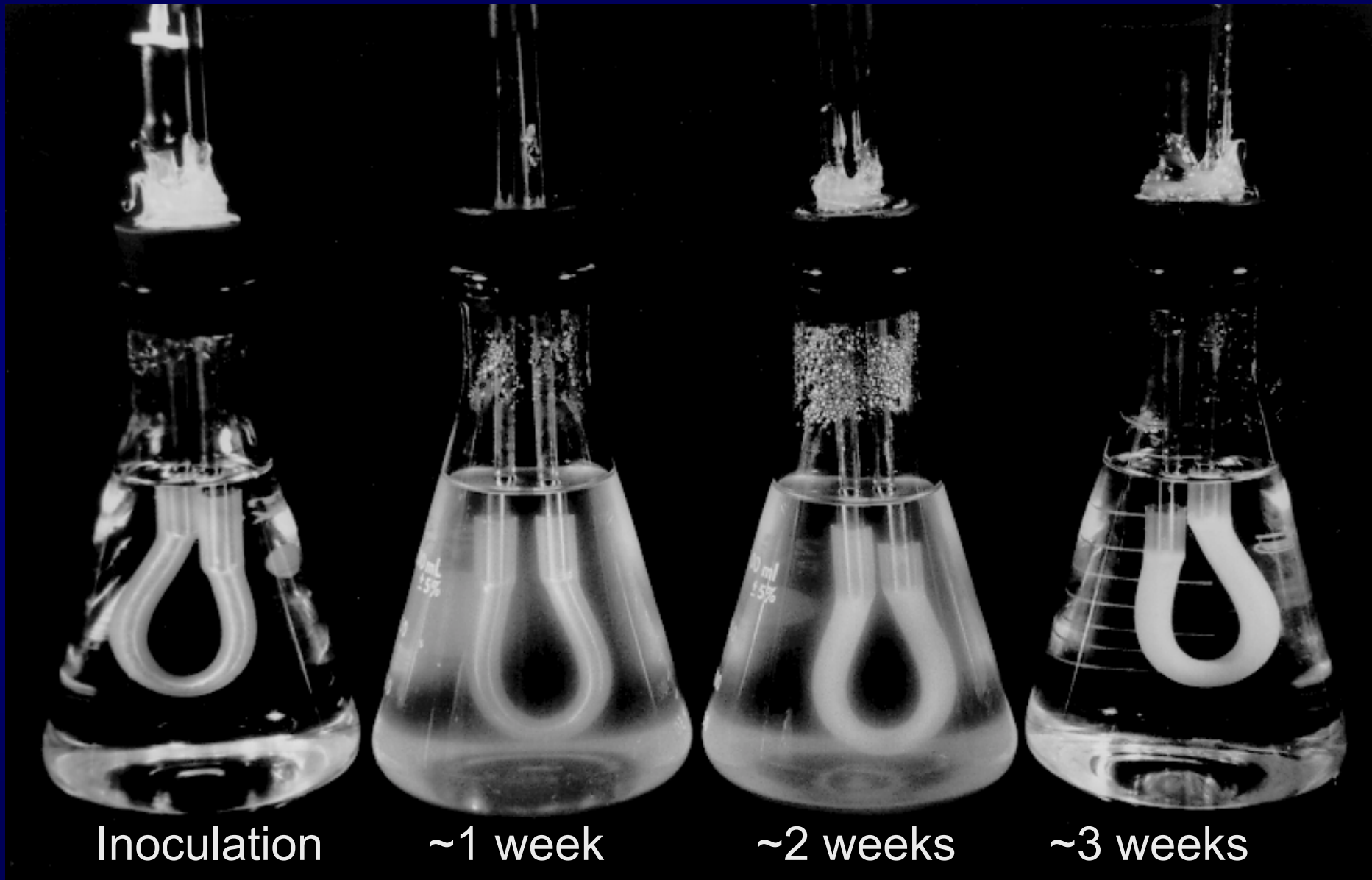
- ✱ Cultivate biofilms on gas-permeable membranes pressurized with CH_4 & O_2 .
- ✱ Characterize biofilm structure.
- ✱ Quantify biofilm metabolic activity.
- ✱ Quantify TCE degradation rates.
- ✱ Quantify TCE transformation yields.

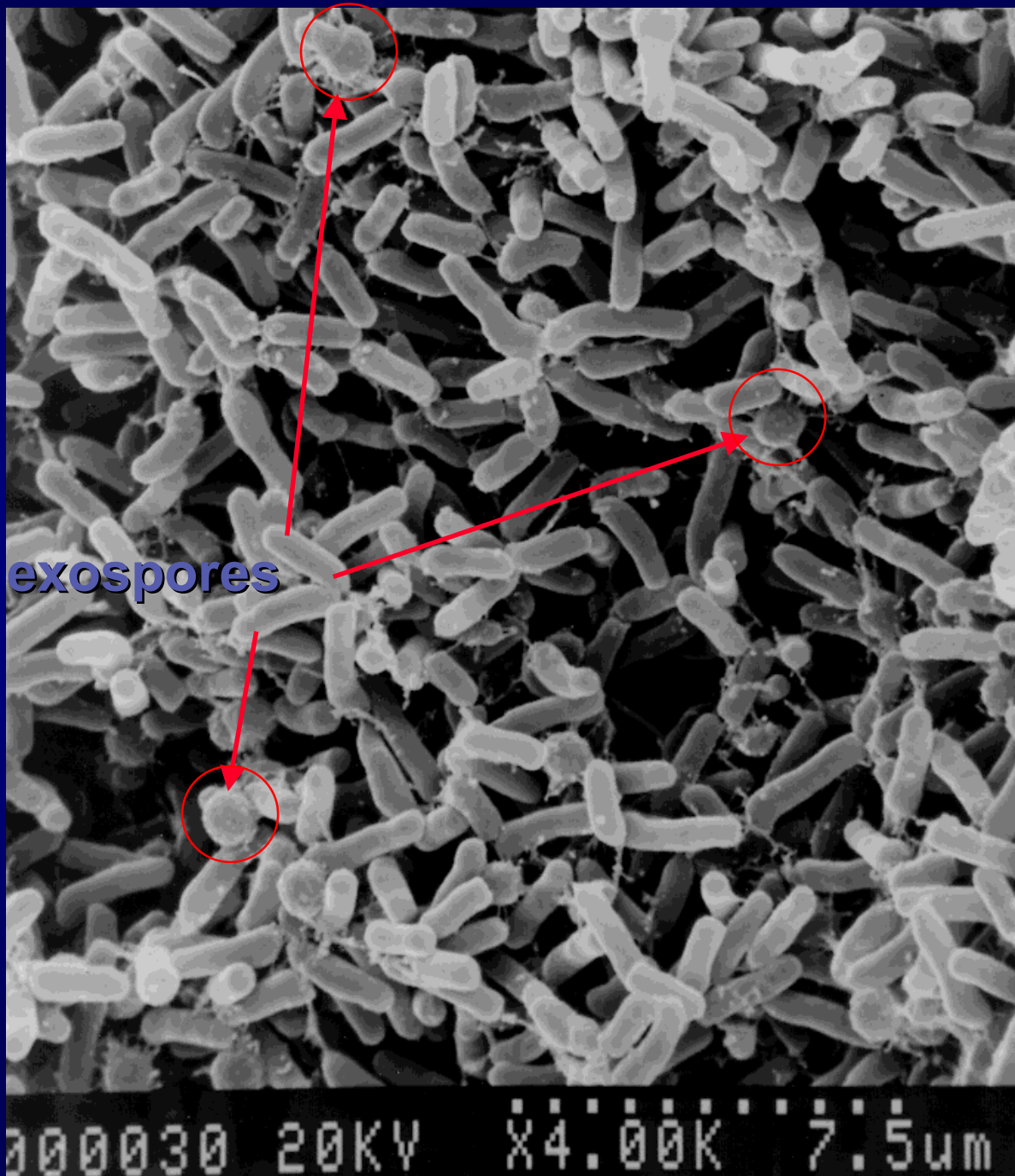
Batch experiments



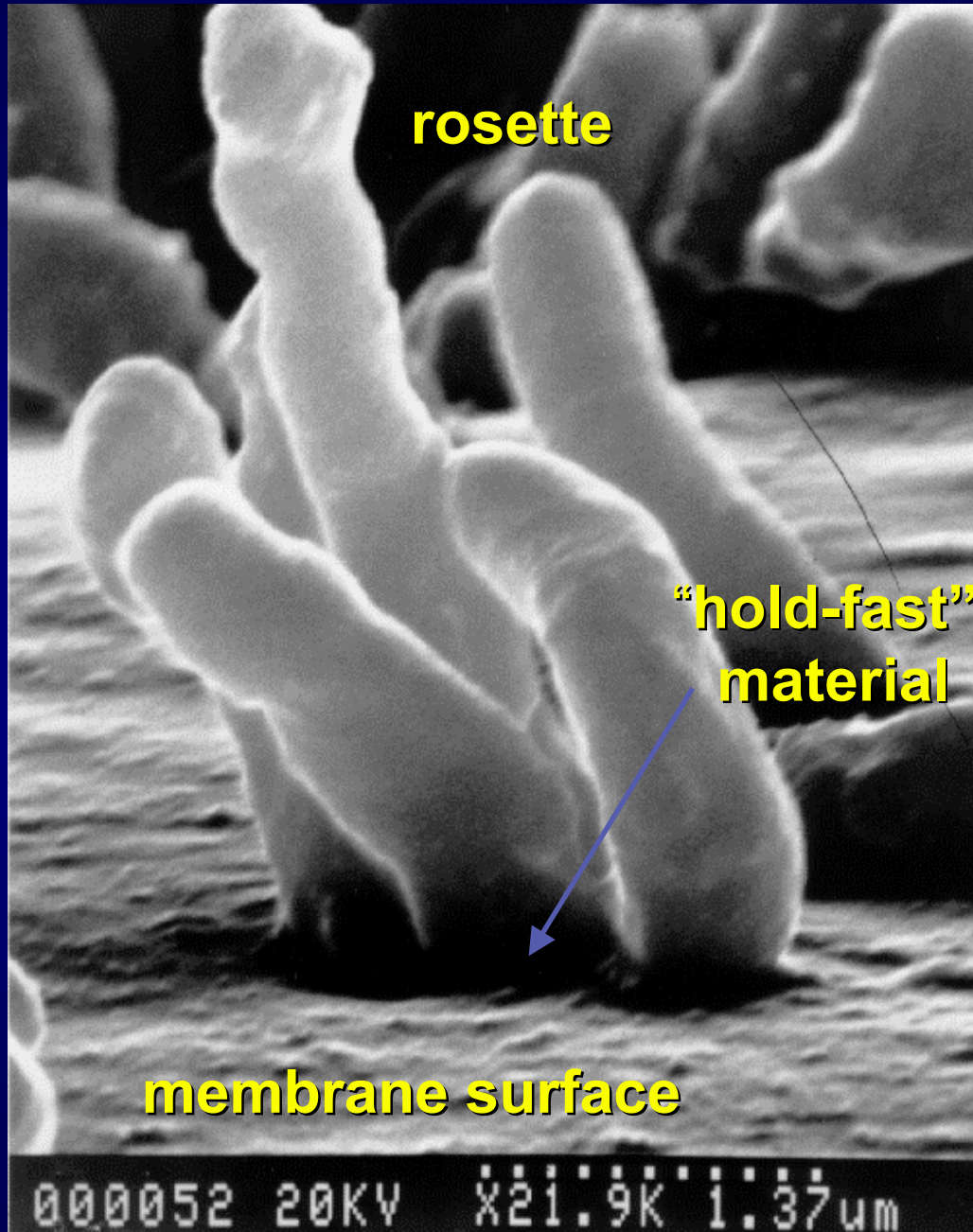
- ★ CH₄ & O₂ pumped through silicone tubing immersed in sterile nutrient media.
- ★ Media inoculated with pure *Methylosinus trichosporium* OB3b.

Biofilm Development Over Time

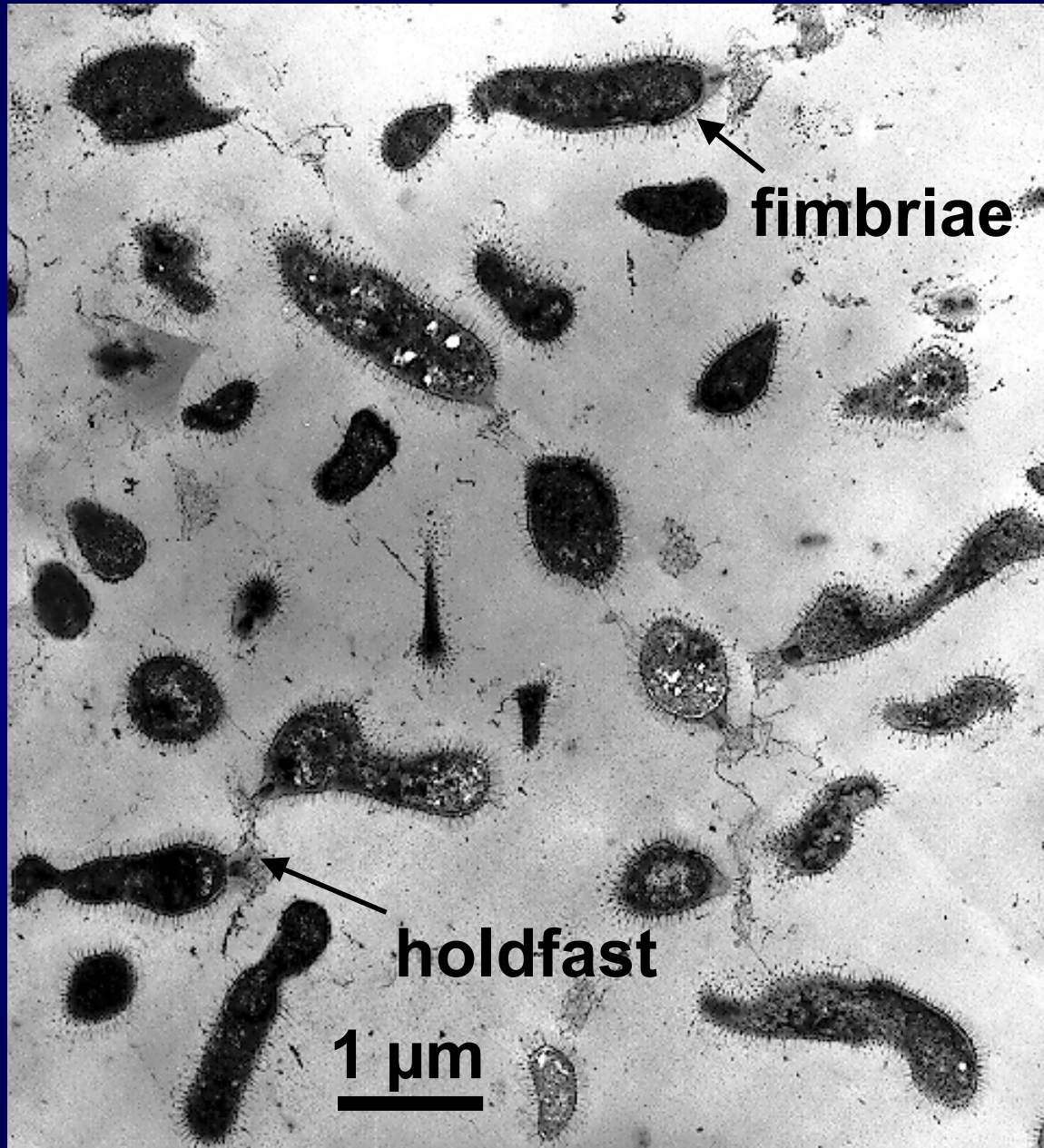




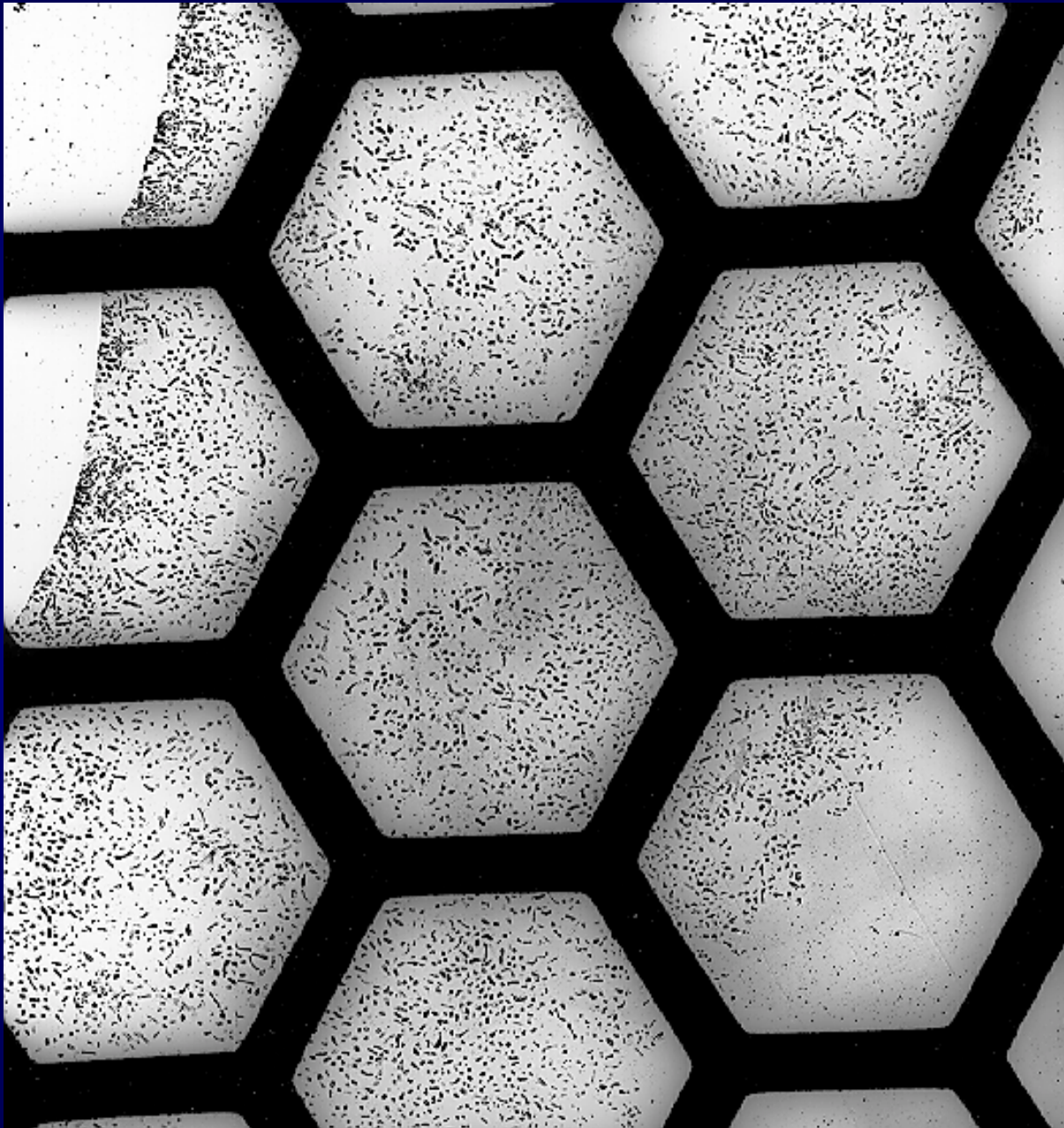
- ✦ Homogeneous cell distribution & high cell density.
- ✦ Uniform cell morphology verified pure culture.
- ✦ Scattered presence of exospores.



M.t. OB3b cells appeared to adhere to conditioning film on membrane surface by means of “hold-fast” material responsible for rosette formation.



- ✦ Cells had pronounced fimbriae, which may aid biofilm formation.
- ✦ Cells also had polar “holdfast” structures.



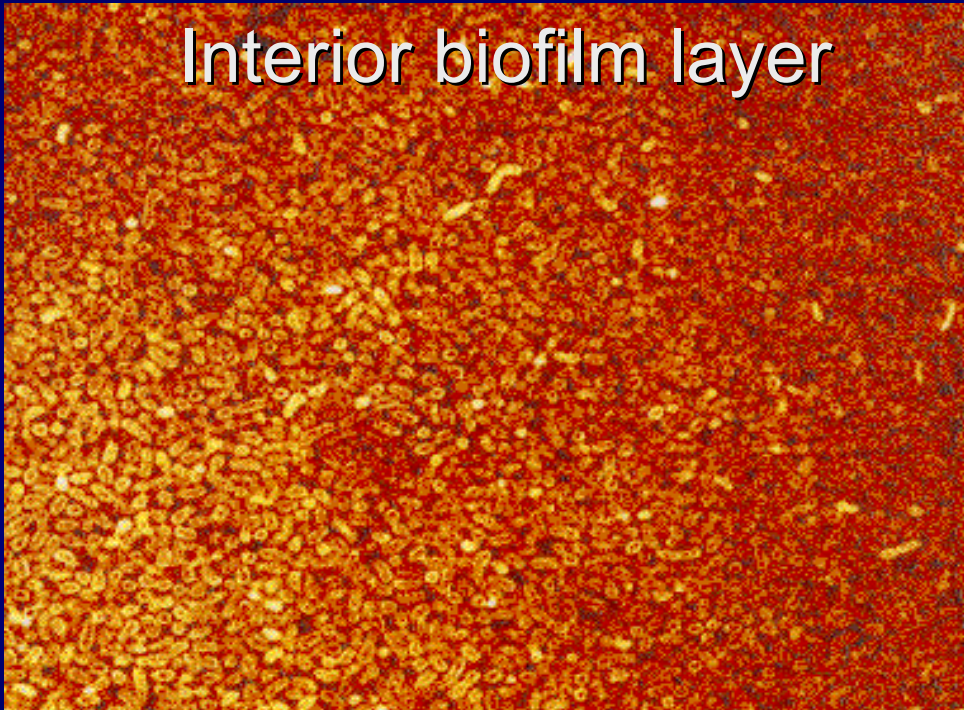
TEMs revealed uniform cell distribution, with biofilm thicknesses between 150-350 μm .

Treating chlorinated solvent contaminated groundwaters

- ✱ Air stripping.
- ✱ GAC adsorption.
- ✱ GAC & incineration.
- ✱ Anaerobic biological dehalogenation.
- ✱ Metallic iron dehalogenation.
- ✱ Cometabolic oxidation - toluene degraders.
- ✱ Cometabolic oxidation - methanotrophs.

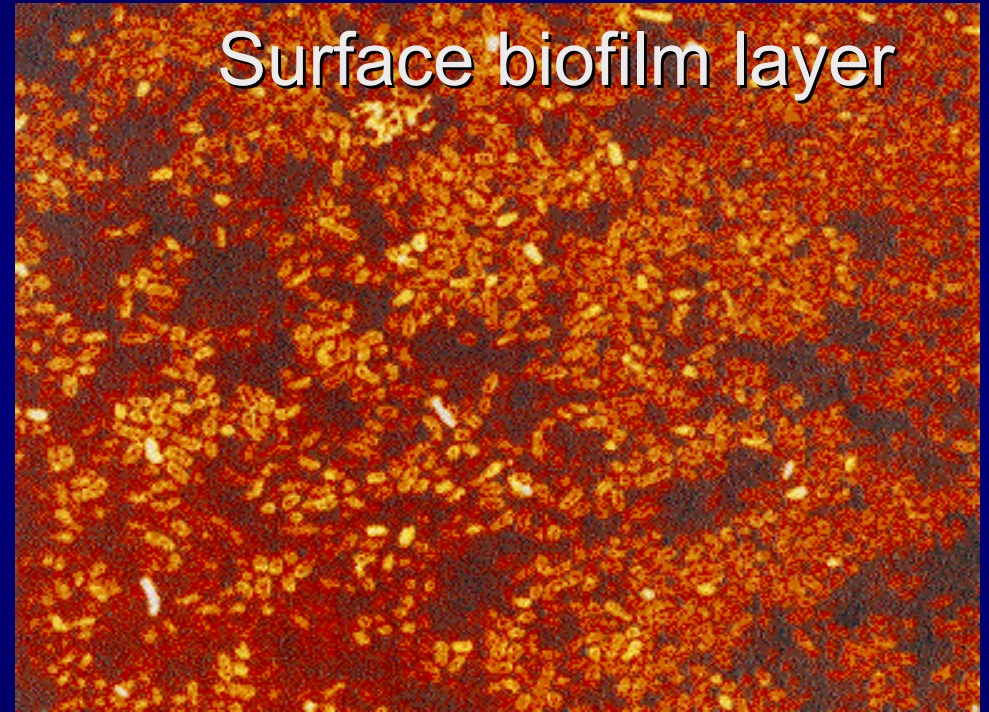
Scanning confocal laser microscope (SCLM) optical-sections of biofilms

Interior biofilm layer



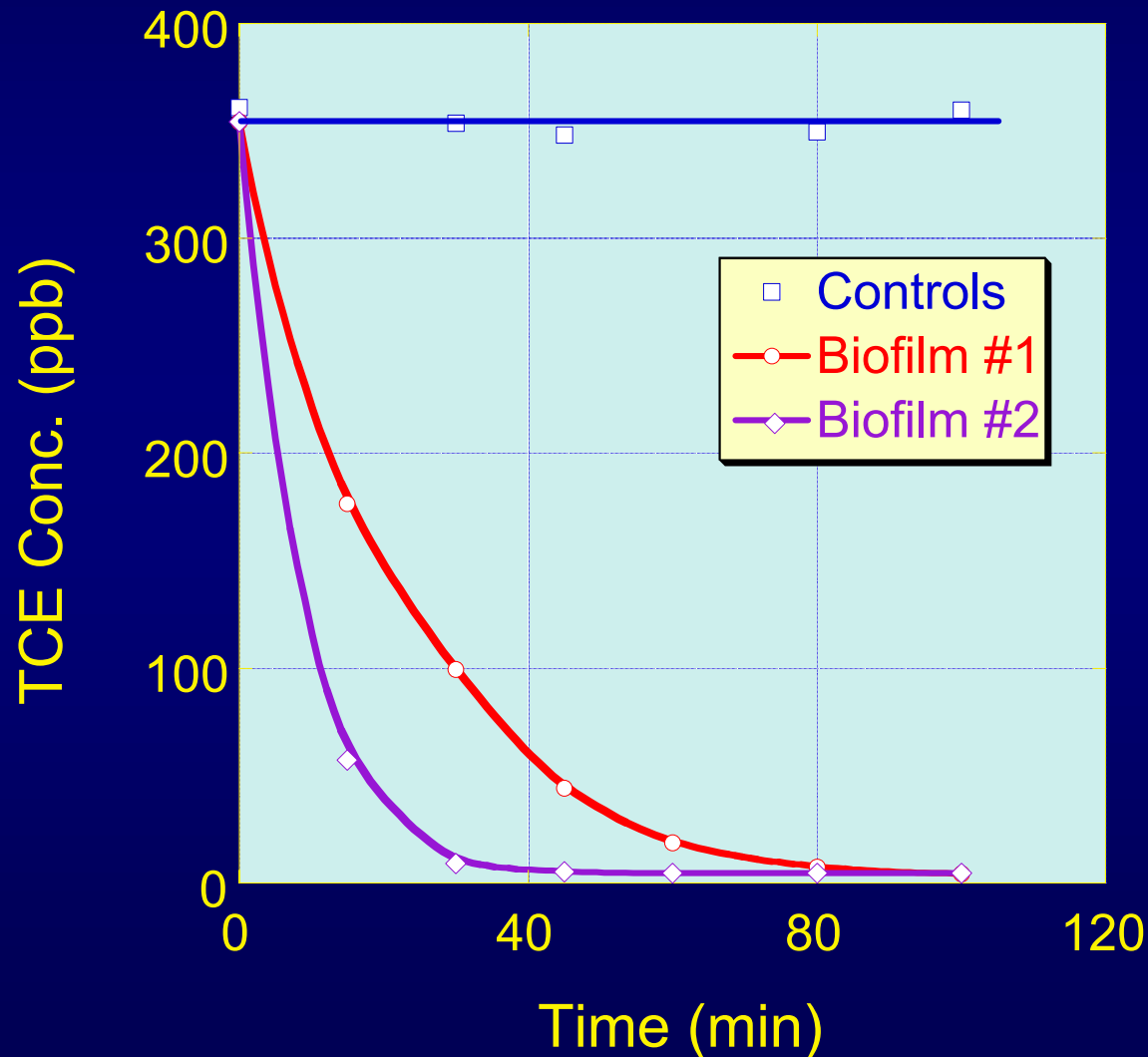
Cells near CH_4 -permeable membrane were densely & homogeneously packed.

Surface biofilm layer



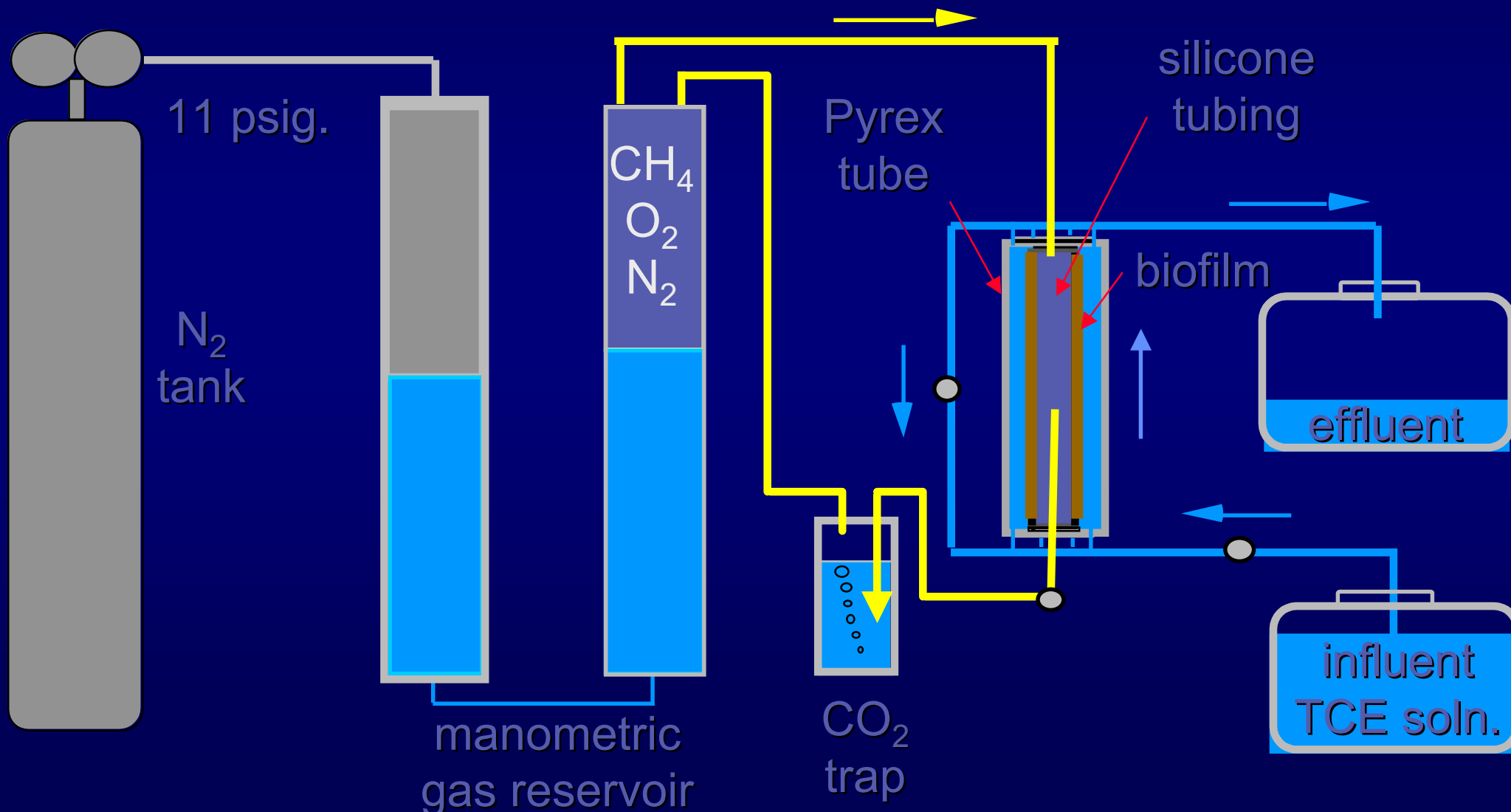
Cells near biofilm surface were less densely packed & had a contoured texture.

Batch system TCE degradation results



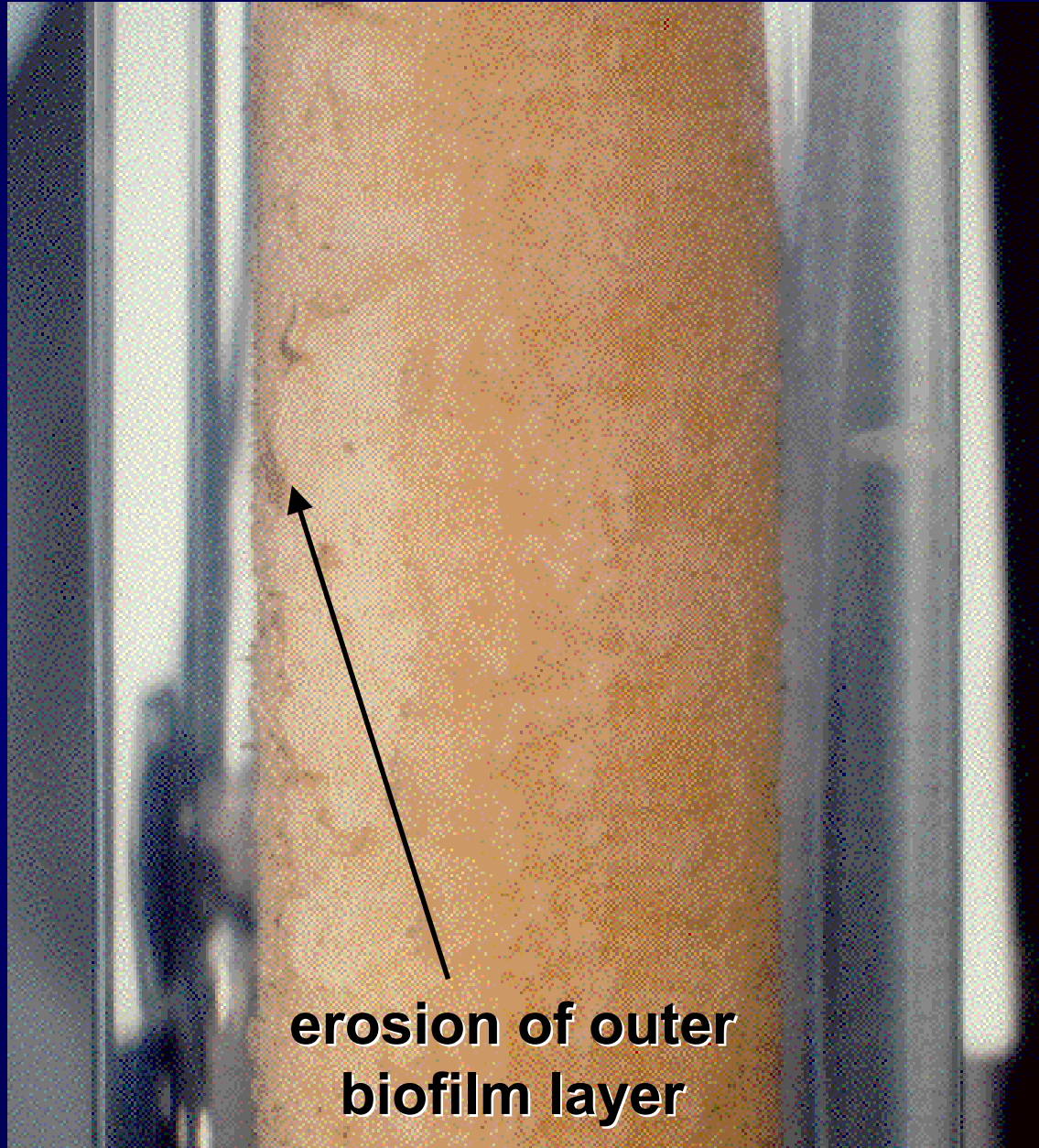
- ★ Biomass scraped off of membrane & suspended in buffer could rapidly degrade TCE.
- ★ 1st-order rate constants ranged from 0.13-0.33 mL/min/mg.

Bench-scale bioreactor studies

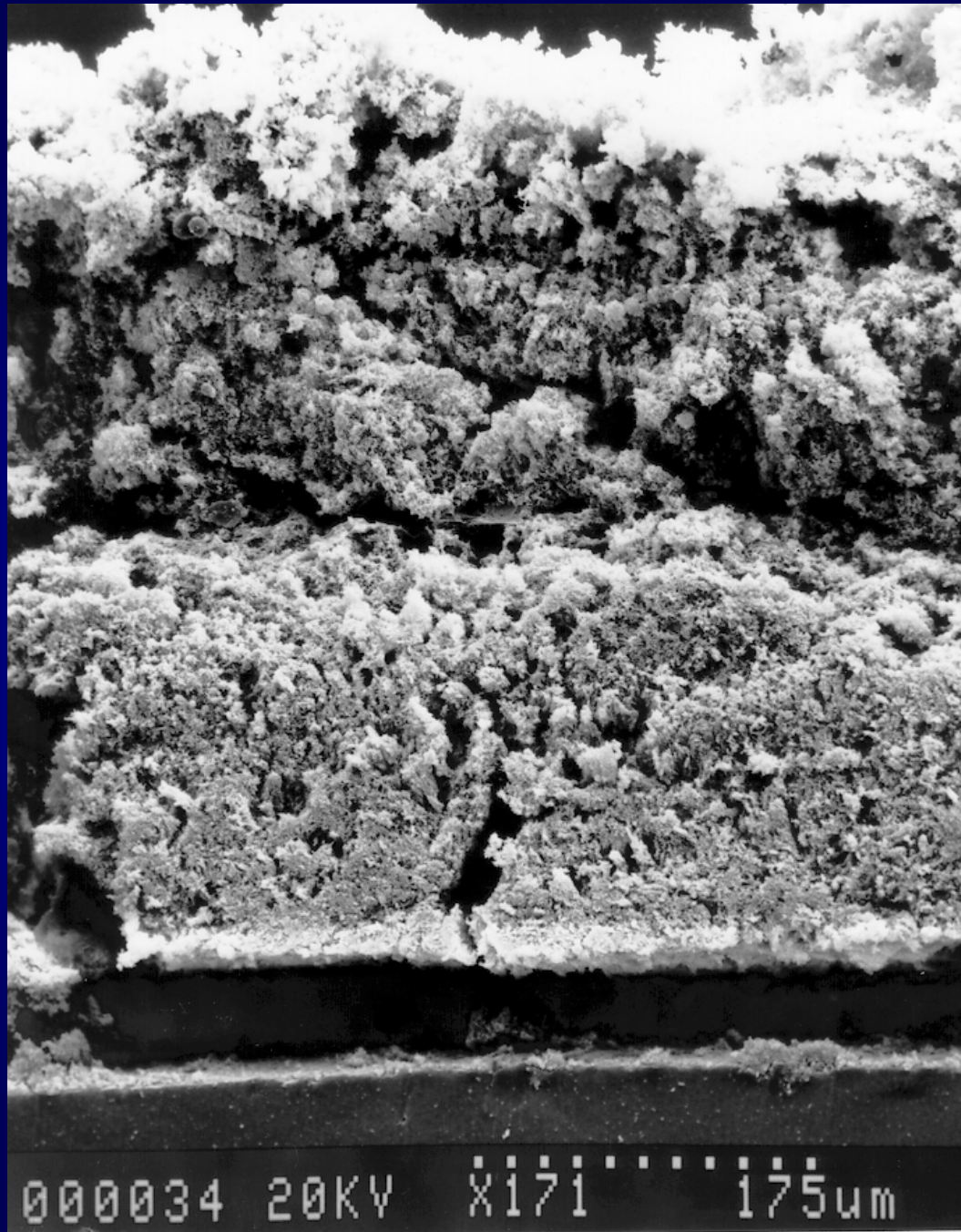


Methods for cultivating methanotrophic biofilm in reactor

- ★ Pure *M. t.* OB3b culture circulated past tubing until biofilm formed.
- ★ 35% CH₄ & 55% O₂ in gas reservoir at total pressure of 1.04 atm.
- ★ Once seeded, non-sterile nutrient solution pumped through reactor.

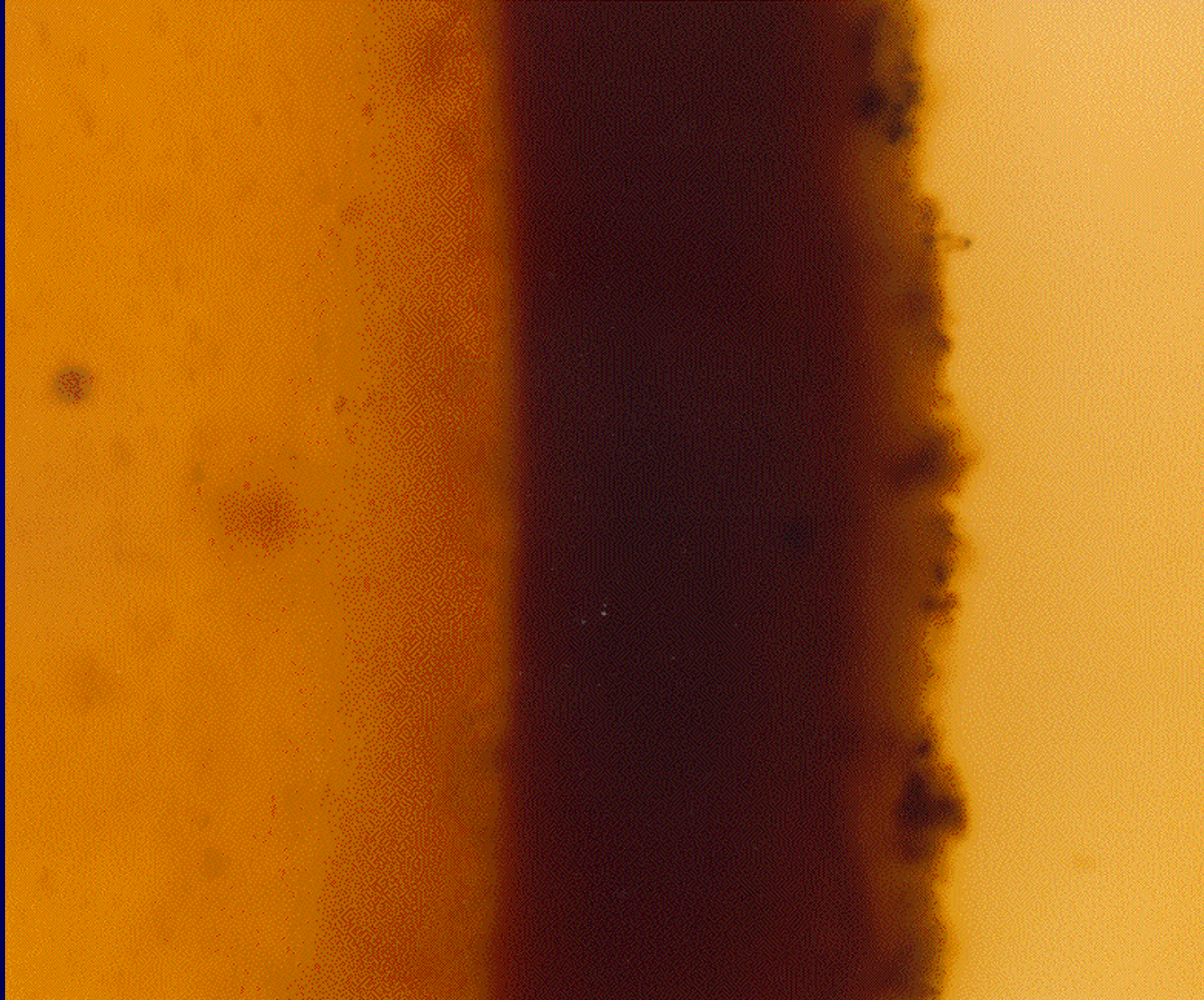


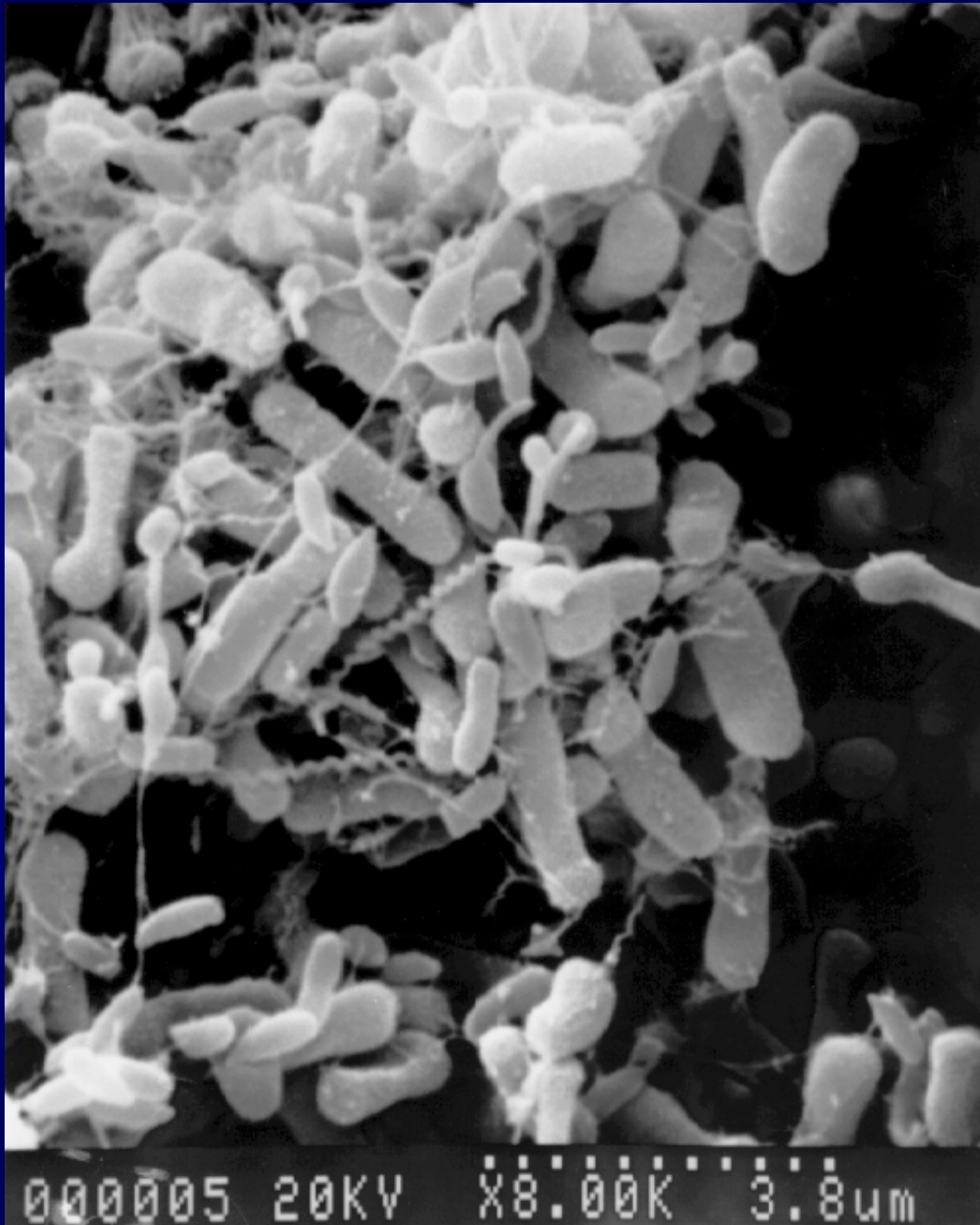
- ✦ Thick, robust biofilm formed after ~3 weeks.
- ✦ Evidence of outer layer eroding from biofilm.
- ✦ Bulk liquid remained very clear.



- ✦ Final “steady-state” biofilm thickness $\sim 500 \mu\text{m}$.
- ✦ Cell density appeared greater at biofilm interior.

Dense biofilms could be cross-sectioned while attached to the silicone membrane.



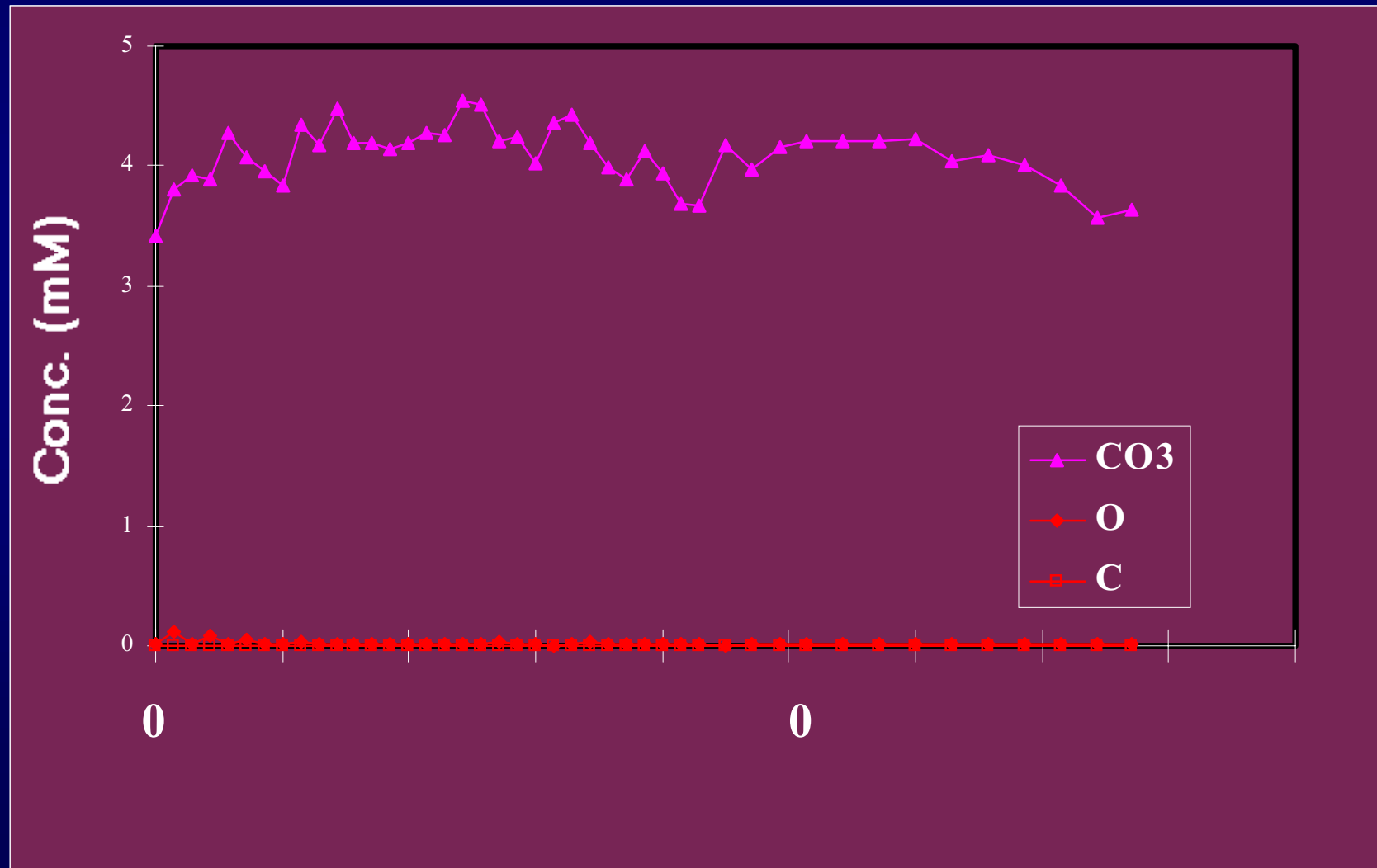


- ✦ SEMs confirmed a diverse bacterial population.
- ✦ Predominant cell morphology was consistent with *M.t.* OB3b.
- ✦ Numerous cells with morphology of *Hyphomicrobium* spp.

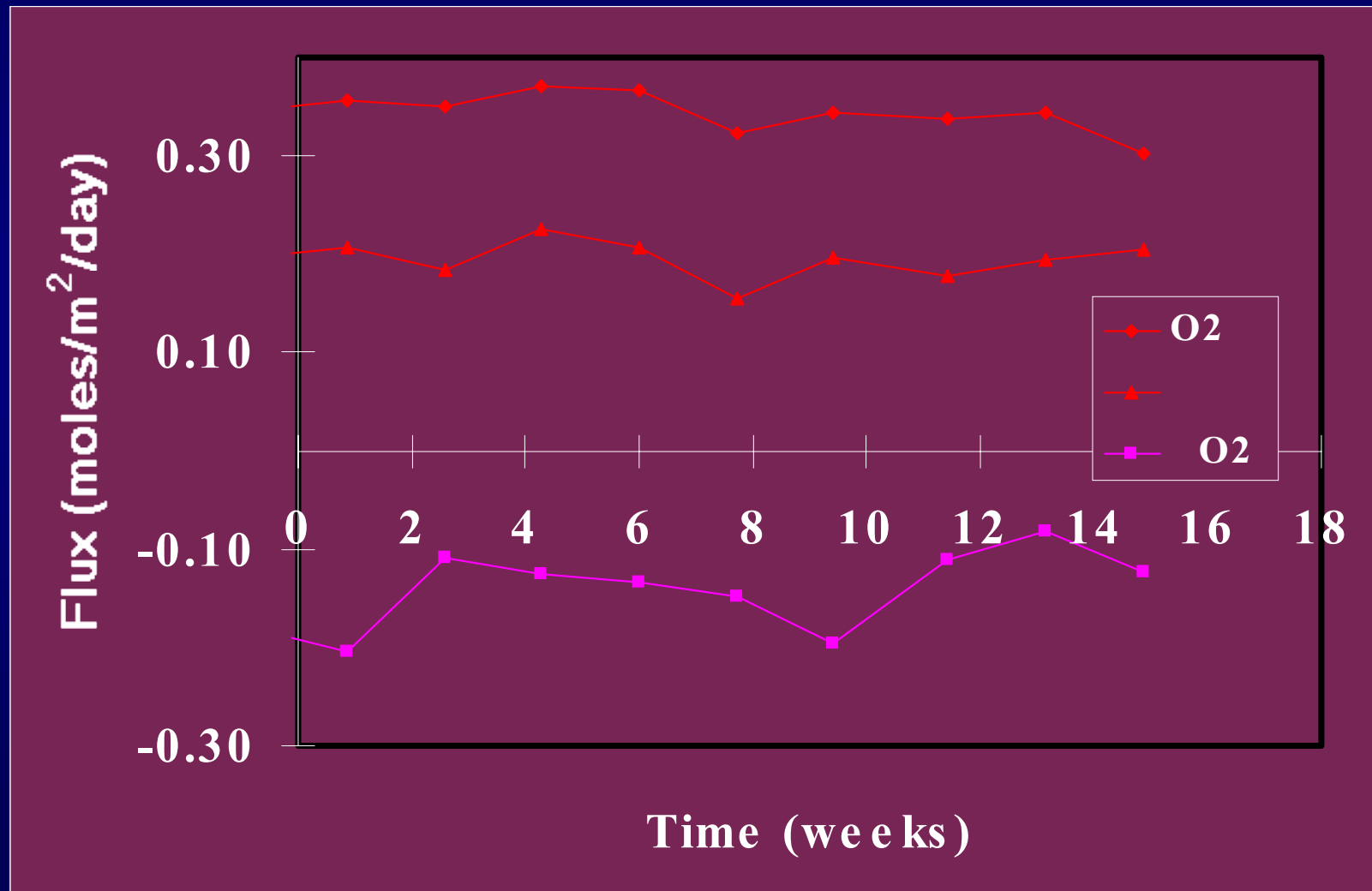
Reactor operating conditions

<i>gas pressures</i>		<i>aqueous flows</i>		<i>aqueous concs.</i>	
total	1.72 atm	feed	7.6 mL/hr	O ₂ & CO ₂	atm. equil
CH ₄	0.40 atm	recycle	300 mL/min	CH ₄	0
O ₂	0.68 atm	HRT	28 hr	Cl ⁻	0
N ₂	0.60 atm			TCE	0-50 $\mu\text{g/L}$
CO ₂	<0.01 atm				

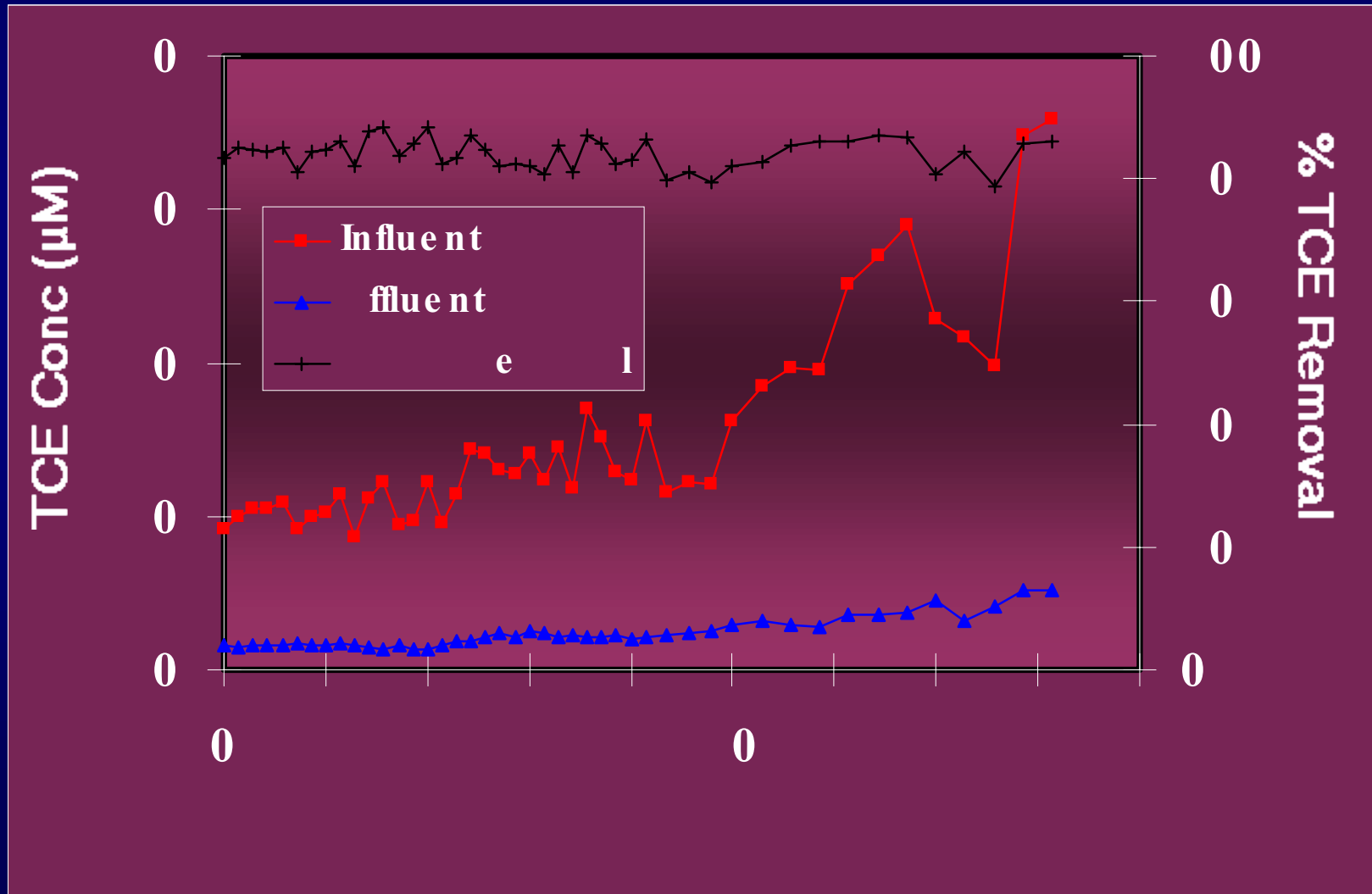
Effluent CO_3 , O_2 , & CH_4 concentrations



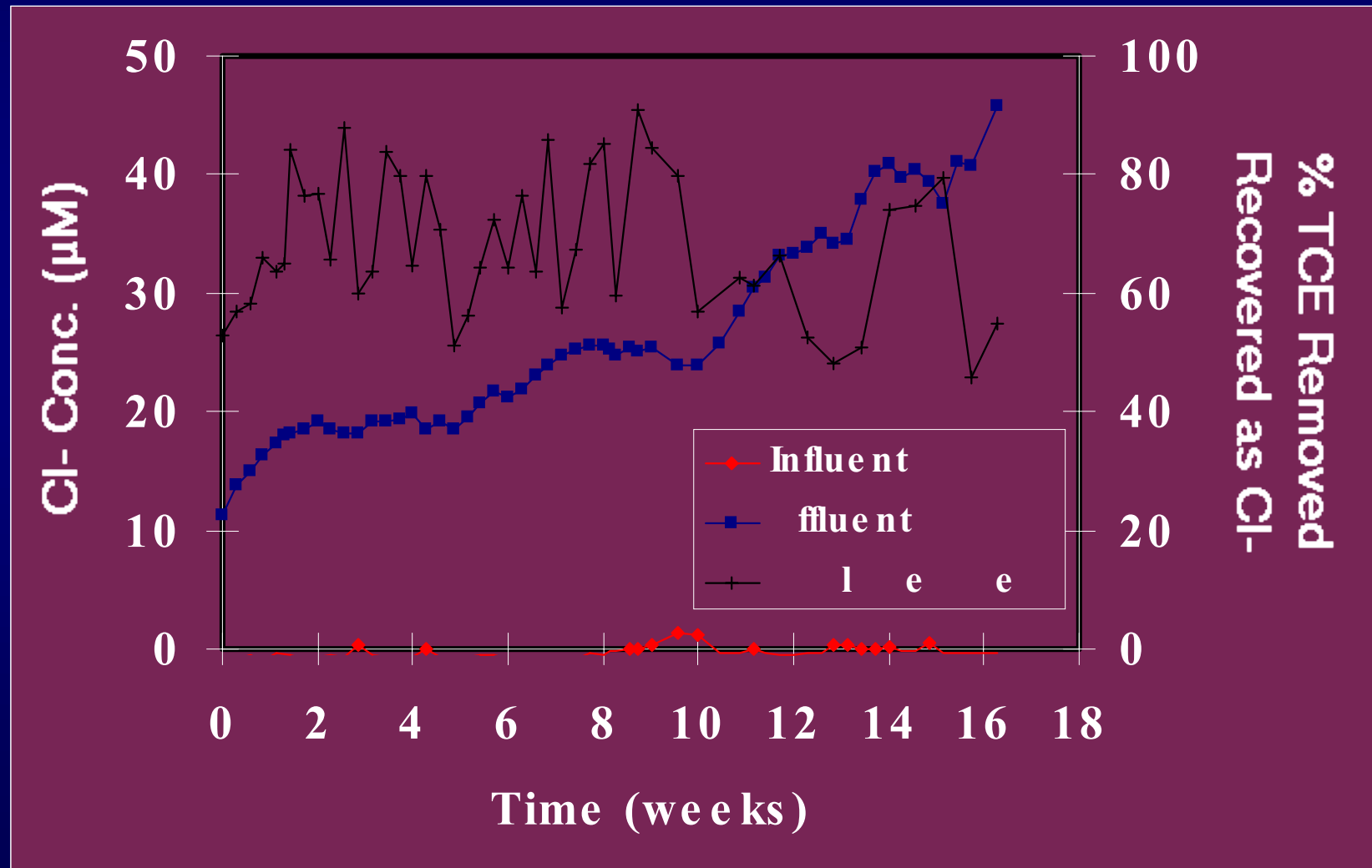
Rates of O₂ & CH₄ utilization and CO₂ production in biofilm



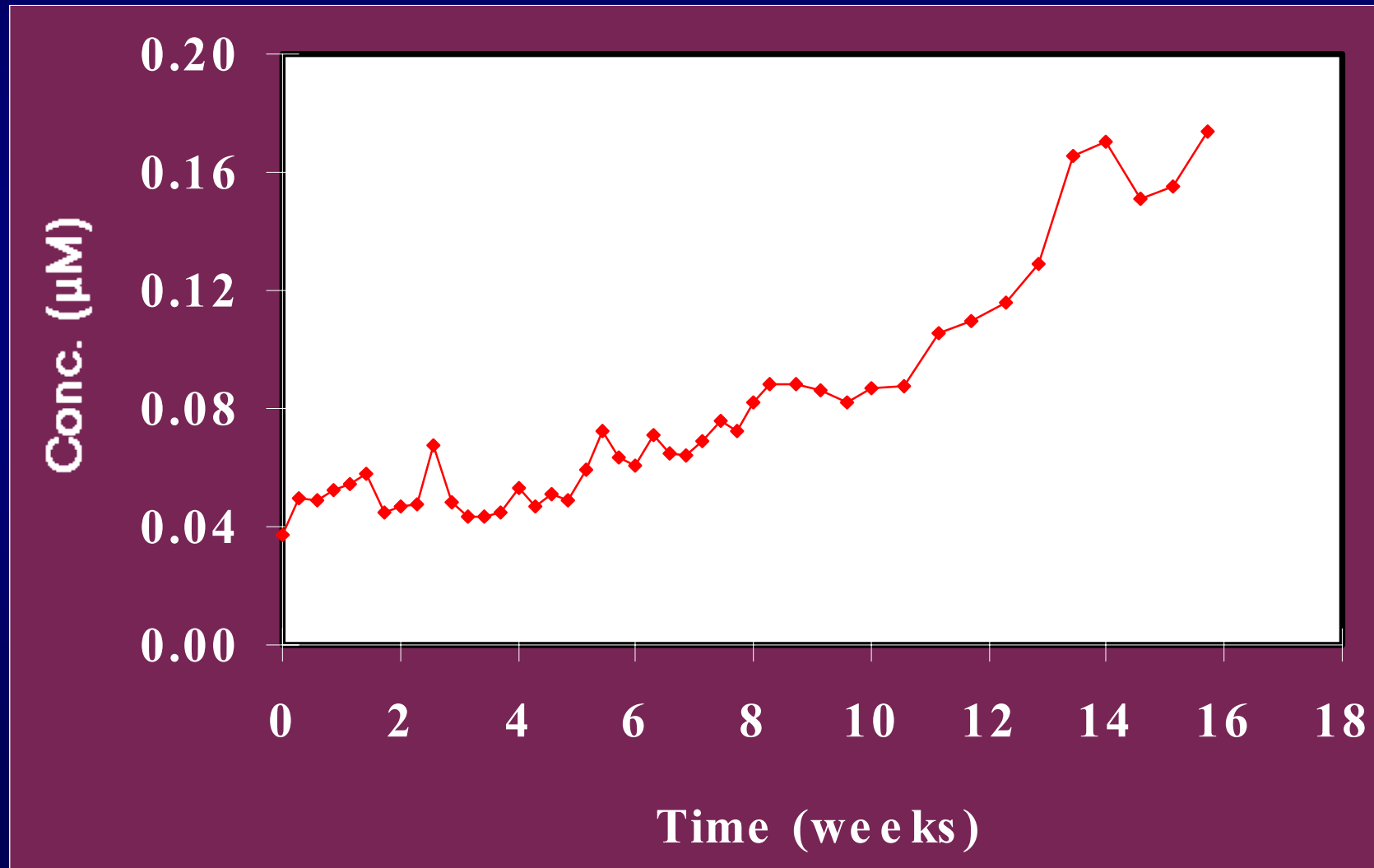
TCE removal efficiency



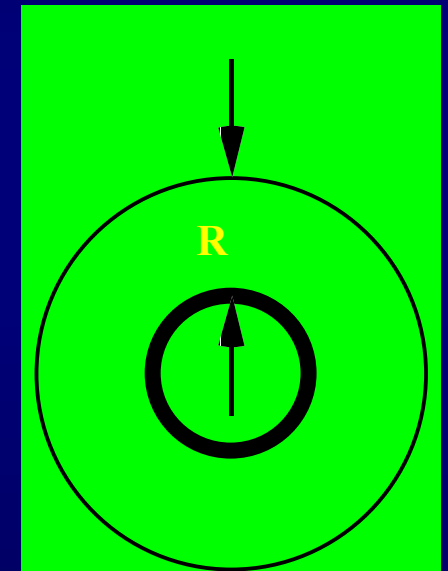
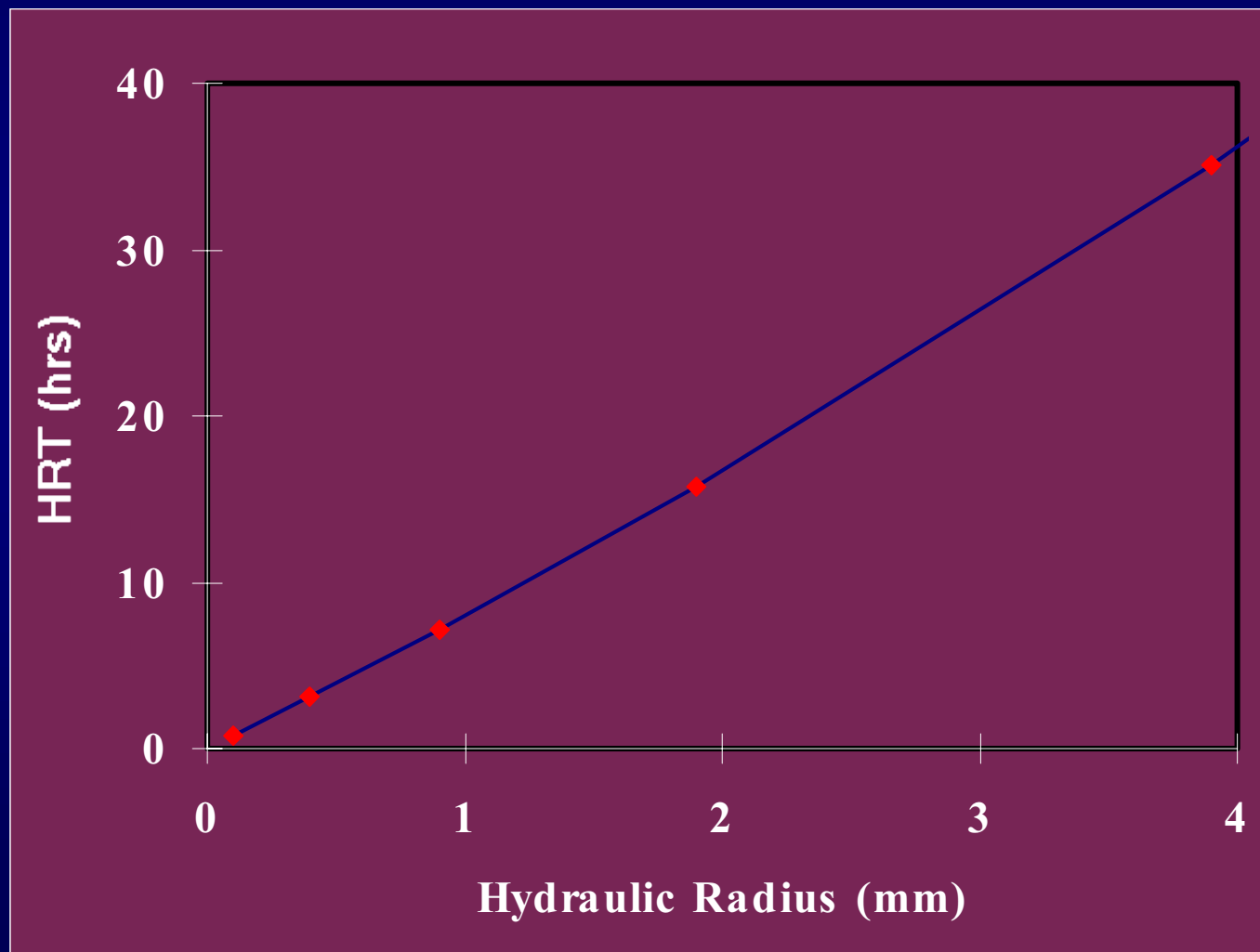
Percent of removed TCE recovered as Cl⁻ ion



Effluent trichloroethanol concentrations



Theoretical HRT for 95% removal versus hydraulic radius



Conclusions

- ✱ High TCE degradation rates sustained.
- ✱ 100% CH₄ & O₂ transfer efficiencies.
- ✱ Competitive inhibition minimized.
- ✱ Active cells optimally retained in the reactor.
- ✱ Minimal accumulation of inactive cells?
- ✱ High overall TCE transformation yields.

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